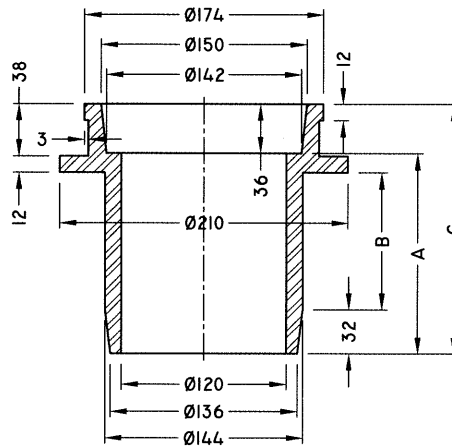


PLAN




SECTION A-A

MASS	DIM			
	RING	A	B	C
5.13KG(11.40LBS)	NO.1	50	0	86
5.49KG(12.21LBS)	NO.2	75	25	111
5.99KG(13.31LBS)	NO.3	100	50	136
7.56KG(16.80LBS)	NO.4	150	100	186

- \* GENERAL TOLERANCES -  $\pm 1$
- \* NO DEVIATION SHALL BE ACCEPTABLE FOR DIMENSIONS WHICH ARE LESS THEN 10MM

MATERIAL SPECIFICATIONS AND MASS:  
GREY CAST IRON CLASS 20 ASTM A48 (LATEST EDITION)

PLAN DESCRIPTION/REVISIONS		 <b>City of Saskatoon</b> Transportation & Utilities Department	 CHIEF ENGINEER	JAN 08 2016 DATE
4			ENGINEER	
3			ENGINEER	
2			ENGINEER	
1			ENGINEER	
DRAWN BY <u>          HLO          </u> DATE <u>          2015-DEC-31          </u>		TYPE 'C' LIFTER RINGS		
SCALE : HOR. <u>          NTS          </u> VERT. <u>          NTS          </u>		PLAN NO. <u>          102-0012-018r001          </u>		