ENGINEERING PRE-FEASIBILITY REPORT



PREPARED FOR

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VA103-198/2-2 Rev 0 March 9, 2010

ENGINEERING PRE-FEASIBILITY REPORT (REF. NO. VA103-198/2-2)

Rev	Description	Date	Approved
0	Issued in Final	March 9, 2010	SRM
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EXECUTIVE SUMMARY

The Saskatoon Weir is located in the City of Saskatoon on the South Saskatchewan River. Saskato on Light & Power contracte d Knight Piésold Ltd. in M arch, 2009 to assess the potential of a hydroelectric development at the site of the weir. The potential for an adja cent recreational whitewater park is al so considered herein, assessed as an independent development.

The focusing question of this re port is: Can a low impact, technically feasible, economically viable hydroelectric development be incorporated into the existing weir? The answer to this question is Yes, based on the following findings (which summarize each of the report sections):

- 1. The Saskatoon Weir is a 3.3 m high, concrete, ogee-crested structure approximately 300 m in length. Construction of the weir was completed in 1940. The drop in elevation across the weir presents an opportunity for low-imp act renewable energy gene ration and for a re creational white water park development.
- 2. The site characteristics in term s of hydrolo gy, geotechni cal conditions, seismi city and climatic conditions, includi ng fro st and p otential ice imp acts were evalu ated, and a re summ arized in this report. There is a long term hydrol ogical record available for this site, which assists greatly in terms of assessing the potentia I energy generation potential of the site. Long-term hydrol ogy records indicate a m ean a nnual discharge of 209 m³/s at the weir. Re cent g eotechnical studies near the project site i ndicate suita ble foun dation conditions and a requirement for consideration of slope stability during design.
- 3. Several hyd ropower development concepts have been considered in thi s analysis. The de sign concepts include a variety of turbine-generator types and different raises to the height of the existing weir. The lay outs of three development concepts are described herein, including the presentation of the concept layout figures. The three development concepts presented herein include:
 - Concept 1 No Weir Raise, Installed Capacity of 2.8 MW (16.5 GWh/year)
 - Concept 2 1m Weir Raise, Installed Capacity of 5.5 MW (31.2 GWh/year), and
 - Concept 3 2m Weir Raise, Installed Capacity of 8.4 MW (47.5 GWh/year)

VLH turbines, a prototype turbine technology, appear to be appropriate for a development with n o raise to the weir height. Pit turbines can be used with an increase to the available head (i.e. Weir raise). The Pit turbines are less suited to a development without a raise to the weir height, as their efficiencies drop off rapidly at the low head values. Inflatable rubber weirs or Obermeyer type gates are the preferred technologies for raising weir height while maintaining water level control due to their low initial costs, low operation and maintenance costs, and their resilience to ice-affected waters. A walkway bridge could be added over the top of the existing weir. This would allow access to service



the gates a nd coul d allo w for a safe r and mo re permanent pede strian crossing, in pla ce of the existing temporary crossing provided alongside the railway bridge.

A re creational whitewater park could easily be developed adjacent to the proposed hydropower project. S₂O Design and Engineering have prepared two possible development concepts for a white water park at the proposed weir site. The details of these two concepts are presented in detail in this report.

4. Two rounds of public consultation have been completed, with one more expected in 2010. Feedback received to d ate has i dentified the potential for improved amenities at the weir, the import ance of environmental protection of the are a, public safety, operation and maintenance st affing, and jurisdictional and permitting issues that require consideration.

Public safety of the facility is a key consideration for design of any new devel opments at the wei r. Safety measures can include upstream safety booms across the river, improved signage around the facility, and audio/visual alarms a nnouncing flow changes through the hydroelectric or white water facilities. Safe entry and egress points for recreational boaters can be added around the facility.

Baseline environmental studies began in 2009 and were reported separately in Knight Piésold Ltd. report VA103-198/2-1. The studies include an inventory of the current state of the environment at the project site. Completion n of environ mental impact studies will be r equired once a preferred development concept has be en selected. Impacts to will dlife habitat a nd private la nd directly upstream of the weir will be highly dependent on the height that the weir is to be raised.

In addition to environmental studies, a Construction Environmental Management Plan will be required should a development be brought forward to construction. Such a plan will outline procedures for mitigating environmental impacts during construction.

- 5. Energy gene ration estimates have been completed for each of the development concepts. The estimates use the long-term daily flow record for the river to calculate daily energy generation based on calculated head across the weir and turbine efficiencies provided by suppliers. Unscheduled outages were subtracted from the estimates based on in dustry averages. Energy generation estimates are summarized for each concept in the table below.
- 6. Cost e stimates and finan cial analyses we re completed for ea ch of the de velopment concepts. Quantities were estimated from the concept d esigns and unit rates were derived from our industry experience and feedback from contactors and suppliers. Cost s for an imp roved fish channel have been in cluded in ea ch of the develop ment concepts. The cost estimate s for ea ch d evelopment concept are shown in the table below.

The whitewater park development (Option A) is estimated to cost \$2,950,000 when developed with an adjacent hyd ropower p roject. If develope d a s a stand -alone proje ct (wit hout a hyd ropower development) the Option A whitewater park is estimated to cost \$11,970,000 assuming that a 1 m raise to the weir is included. These costs do not account for additional amenities such as parking, change-rooms or a boathouse, and do not include allowance for slope remediation works.

The addition of a pedestrian bridge over the weir is estimated to cost \$2,840,000. This cost includes a hoist to improve maintenance accessibility over the weir.

Financial a nalyses we re completed for each d evelopment concept with an d without the optional inclusion of the white water park a nd the pedestrian bridge. The financial analysis determined the electricity rates required to achieve a n 8% internal rate of return over a 50 year project life. Annual operating and maintenance (O&M) costs are assumed to begin at \$500,000. The analysis assumed a 3% annual inflation for b oth the electricity rates and O&M costs. Results of the finan cial analyses are summarized in the table below.

- 7. A preliminary development sched ule has been prepared in cluding timelines for public consultation, environmental studies, regulatory approvals, engineering studies, detail ed design and project construction. The schedule indicates that a hydroelectric project at the weir could begin operation in December 2015.
- 8. The key results pertaining to the pre-feasi bility of the proposed hydropower development are summarized as follows:

Development	Design Flow (m³/s)	Installed Capacity (MW)	Mean Annual Energy (GWh)	Capital Cost (Million \$)	Required Electricity Rate (\$/kWh)
Concept 1	167	2.8	16.5	26.3	0.12
Concept 2	209	5.5	31.2	48.8	0.10
Concept 3	250	8.4	47.5	57.9	0.08

If SL&P and other key stakeholders a gree that the proposed hydropower development should move forward to bankable feasibility level stage development, then the following steps are recommended:

- Full Feasibility Study, including:
 - o Geote chnical Investigations.
 - Fluvial Ge omorphologic Studies of the up stream and downstream effects of the p roposed development.
 - Optimization studies and determination of the preferred weir height raise, if any.
 - Feasibility Level Engineering, including:
 - Detailed Drawings
 - Detailed Cost Estimate
 - Detailed Development and Construction Schedule
 - Updated Hydrological and Energy Estimates
 - Detailed Financial Analysis, and
 - Con clusions and Recommendations.
 - Full Environmental Impact Assessment, including:
 - o 2010 Baseline Environmental Studies
 - o Initiate Environmental Assessment and Permitting Process
 - Ongoing Stakeholder and First Nations Consultation, and
 - o Preparation of Environmental Impact Statement.



