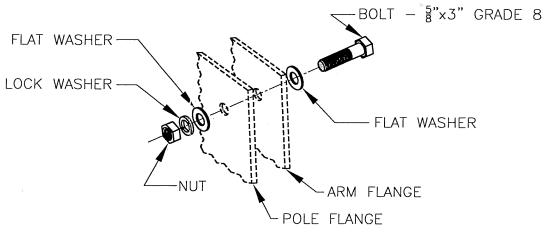
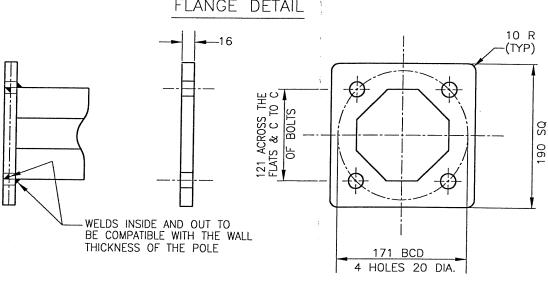
TRAFFIC SIGNAL ARMS NTS 5.0m FLANGE [TYP.] (SEE DETAIL) `-7 GA. M.S. TENON TO BE 60X400mm STD. PIPE (O.D.)-200 PROJ [TYP.] 4.0m <u>^</u>7 GA. M.S. 3.0m~11 GA. M.S. 2.0m <u></u>11 GA. M.S. FLANGE DETAIL

NOTES

- ALL ARMS TO HAVE AN OCTAGONAL CROSS SECTION, TO BE STRAIGHT AND TRUE.
- 2. ALL WELDS TO BE CONTINUOUS.
- 3. STEEL GAUGES SHALL BE METRIC EQUIVALENT WHEN AVAILABLE.
- 4. EACH ARM TO BE SUPPLIED WITH FOUR GALVANIZED 5/8" X 3" LG. GRADE 8 N.C. S.A.E. HEX HEAD BOLTS C/W NUTS AND WASHERS FOR FLANGE CONNECTIONS. ATTACH LOOSELY DURING SHIPPING (SEE BOLT ASSEMBLY DETAIL)
- 5. FINISH SHALL BE: HOT-DIP GALVANIZED
- 6. ALL ARMS SHALL BE INDIVIDUALLY WRAPPED.
- 7. ALL ARMS SHALL BE DESIGNED TO SUPPORT SIGNAL HEADS AND/OR SIGNS HAVING A MAX. WEIGHT OF 50kg AND A MAX. TOTAL PROJECTED AREA OF 1.1m², MOUNTED AT THE END OF THE TRAFFIC SIGNAL ARM.

BOLT ASSEMBLY





10	 								MUNICIPAL ENGINEERING	PUBLIC WORKS
					+	 	STAMP		G2-0- 1	
+							APPROVED FOR	ENGINEER	Gorar fave	ENCINCER
Ŀ			\vdash			 	-12	1		
3						ļ	CONSTRUCTION	ENGINEER	ENCHEDR	ENGNEER
1:	<u> </u>	+	-+			<u> </u>	25 2225	DRAWN BY	DRAMM BYCUP	DRAWN BY
2			+		+	 	JAN 26 2005 DATE	DATE	DATE 96 06 28	DATE
,	BASE PLAN		1	REVISED NOTES	JAN 05		DATE	CHECKED BY	CHECKED BY	CHECKED BY
	DESCRIPTION	DATE	NO.	REVISIONS	DATE	BY	L	DATE	DATE	DATE



SPECIFICATIONS FOR:
TRAFFIC SIGNAL ARMS
SPECIFICATION NO. 12502

