



PIPE DIAMETER	300	375	450	525	600	675	750	900	1050	1200
# OF RODS IN FRAME	0	0	1	1	2	3	3	4	6	7

NOTE:

1. GRATE ASSEMBLY SHALL BE HOT DIP GALVANIZED AFTER FABRICATION.
2. GALVANIZING SHALL BE 56.8 g ZINC & IN ACCORDANCE WITH CSA SPEC. G164-1965.
3. ALL STEEL SHALL BE A.S.T.M. A-36 MIN.

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE SHOWN.

[illegible]