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SECTION 1.0 - INTRODUCTION

1.1 BACKGROUND

In March, 20 09 Saskato on Light & Po wer (SL&P) engaged Knight Piésol d Limited (KPL) to complete environmental baseline and engineeri ng pre-feasi bility studies on their proposed S askatoon Weir Hydropower development and a potential White water Park de velopment. This a ssignment follows a Concept De velopment and Technical Review (Knight Pié sold reference VA10 3-198/1-1) completed in April, 2008. A separate Environmental Baseline Report (reference VA103-198/2-1) has been prepared by Knight Piésold for this project.

The Saskatoon Weir is lo cated on the South Saskatchewan River in Saskatoon, Saskatchewan. It is a 3.3 m high, concrete, ogee-crested structure approximately 300 m in length. Construction of the weir was completed in 1940. The drop in el evation acro ss the weir p resents an o pportunity for low-im pact renewable e nergy ge neration and for a recreational whitewater development. This rep ort presents a preliminary investigation into the feasi bility of a hydroelectric development at the Saskatoon Weir and an adjacent recreational whitewater facility.

1.2 PROJECT TEAM

The project team includes:

Saskatoon Light & Power

SL&P is an electric utility owned and operated by the City of Saskatoon, and was founded in 1958. The company provides electricity service wit hin the Sa skatoon city boundaries. Pe ak power demand within this area is estimated at 219 MW. SL&P is championing the development of a hydroelectric facility at the Saskatoon Weir.

Saskatoon Whitewater Park Committee

The Saskatoon Whitewater Park Committee (SWPC) is a local committee of citizens that is championing the development of a recreational whitewater facility at the weir.

Government of Saskatchewan

The provincial government, through its Ministry of Tourism, Parks, Culture and Sport is providing funds to support the evaluation of a recreational whitewater development at the Saskatoon Weir.

Knight Piésold Limited

KPL is an employee-owned con sulting com pany of profe ssional engineers and scientists that was established in 1921. The company has offices worldwide, offering specialised technical services to our clients in the hydroele ctric, water re sources, environmental, and mining sectors. This project is being completed by our Van couver, BC office with assistance from the environmental team in our North Bay, ON office.

KPL has been involved in the hydroele ctric industry for more than 70 years and has become a world leader in the development and design of hydroelectric projects. Our experience covers all geographic and climatic regions of the world, with project locations ranging from the Canadian Arctic to Africa, South America, and Asia. We have provide d engin eering services for projects ranging in size from a few hundred kilowatts up to 4 500 MW, with heads as high as 800 m, and with I ow head projects utilizing Kaplan and Bulb turbi nes. Ou r track record i ncludes ru n-of-river, pump ed-storage, and re servoir hydroelectric projects.

S₂O Design and Engineering

 S_2O Design and Engineering (S2O) specializes in whitewater park design. S_2O has worked on numerous whitewater park projects, including the U.S. National White Water Facility and the Bow River White Water Park in Calgary, Alberta. KPL has engaged S_2O as a sub-consultant for this project.

1.3 <u>SCOPE OF STUDY</u>

This report present s the result s of preliminary investigations into the feasi bility of hydr oelectric and recreational whitewater developments at the Saskatoon Weir. Three design concepts are considered for the hydroelectric facility and weir. These include options that would raise the height of the weir with the addition of ru bber dams and hydra ulic gates, and an opti on that leaves the h eight and st ructure of the weir unchanged aside from the addition of power generation equipment at the right side.

A preliminary design for a recreational whitewater park is presented in this report. The whitewater park development would be located adjacent to the hydroelectric facility.

The following sections of this report present:

- A review of site characteristics and conditions
- A description of the existing structure and the proposed developments
- A summary of environmental and socio-economic considerations
- Energy generation analyses for the various design alternatives
- Cost estimates and financial analyses for the various design alternatives
- A potential development schedule, and
- Conclusions and recommendations for future studies and field investigations.



SECTION 2.0 - SITE CHARACTERISITICS

2.1 <u>GENERAL</u>

The weir is located on the South Saskatchewan River approximately 100 m so uth of the CPR rail bri dge in Saskatoon at an elevation of approximately 473 m. The City of Saskatoon is centred to the west of the weir, and the University of Saskatchewan is located to the east. The Meewasin Valley Trail follows river on both the east and west banks. A pump house is located on the east bank of the river, and is owned and operated by the Pota sh Corporation of Sa skatchewan (PCS). A small fish ladder on the eastern apron allows fish passage over the weir.

The following sections provide detailed descriptions of specific characteristics of the project site.

2.2 <u>HYDROLOGY</u>

The South Saskatche wan River origi nates at the confluence of the Old Man River and the Bow River in Alberta, d raining the south eastern Canadian Rocky Mountains. The majorit y of runoff in the river is contributed from snow melt and glacial runoff from the Rockies. Historically the river experienced great seasonal fluctuations in flow and occasional storm induced flood flows. Construction of the Gardiner Dam was completed in 1967, enabling the regul ation of down stream flows. The Gardin er Dam is locate d roughly 120 km south (upstream) of Saskatoon.

Water Survey of Canad a (WSC) operates a hydrometric station (05HG001) on the South Saskatchewan River immediately upstream of the Sa skatoon Weir. The drainage area of the river at this location is approximately 141,000 km², and the mean ann ual discharge (MAD) is 209 m³/s. Figu re 2.1 shows the average monthly flows at the WSC station since 1968. Note that the period of record extends far before 1968, but the earlier data was not used in this analysis due to the influen ce of the Gardin er Dam on the distribution of flows. The complete set of monthly flow data from 1968 to present is shown in Table 2.1. A flow duration curve for the same period of flows at the WSC station is presented on Figure 2.2.

Flood frequency analysis has been completed by the Saskatchewan Watershed Authority (SWA) for the South Saskatchewan River downstream of the Gardiner Dam. SWA provided KPL with the results of their analysis, which are presented in Table 2.2.

2.3 <u>GEOTECHNICAL CONDITIONS</u>

Several geotechnical investigations have been completed in the past at various locations along the South Saskatchewan River in Saskatoon. River bed material is consistently comprised of silty sand with gravel, cobbles and boulders to a depth of rou ghly 1 m. Below th is layer is a gl acial till composed of silty clay with some sand and trace gravel. This glacial till typically has low plasticity and is expected to make good foundation material (Machibroda, 2003). Bedrock un its are rarely encountered by engineering works in Saskatoon due to their depth (Machibroda, 1996). Several slope failures have occurred along the east bank of the river in the past. Slope stability along the banks shall be considered during design of a ny future works at the weir.

A more detailed summary of regional geology, hydrogeology, and geotechnical conditions can be found in Knight Piésol d letter VA09-15 50, Nov ember, 2009. The letter includ es recommendations for future geotechnical investigations and design considerations.

2.4 <u>SEISMICITY</u>

The proposed hydroelectric project is si tuated in a region where historically the level of seismic activity has be envery low. However, there is the potential for small to mode rate crustal earthquakes in the region.

Seismic acti vity in the prairi e regi on south of latitude 60° N is pre dominantly confined to southern Saskatchewan in a zon e that contin ues into Montan a. This re gion has a hi story of sporadi c, low level, shallow seismicity, likely the result of movement along a syste m of north-e ast and no rth-west trending mid-continent faults (Ho rner, 1983). T hese fault sy stems are not large, but a re the result of long term stresses within the earth's crust. The faults are not easily identified and little is known about them due to coverage by sediments deposited by Pleistocene glaciers over southern Saskatchewan. However, some recorded earthquakes have been located close to known faults, suggesting that they are associated with them.

All of the recorded events in the region have been below Magn itude 4.0, with the exception of one Magnitude 5.5 earthquake in 190 9, located near the Canada - United States border. S mall, induced earthquakes associated with potash mining in southern Saskatchewan have also been recorded.

Since the region has proven capable of generating a Magnitude 5.5 earthquake and a number of smaller ones in the last century, it is expected that other earthquakes of similar magnitude, and perhaps larger, will occur in the future. However, given the brief instrum ental seismic record of less than 40 years in Saskatchewan, it is not possible to accurately predict when the next significant earthquake will occur.

To provide seismic ground motion parameters for the project area a probabilistic seismic hazard analysis has be en carried o ut u sing the data base of Natural Resources Canada (NRC). The results a re summarised in Table 2.3 in terms of earthquake return period, probability of exceed ance (for a 50 year design life) and the maximum ground acceleration. The maximum accelerations presented are median hazard values for soft rock/very den se soil ground conditions (Site Class C, a s defined by the Nation al Building Code of Canada, 2005). For a return period of 475 years (10% p robability of exceedance in 50 years), the corresponding maximum acceleration is only 0.02g, confirming a very low sei smic hazard for the project area.

2.5 FROST AND ICE CONDITIONS

Saskatoon has not historically been an area of permafrost, however soils in the area are frost susceptible. Construction at the river banks should consider the frost susceptibility of soils at the weir site.

Before completion of the Gardiner Dam the South Saskatche wan River would completely freeze over through winter, resulting in significant ice-break activity in spring. Ice-breaks of this type can cause



significant d amage to civil structures. With the construction of the Ga rdiner Dam and the resulting regulation of flows through the winter months ice cover in and around Sa skatoon has been reduced. Flow of ice over the weir is typical through winter and spring, and should be considered in subsequent design.



SECTION 3.0 - PROJECT DESCRIPTION

3.1 EXISTING WEIR FACILITIES

Construction of the Saskatoon Weir was completed in 1940. Its purpo se was to control water levels and flood levels near Saskatoon. The Gardiner Dam, located up stream, was completed in 1967 providing improved water level control in Saskatoon. The Saskatoon Weir provides submergence for several water intakes, including cooling water intake for the Que en Elizab eth Power Plan t, water su pply for PCS Patience Lake potash facility, and a University of Saskatchewan irrigation supply.

The weir is a concrete-gravity structure approximately 3.4 m high and 303 m in length. A plan view of the existing weir is shown on Figure 3.1. Visual inspections made during site visits in June 2009, were limited to the apron slabs at the sides of the weir. Cracking and erosion was observed on the concrete aprons at both banks. The Saskatoon fire d epartment, who have conducted training exercises at the weir in the past, have reported some undercutting of the apron slab downstream of the weir.

The Sa skatchewan Watershed Auth ority (SWA) has an extensive HecRas model of the South Saskatchewan River downstream of the Gardiner Dam. SWA provided KPL with the survey ed transect data used in their model and with rating curves for locations immediately upstream and downstream of the weir. These data indicate that when the river is flowing at its mean annual discharge (MAD) there is a drop in water level of 2.5 m across the weir. At flows greater than roughly 2000 m ³/s the weir is submerged or "drowned" such that there is effectively no drop in water level across the weir. This flow is equivalent to the 50-year flood event.

The upstream stage-discharge data provided by SWA was compared with stage-discharge data provided by WSC for their stream-flow monitoring station 05HG001. The two stage-discharge curves are nearly identical up to a flow of ap proximately 1100 m³/s, which is equal to the 10-year peak instantaneous flow. At greater flows the WSC curve falls below the SWA curve, predicting greater flows at lower elevations. This was not considered to be problematic because such high flows will be outside of the operating range of any hydroelectric project developed at the weir.

3.2 <u>HYDROPOWER DEVELOPMENT AT THE WEIR</u>

Several hydropower development concepts have been considered in this analysis. A variety of turbinegenerator types and different rai ses to the height of the existing weir have been considered in the concepts. Estimates of capital costs and energy generation were used to identify cost effective design flows for each concept. The layout s of three d evelopment concepts are d escribed in t he following subsections. Energy generation and capital cost estimates for these three concepts follow in Sections 5 and 6 respectively.

Each concept has been designed with the requirement that the water level of a 1:200 year flood event would match the water level experienced with the existing weir facility in the same flood event.



3.2.1 Concept 1 – No raise of weir height

The head developed across the existing weir is below the I ow limit of the operation range of traditional low-head hydroelectric turbines such as bulb or pit turbines. Several prototype turbine technologies however are being developed for low head applications. An example is the VLH turbine.

The VLH turbine is a variable speed axial flow turbine that is designed to operate at heads as low as 1.4 m. The turbine and generator are combined into one unit which fits between concrete piers. The unit can be pivoted up wards to sluice accumulated bedload or to pass high flows. Utilizing a permanent-magnet variable -speed generator allows the turbine to operate at lower speeds than traditional turbines, and thus the units are capable of operating at lower heads. A VLH turbine prototype has been installed in Millau, France. (Fraser et al, 2007)

Concept 1 consists of an array of eight VLH turbines installed in the right side of the weir. The turbines would be installed at the same elevation as the existing weir. This concept has a design flow of 167 m³/s, or 0.8 x MAD. T he turbines would be installed at the same elevation as the existing weir, and thus no additional hydraulic gates or control structures would be required in order to pa ss flood flows at the sam e elevation as the existing infra structure. A gen eral arrangement of this concept is shown on Figure 3.2.

3.2.2 Concept 2 – 1.0 m raise of weir height

Concept 2 includ es a 1 m raise to the existi ng weir and an in-st ream po werhouse structure constructed at the right bank. This concept would utilize three pit turbines in the powerhouse. Pit turbine technology consists of a double-regulated axial flow turbine connected through a gearbox to a syn chronous generator. Usin g a gearbox allows the use of small, hig h-speed generators. The gearbox and small generator are located in a narrow, sealed concrete pit (Gordon, 1989). The turbine shaft passes through the wall of the concrete pit between the gearbox and the axial propeller-type turbine. T hese turbines are regulated by varying the pitch of the propeller blades and the angle of the upstream guide vanes. Pit turbines are a well refined, high efficiency turbine technology with many o perating exam ples worl dwide (Gordon, 2001). M anufacturers i nclude Alstom, Andritz, Voith and many other reputable companies.

The powerhouse structure in Con cept 2 would contain three tu rbine/generator units and would have a design flow of 209 m³/s, or $1.0 \times MAD$. Ve rtical slide gates would offer em ergency or maintenance closure upstream of the turbines, and stoplogs would be used on the down stream side. A sluice channel would pass any accumulated sediment from the forebay area. The sluice channel would be controlled by a radial gate.

In order to pass flood flows a dynamic hydraulic control must be added to a portion of the weir. A variety of h ydraulic cont rol me chanisms can be use d, incl uding crest g ates, fusega tes, Obermeyer gates, or inflatable rubber weirs (rubber dams).



Rubber dams are inflated with low p ressure compressors and are emptied through embedded exhaust piping. Automati c control maintains pressure in the bl adders and monitors u pstream water level. When the u pstream level reaches a high limit the dam is d eflated, allowing the bladder to lie flat on the concrete foundation. Advantages of rubber dams include their low initial cost, low maintenance cost, and their performance in ice-affected waters (Tuthill, 2001).

This concept includes inflatable rubber weirs for passage of high-flows. Two rubber weirs with height 2.2 m and combined length of 1 10 m would be required to pass the 1:2 00 year flood flow at the same elevation that the existing infrastructure does. The rubber weirs would be dropped (deflated) when the water level reaches a certain level, allowing more flow to pass at the same elevation. The radial sluice gate would also be opened in flood conditions to pass more flow.

The remaining length of the weir would be rai sed by adding concrete to the to p of the exist ing structure. This would require some roughing of the existing concrete surface and the use of dowel bars to ensu re the new concrete bonds well to the old. The raised concrete weir would have the same crest elevation as the inflated rubber weirs.

A general arrangement plan view of this concept is shown on Figure 3.3.

3.2.3 Concept 3 – 2.0 m raise of weir height

Concept 3 is much like Concept 2, but with a 2. 0 m raise to the height of the existing weir. A powerhouse structure located at the right side of the weir would contain thre e pit turbines with a design flow of 250 m³/s, or $1.2 \times MAD$. The powerhouse would include the same hydraulic gates and sluice channel as described for Concept 2.

Four rubber weirs with a diameter of 3.2 m and a combined length of 175 m would be required to pass the 1:200 year flood flow at the same elevation as would be currently. The rubber weirs would be dropped and radial sluice gate opened in flood conditions to allow more flow to pass.

As in Concept 2, the remaining portion of the weir will be raised by the addition of concrete to the top of the weir. The crest elevation of the concrete weir would match the crest elevation of the inflated rubber weirs. A general arrangement plan view of Concept 3 is sho wn on Fig ure 3.4. Various sections through the powerhouse are shown on Figures 3.5 and 3.6. These sections are descriptive of Concepts 2 and 3.

3.3 RECREATIONAL WHITEWATER FACILITY

S20 Design and Engineering have completed a preliminary design report for the proposed white water park development. Two design options are presented, one with a white water channel adjacent to the powerhouse, and the other includes the addition of a large wave-feature incorporated into the weir near the opposite bank (river left). The two concepts are summarized as:

- Option A Side channel whitewater park as shown on Figure 3.7, and
- Option A + B Side channel plus mid-channel whitewater park as shown on Figure 3.8.

The preliminary design report concludes that the addition of a whitewater park is feasible, and that both design options would be improved with additional head provided through a raise of the weir h eight. According to the report the park could potentially attract a two to five million doll ar annual economic impact through tourism. The complete report on the recreational whit ewater facility is presented in Appendix D.

3.4 FISH BYPASS CHANNEL

An improved fish navigation channel h as been in cluded in each development concept. The channel would be excavated into the left bank of the river a djacent to the weir (opposite side of the weir from the proposed hy dro facility). Native bed material s would be used in the channels. Root-wads would be artificially in stalled and native plant species would be planted to mimic natural rest and refuge a reas. Flow through the fish byp ass channel would be supplied by natural river flow. It is anticipated that flow through the channel would be less than 1 m³/s.

3.5 PEDESTRIAN BRIDGE OVER WEIR

A walkway could be constructed over the length of the weir to provide pedestrian access from one side of the river to the other. Such a pede strian bridge would be install ed above the 2 00 year flood level, and would require the addition of piers to support spans of approximately 20 m length. In addition to providing a pedestrian crossing isolated from vehicle or rail tr affic, the wal kway would provide access for p olicing and emergency response teams. The b ridge would also improve maintenance access for a ny gates or rubber weirs installed along the weir, and would include a monorail hoist for such purposes.

A pedestrian bridge has been considered as an optional addition to any new developments at the weir. Costs associated with such a structure have been itemized in the cost analysis included herein.

3.6 PROJECT OPERATION

The project concepts de scribed above have been evaluated based on the foll owing operation scheme. Flow in the river will have four routes to pass the weir: the fish by pass channel, the concrete weir and/or rubber weirs, the whitewater facility, and the powerhouse/turbines. Flow through the fish channel will be maintained preferentially under any river flow conditions.

A minimum flow of 8 m³/s over the weir (concrete and/or rubber) has been assumed. This will help to preserve some of the current aesthetic values of the weir associated with cascading water. In the case of the design concepts that use rubber weirs, this minimum flow over the weir all so serves to protect the rubber blad ders from UV expo sure d amage. The ope ration scheme would ensure that this flow is maintained only after the fish channel flow has been satisfied.

If a white water facility is developed it is expected that it would operate during daylight hours from the beginning of May through end of September. Flow through the whitewater facility would be a secondary priority both to maintaining flow through the fish channel and to the aesthetic minimum flow over the weir.

Finally, flow t hrough the powerhouse will be maintai ned after the flow requirements of the fish channel, the weir aesthetics, and the whitewater facility have been met. Flow through the powerhouse will also be subject to the operational requirements of the turbines. The turbines will have a minimum operational flow and a minimum operational head. The turbine s will be designed to pass no more than their design flow. When river flows reach a certain high threshold the turbines will be shut down to avoid damage to turbine machinery caused by increased suspended sediments. This high threshold flow will depend on the flow at which sediments mobilize, which will need to be determined.

Operational stage-discharge relationships have been calculated for each of the design concepts. Weir flow equ ations were u sed to calculate the upstre am water levels for each of the design concepts. Discharge coefficients for the concrete weir were calculated from the rating curve data obtained from both WSC and SWA. The rubber weir discharge coefficients were based on KPL's experience with rubber weirs in othe r projects. The effect s of weir s ubmergence at higher flows were estimated based on methodology described in the text Desi gn of Sma II Dams (USBR, 1973). O perational stage-discharge curves for Concept 1, 2, and 3 are shown on Figures 3.9, 3.10, and 3. 11 respectively. These figures show the upstream water level, downstream water level, and head versus river flow. The flows at which the radial gate would open and rubber weirs deflate are noted on the figures for Concepts 2 and 3.

SECTION 4.0 - SOCIAL AND ENVIRONMENTAL CONSIDERATIONS

4.1 PUBLIC CONSULTATION

Two rounds of public consultation h ave been completed as part of the Pre-F easibility study of developments at the Sa skatoon Weir. The consultations took place in Sa skatoon, where sta keholders were invited to meet with SL&P and KPL. Many parties were consulted, including kayak/canoe clubs and other sports club s, citize n groups and clu bs, environmental and regulato ry agencies, a djacent lan d owners, affected co rporations, and civic de partments. A complete list of part ies consulted thus far i s included in Table 4.1.

Key points that have been identified in the consultations to date include:

- Suggestions for new and improved amenities related to the proposed whitewater park development
- Feedback regarding fish passage and environmental protection
- Feedback regarding safety of the proposed facilities
- Requirements for operation and maintenance guidelines and staffing, and
- Identification of jurisdictional and permitting related issues to be considered.

One more round of public consultation will be completed in 2010. A complete summary of the public consultations will be prepared following those meetings.

4.2 PUBLIC SAFETY OF FACILITIES

Public safety of the facilities would be a primary consideration of any developments at the weir. There are inherent dangers in any weir structure, especially with such a length. Weirs create a hydraulic hole on their downstream side, whereby objects are continually forced downward in a circulating current. The difficulty of escapin g such a hydr aulic hole presents a particular danger of drowning. It is worth n oting that during operation of a hydroel ectric scheme the safety of the weir would be improved as a result of having less flow passing over the weir.

A floating boom system located upstream of the boom can be used to prevent boaters from accessing the weir, and to warn boate rs of down stream danger. Take -out are as can be cleared at either side of the boom to allow boaters a safe point of egress from the river. An example of this type of safety boom is shown in Appendix A. Clear sig nage should be placed along the shore downstream of the booms and in the immediate area of the weir to dissuade any swimmers or boaters from entering the river.

Safety measure s in the i mmediate vi cinity of t he powe rhouse or turbi nes can include clear warning signage and audi ble alarms to sound before any sudden chan ges in flow through the powerhouse. Railings will be installed to reduce chances of accidentally falling over any edges. Trashracks located in the headrace will physically prohibit access to the turbines through the waterway.

Public safety will also play a key role in the design of the proposed recreational whitewater facility. Safe entry and ex it points will be desi gned into the ro ute(s). The grad e of the facility and size of flow obstructions will be designed appropriately with consideration of public safety.

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4.3 ENVIRONMENTAL IMPACTS

Environmental impacts of development at the weir will consist of short-term impacts from construction in the immediate project area and long-term impacts due to upstream water level changes. An inventory of the existing environmental setting, spe cies, and habitat has been completed in KPL's E nvironmental Baseline Report (reference VA1 03-198/2-1). F ollowing the sel ection of a de sign concept a n Environmental Impact Study will be required.

Impacts du ring construction are expected to be minimal as the existing weir structure is located in a developed, urban setting. A Const ruction Environ mental Man agement Plan (CEMP) will be pre pared prior to commencing any construction activities. The CEMP will outline procedures for mitigating impacts including se diment erosion control, avoidan ce of pH le aching f rom concrete, and methods to avoid increased turbidity during the installation and removal of temporary construction diversions. In-situ water quality monitoring during construction will play a key role in mitigating short-term impacts.

The scale of upstream environmental impacts of the proposed developments will be largely dependent on the change (if any) to the height of the weir. Increasing the height of the weir will cause an increase in the water level upstream of the weir, and will have a backwater effect raising water levels for a considerable distance upstream. With the existing weir structure the average water level at the weir (the water level at MAD) is 473.3 m. Expected water r levels at MAD for r each of the desi gn concepts are p resented in the following paragraphs.

Concept 1 does not include any raise to the weir height. The addition of the VLH turbines will result in less of the river's flow passing over the weir, as a portion of the flow will be travelling through the turbines. As such, the water level when the river is flowing at MAD is expected to be 473.0 m, which is lower than the water level at MAD with the existing structure.

The raise of weir height by 1.0 m in Concept 1 will result in an increase to the height of the water level. As in the case of Concept 1, a portion of the flow will be passing through the turbines, and thus the water level is not increased by the full 1 m that the weir is raised. The water level when the river is flowing at MAD is expected to be 47 3.9 m, roughly a 0.6 m increase from the water level at MAD with the existing structure.

Concept 3 involves a 2.0 m raise to the weir height. The resulting water level when the river is flowing at MAD is expected to be 4 74.9 m. This is an in crease of 1.6 m from the water level at MAD with the existing structure.

An increase of the average water level will potentially impact riparian habitats and land owners upstream. Of parti cular consideration will b e G oose I sland, lo cated a fe w hundred met ers up stream of the weir. Detailed analysis of environmental impacts must be completed as part of any future development studies. This will involve modelling the rive r system to q uantify the backwater effect s caused by t he proposed development.

SECTION 5.0 - ENERGY GENERATION ANALYSIS

5.1 ENERGY ANALYSIS METHODOLOGY

KPL's hydroelectric energy analysis program has been used to estimate the energy ge neration for each of the de sign concepts discussed in Section 3. The a nalysis was completed with the following assumptions and operational guidelines.

Energy generation was calculated on a daily basis using daily flow data from WSC gauge 05HG001 from the perio d 1968 - 200 8. Flow data from before 1968 was not used b ecause the G ardiner Da m (completed in 1967) has caused a significant change to the annual distribution of flows at the weir. Due to gaps in the WSC data the flow record used in the energy analysis consisted of 36 complete years of daily flow data.

The portion of the daily flow available e for power generation was based on the operation all scheme described in Section 3.6. Flow required for the fish bypass channel, the aesthetic flow over the weir, and the recreational whitewater park flow were subtracted from the available river flow as a ppropriate. The operational rating curves described in Section 3.6 were used to determine the head available for the river flow in the daily flow record. Diverting flow for a potential whitewater park development is e stimated to have an effect of less than 1% on the average annual energy generation of the proposed hydropower projects.

Head losses associated with flow thro ugh trashracks and flow th rough submerged openings to the pit turbines (where applicable) were calculated for each design concept. The head losse s were subtracted from the available head for each daily flow data point.

Generating equipment efficiency curves were obtained from turbine manufacturers and efficiencies were applied in calculating the power generated for each daily flow. Operating limits of the machinery including minimum operable flows and minimum operable heads were used to d efine the operating range of the generating equipment. A transformer efficiency of 99.5% was assumed in all power calculations.

Finally, un scheduled o utage lo sses were subtracted from the d aily energy g eneration. Unscheduled outages were estimated at 3% of the generation based on KPL's industry experience and surveys of long-term operating plant statistics. Average station usage has been estimated in the energy analysis at 150 kW, and h as been subtracted from the daily energy generation. Transmission losses have not been considered in the energy analysis.

5.2 POWER AND ENERGY GENERATION ESTIMATE

Power and energy we re calculated on a daily basis from a 36 year fl ow record o f the South Saskatchewan River as described in Section 5.1. Average monthly power output is shown on Figures 5.1, 5.2, and 5.3 for Concepts 1, 2, and 3 respectively. Monthly energy generation is summarized for the entire 36 year record in T ables 5.1, 5.2, and 5.3. Installed capacity ranges from 2.8 MW to 8.4 MW for the three project concepts. The average annual energy generation ranges from 17 GWh to 48 GWh for the three concepts.

SECTION 6.0 - COST ESTIMATES AND FINANCIAL ANALYSIS

6.1 COST ESTIMATES

Costs for each of the th ree de sign concepts have been e stimated based on a com bination of KPL's industry exp erience, fe edback from contractors, and quotations from suppliers. We have extensive experience with small hydroel ectric project construction, having completed d etailed de sign and construction monitoring on six su ch projects in the past year, with anoth er three projects currently in construction. This experience and our relationships with contractors provide a solid basis for e stimating unit rates and equipment costs.

Significant machinery costs were estimated by obtaining quotations from suppliers. An dritz, Voith, and VLH Turbines provided budget-level quotations for water-to-wire equipment supply. These quotations are included in Appendix B.

Capital cost estimates for Concepts 1, 2 and 3 are shown in Tables 6.1, 6.2, and 6.3 re spectively. The cost of a pedestrian bridge over the weir is shown in the tables as an optional addition, but is not included in the total costs. The pedestrian bridge, including the required piers, railings, and a maintenance hoist is estimated to cost \$2,840,000.

The capital costs associated with the whitewater park developments are summarized in Table 6.4. This table shows construction costs both with the adjacent hydroelectric development (assuming coincident construction periods) and without an adjacent hydroelectric development. These costs do not account for the addition of amenities (change-rooms, boathouse, etc.) or an y slope remediation works that may be required.

6.2 FINANCIAL ANALYSIS

A basic financial estimate has been completed for each of the project concepts. The analyses consider the projects as independent investments, calculating the selling p rice required to reach a fixed internal rate of return (IRR) over a 50 year project life. The assumptions used in the analyses are summarized below:

- Annual Operating and Maintenance (O&M) costs of \$500,000
- Annual inflation of 3% applied to O&M costs and electricity selling price
- Required overall IRR = 8%, and
- 50 year project life.

Taxes, debt finan cing, and interest hav e not been cons idered in the financial analysis. Re sults of the analysis are summarized in Table 6.5. The table compares required electricity rates for all combinations of hydrop ower development concepts with and without a ped estrian bridge, both with an d without each whitewater park concept. Financial analyses for the whitewater parks as stand-alone projects (without an adjacent hydropower project) have not been completed due to uncertainties in the finan cial impacts of their development.



SECTION 7.0 - DEVELOPMENT SCHEDULE

A preliminary development schedule has been prepared to show a possible timeline for development of a hydroelectric project at the Saskatoo n Weir. The development schedule includes periods for public consultation, environm ental impact studies, provincial environmental assessment s, feasibility level engineering studie s, detailed design, and construction. Time periods for t hese events have been estimated based on KPL experience with similar projects.

The prelimin ary development schedule is shown on Figure 7.1. Note that the schedule has not been prepared for a specific project concept, rather the schedule is intended to show the general steps involved in the development period. The schedule indicates a potential project operation date in M ay, 2015.

SECTION 8.0 - CONCLUSIONS AND RECOMMENDATIONS

8.1 <u>CONCLUSIONS</u>

The three hy droelectric development concepts presented herein appe ar to b e feasible at this level of study. Each concept considers a different weir height, starting with the existing weir height for Concept 1 and ranging to a 2.0 m raise to the weir for Con cept 3. It has been assumed herein that a 2.0 m raise to the weir is the upper limit of allowable raises due to upstream impacts to environment and private land. The design flow for each raise height was optimized based on a cost-benefit analysis. A summary of key results for each of the design concepts is presented in the table below:

Development	Design Flow (m³/s)	Installed Capacity (MW)	Mean Annual Energy (GWh)	Capital Cost (Million \$)	Required Electricity Rate (\$/kWh)
Concept 1	167	2.8	16.5	26.3	0.12
Concept 2	209	5.5	31.2	48.8	0.10
Concept 3	250	8.4	47.5	57.9	0.08

As shown in the table, in creases in the weir height result in g reater energy production and increased financial viability of the project.

Other key findings of this report include:

- Previous geo technical studies in the region (not part of this study) indicate that good f oundation conditions can be expected at site h owever slope stability will require particular consideration in design.
- The site is in an area of very low seismic hazard.
- Permafrost should not b e en countered at site h owever rive r ice i s common an d will requi re consideration during design.
- VLH turbines, a prototype turbine technology, appear to be appropriate for a development with n o raise to the weir height.
- Pit turbines can be used with an increase to the available head however they are not well suited to a development without a raise to the weir height.
- Inflatable rub ber weirs a re the preferre d technology for rai sing weir height while maintaining water level control due to their low initial costs, low operation and maintenance costs, and their resilience to ice-affected waters.
- An improved fish navigation channel can be included as part of any of the development concepts if it is determined necessary to satisfy social, environmental, and regulatory requirements.
- A recreational whitewater park at the weir can be developed at a n estimated cost of \$2,95 0,000 for Option A, when developed coincidentally with one of the hydropower development concepts.
- If developed with no adjacent hydropower project, construction of a recreational whitewater park is estimated to cost \$11,970,000 for Option A.
- A pedestrian bridge across the weir with a maintenance hoist can be added at an estimated cost of \$2,840,000.
- A preliminary development schedule indicates that the hydropower development could be operational in December, 2015.

8.2 <u>RECOMMENDATIONS</u>

If SL&P and other key stakeholders decide to continue with d evelopment of the proposed hydroelectric project, the following steps are recommended:

- Full Feasibility Study, including:
 - o Geote chnical Investigations, and
 - Fluvial Ge omorphologic Studies of the up stream and downstream effects of the p roposed development.
 - o Optimization studies and determination of the preferred weir height raise, if any.
 - Feasibility Level Engineering, including:
 - Detailed Drawings
 - Detailed Cost Estimate
 - Detailed Development and Construction Schedule
 - Updated Hydrological and Energy Estimates
 - Detailed Financial Analysis, and
 - Con clusions and Recommendations.
- Full Environmental Impact Assessment, including:
 - o 2010 Baseline Environmental Studies
 - Initiate Environmental Assessment and Permitting Process
 - Ongoing Stakeholder and First Nations Consultation, and
 - Preparation of Environmental Impact Statement.

The re creational white water park pre sents an op portunity for creatin g an asset for the people of Saskatoon and the surrounding region. The social, cultural, recreational, and tourism-related value of the whitewater park should be considered in assessing its feasibility as an a ddition to the hydroel ectric development.



SECTION 9.0 - REFERENCES

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SECTION 10.0 - CERTIFICATION

This report was prepared, reviewed and approved by the undersigned.

Josh Vines, E.I.T. Project Engineer

Reviewed:

Approved:

Prepared:

Sam Mottram, P.Eng. Manager, Hydropower

Jeremy P. Haile, P.Eng. Principal

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VA103-198/2-2 Rev 0 March 9, 2010



TABLE 2.1

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

MONTHLY FLOW DATA - WSC STATION 05HG001 (m³/s)

	r	1			1	1						Print:	1/27/10 10:41
Year	Jan	Feb	Mar	Apr	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Annual
1968	366.4	138.0	152.1	49.3	36.2	39.0	42.0	55.9	49.1	171.9	224.5	242.2	130.9
1969	370.8	387.7	356.7	306.8	312.1	306.1	757.6	230.8	184.1	202.8	270.4	341.9	336.0
1970	370.8	326.0	197.2	134.0	129.9	191.1	193.4	184.1	148.2	224.0	222.1	324.8	220.1
1971	347.7	377.4	314.6	259.5	236.8	348.8	140.5	81.3	84.5	129.7	245.2	326.1	240.0
1972	321.3	307.8	358.1	309.5	200.7	305.8	453.3	325.0	241.1	214.9	256.6	346.4	303.6
1973	377.5	374.2	227.5	108.4	90.8	142.9	134.2	115.0	174.1	182.3	221.3	328.0	205.5
1974	326.9	293.9	351.2	346.3	329.1	482.4	294.3	217.8	194.5	151.5	209.3	271.1	288.8
1975	317.8	316.1	229.0	156.3	204.5	567.6	396.3	149.5	116.2	211.5	270.6	303.2	269.4
1976	357.0	318.9	263.1	179.8	81.1	80.2	77.5	215.0	215.8	229.9	211.9	327.4	213.0
1977	354.4	264.4	125.9	74.4	50.2	52.2	49.5	49.2	47.4	52.7	159.8	216.0	124.0
1978	219.4	175.1	182.9	141.0	55.8	242.6	166.5	133.2	236.5	229.5	226.5	237.6	187.1
1979	357.8	383.5	303.6	139.1	159.8	196.4	73.2	77.4	51.2	124.2	161.6	193.2	184.0
1980	240.6	343.7	186.1	111.0	68.1	151.6	140.6	59.5	97.9	168.6	255.5	267.4	173.5
1981	318.1	293.3	179.8	177.2	127.3	492.5	383.6	490.8	271.7	226.6	244.3	231.5	286.2
1982	353.8	318.0	249.7	190.7	99.2	57.6	62.4	104.2	120.4	162.8	206.3	276.2	182.8
1983	333.4	322.2	217.3	136.7	127.5	68.1	71.3	83.3	113.2	144.6	136.3	232.4	164.8
1984	200.9	112.1	95.4	80.2	51.6	54.9	50.5	51.5	53.4	47.9	112.7	103.6	84.5
1985	102.6	112.9	56.8	76.0	117.3	69.6	48.2	49.8	47.5	51.8	144.8	221.7	91.5
1986	248.3	250.5	187.1	71.4	76.2	216.5	168.7	190.9	148.6	316.6	271.1	274.4	201.6
1992	231.5	260.6	162.4	74.5	52.6	47.9	49.2	56.8	111.2	138.5	242.6	221.2	136.9
1993	254.3	153.6	76.5	95.4	138.8	189.3	662.1	576.6	446.0	388.2	350.5	250.5	300.0
1994	327.6	340.4	256.9	230.5	232.7	98.3	84.6	108.7	119.1	109.6	169.0	229.4	191.4
1995	262.0	233.6	178.9	105.5	84.0	539.8	611.5	342.7	253.7	276.6	298.7	260.1	287.6
1996	335.6	318.6	272.6	273.2	395.8	316.6	275.8	176.8	191.0	242.6	250.8	270.7	276.7
1997	361.5	268.9	278.2	240.7	367.0	380.4	203.0	127.3	100.3	192.2	212.7	217.5	245.7
1998	240.9	238.4	143.6	88.2	95.4	201.5	630.1	212.1	145.1	141.1	195.7	216.7	212.8
1999	302.6	300.9	250.9	128.7	99.6	108.4	109.1	214.7	199.4	192.9	213.9	238.2	196.1
2000	258.7	288.0	221.1	146.0	121.3	106.6	101.5	99.3	96.5	97.7	162.2	205.9	158.4
2001	206.3	152.5	97.8	80.1	66.8	64.7	58.4	61.4	66.2	71.2	120.2	145.8	99.0
2002	136.1	86.8	67.9	55.1	49.8	212.2	281.9	135.2	138.2	170.0	260.2	230.2	152.3
2003	224.1	247.3	218.4	183.0	302.7	349.0	162.3	202.5	112.4	111.5	172.0	183.5	205.4
2004	205.8	149.0	89.7	84.7	67.9	63.3	63.3	63.3	59.8	101.0	236.4	242.5	118.8
2005	240.9	273.0	238.5	141.5	140.5	835.5	660.7	238.2	449.2	419.2	369.3	253.5	354.7
2006	333.5	384.8	343.8	232.8	241.6	323.1	221.8	149.1	122.1	127.7	197.4	239.3	242.2
2007	239.3	243.4	276.1	188.0	312.8	406.2	279.9	161.4	150.3	147.8	198.4	224.0	235.6
2008	275.3	268.1	157.4	90.9	115.3	355.7	315.9	183.2	178.9	211.6	209.7	199.8	213.2
Average	286.7	267.3	210.1	152.4	151.1	240.7	235.4	165.9	153.7	177.3	219.7	247.1	208.7
Maximum	377.5	387.7	358.1	346.3	395.8	835.5	757.6	576.6	449.2	419.2	369.3	346.4	354.7
Minimum	102.6	86.8	56.8	49.3	36.2	39.0	42.0	49.2	47.4	47.9	112.7	103.6	84.5

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NOTES:

1. DATA OBTAINED FROM ENVIRONMENT CANADA.

2. ONLY DATA COLLECTED AFTER COMPLETION OF GARDINER DAM (1967) SHOWN ABOVE.

3. YEARS WITH MISSING DATA HAVE BEEN REMOVED FROM THE RECORD.

0	21DEC'09	ISSUED WITH REPORT VA103-198/2-2	AMD	JWV	SRM
REV/	DATE	DESCRIPTION	PREP'D	CHKID	



TABLE 2.2

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

INSTANTANEOUS PEAK FLOW ESTIMATES - SOUTH SASKATCHEWAN RIVER

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Location	Area		Peak Instantaneous Flows (m ³ /s)							
Location	(km²)	2 Year	10 Year	25 Year	50 Year	100 Year	200 Year	500 Year		
South Saskatchewan River at Saskatoon	151,000	400	1100	1500	2000	2500	3200	4200		

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NOTES:

1. DATA PROVIDED VIA EMAIL FROM SASKATCHEWAN WATERSHED AUTHORITY

2. PEAK FLOW ESTIMATES INCLUDE THE REGULATION CAPACITY OF GARDINER DAM.

0	21DEC'09	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D



TABLE 2.3

SASKATON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

SUMMARY OF PROBABILISTIC SEISMIC HAZARD ANALYSIS

Print Jan/26/10 16:22 AM

Return Period (Years)	Probability of Exceedance ¹ (%)	Maximum Acceleration ² (g)		
100	39	0.01		
475	10	0.02		
1000	5	0.04		
2475	2	0.06		

M:\1\03\00198\02\A\Data\Seismicity\[South Saskatchewan River Hydro - Preliminary Seismic Hazard Analysis rA.XLS]Seismic Hazard Table 1 rA

NOTES:

1. PROBABILITY OF EXCEEDANCE CALCULATED FOR A DESIGN OPERATING LIFE OF 50 YEARS.

q = 1 - exp(-L/T)

WHERE, q = PROBABILITY OF EXCEEDANCE

L = DESIGN LIFE IN YEARS

- T = RETURN PERIOD IN YEARS
- 2. MAXIMUM ACCELERATIONS ARE FOR VALUES ON VERY DENSE SOIL OR SOFT ROCK, (SITE CLASS C, AS DEFINED BY THE NATIONAL BUILDING CODE OF CANADA, 2005).
- 3. MAXIMUM ACCELERATIONS ARE MEDIAN VALUES PROVIDED BY THE NATURAL RESOURCES CANADA SEISMIC HAZARD DATABASE.

0 2	21DEC'09	ISSUED FOR REPORT VA103-198/2-2	GRG	JWV	JPH
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TABLE 4.1

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY STUDIES

STAKEHOLDERS CONSULTED DURING PUBLIC CONSULTATION MEETINGS

	Print Jan/26/10 16:28:27
Wednesday, J	une 17 (AM)
Organization	Representatives
Canoe Kayak Canada	Viki Cirkvenic
Canoe Kayak Saskatchewan	Jimmy MacDonald
Kelsey Kayak Club	Al Peterson
Saskatoon Lions Club	Harvey Dickson
Saskatchewan Parks & Recreation Association	
Physical Activity Network of Saskatchewan	Joni Hagen
Saskatchewan Underwater Council	Cliff Lange or Cliff Adolf
Saskatoon Water Ski Club	Bob Porat
Saskatoon Paging Canoo Club	
Saskatoon Sports Council	Mark Korthuis
Whitewater Park Proposal Committee	Kent Gray Grag Cochlan Al Peterson
Winterwater Fank Froposal Committee	une 17 (PM)
Civic Department	Representatives
Community Services Department	Representatives
City of Saskatoon	David Godwin Lisa Thibodeau (Community Consultants)
Construction Services	Burna Couwini, Lisa Thisbacaa (Commanity Consultants)
Infrastructure Services Department	
City of Saskatoon	Mike Gutek Manager
Environmental Services	
Utility Services Department	
City of Saskatoon	Ryan O'Grady Project Engineer
Facilities Branch	
Infrastructure Services Department	
City of Saskatoon	Ross Johnson Branch Manager
Fire & Protective Services Department	
City of Saskatoon	Dan Paulsen Assistant Chief
Land Branch - Urban Design Section	
Community Services Department	
City of Saskatoon	Genevieve Russell Manager
Leisure Services Branch	
Community Services Department	
City of Saskatoon	Dylan Czarnecki Open Space Consultant
Parks Branch Infrastructure	
City of Seclector	Kim Barga, Superintendent, Barka Maintenanaa, North West District
	Killi Berge Supermendent Parks Maintenance North West District
City of Saskatoon	Tracy Shenherd, Community Lisison Officer - East Division
Water & Sewer Section Public Works Branch	Tracy onepheral community Elaison onicer - Last Division
Infrastructure Services Department	
City of Saskatoon	Wade Gasmo Manager
Thursday, Ju	ne 18 (AM)
Organization	Representatives
CP Rail	Chi Fong
Ducks Unlimited Canada	Barb Hanbidge
Environment Canada	
Canadian Wildlife Service	To be advised
Fisheries and Oceans Canada	Jackie Lukey
Innovation Place	Lorne Vinish
Meewasin Valley Authority	Brenda Wallace
PotashCorp	Gerry McNab
Saskatchewan Ministry of Environment	Tom Maher
Saskatchewan Watershed Authority	Tim Hrynkiw, Frank Fox
University of Saskatchewan	James Cook, Ron Cruikshank, David Prout
Thursday, Ju	ne 18 (PM)
Organization	Representatives
Greater Saskatoon Chamber of Commerce	Kent Smith-Windsor, Jamie McIntyre
Municipal Heritage Advisory Committee	Mariene Hall
I ne Partnersnip	
Saskatoori Downtown	Torry Speeder
Polican Watch Saskatoon	Liz Philipe
Felicali Watch Saskatoon Saskatebowan Environmental Society	LIZ FINITIPS
Saskatoon Heritage Society	Allyson brauy, Alina Slegined
Saskatoon Nature Society	Robert Johanson Jan Shadick
Shearwater River Cruises	Peter Kingsmill
Tourism Saskatoon	Randy Fernets
University of Saskatchewan	Paul Rogal
Urban Playground Saskatoon	Nicole Martini
We are Many	Ellen Quiglev

M:\1\03\00198\02\A\Data\Public Consultation\[Stakeholder List.xls]Table

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 PREPD
 CHKD
 APPD



TABLE 5.1

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

CONCEPT 1 - NO WEIR RAISE - MONTHLY ENERGY PRODUCTION IN GWh

												Print Mar/09	0/10 10:05:23
Year	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Annual
1968	1.23	1.44	1.66	0.46	0.10	0.18	0.22	0.43	0.34	1.43	1.73	1.69	10.91
1969	1.56	1.38	1.59	1.63	1.66	1.58	0.64	1.79	1.73	1.87	1.70	1.62	18.76
1970	1.56	1.49	1.68	1.44	1.32	1.34	1.76	1.54	1.37	1.85	1.63	1.66	18.65
1971	1.61	1.40	1.68	1.50	1.76	1.54	1.34	0.79	0.80	1.45	1.67	1.65	17.18
1972	1.66	1.58	1.59	1.63	1.75	1.61	1.17	1.63	1.71	1.82	1.74	1.60	19.49
1973	1.55	1.41	1.65	1.14	0.89	1.39	1.37	1.18	1.36	1.66	1.74	1.65	16.99
1974	1.65	1.55	1.60	1.56	1.62	1.09	1.68	1.78	1.69	1.63	1.73	1.76	19.36
1975	1.67	1.51	1.82	1.62	1.59	1.17	1.49	1.51	1.15	1.78	1.70	1.70	18.72
1976	1.59	1.56	1.76	1.61	0.75	0.75	0.74	1.36	1.71	1.78	1.74	1.65	17.00
1977	1.60	1.60	1.33	0.81	0.36	0.38	0.35	0.35	0.31	0.55	1.50	1.83	10.98
1978	1.82	1.58	1.81	1.47	0.44	1.44	1.59	1.34	1.52	1.74	1.75	1.83	18.33
1979	1.59	1.39	1.70	1.48	1.22	1.36	0.68	0.72	0.37	1.38	1.68	1.83	15.40
1980	1.78	1.52	1.63	1.18	0.61	1.04	1.21	0.49	0.94	1.70	1.74	1.77	15.61
1981	1.67	1.55	1.70	1.58	0.63	1.28	1.52	0.99	1.68	1.83	1.74	1.82	17.99
1982	1.60	1.51	1.80	1.62	1.00	0.45	0.54	1.05	1.20	1.76	1.71	1.75	16.00
1983	1.64	1.50	1.82	1.47	1.28	0.59	0.66	0.80	1.12	1.56	1.44	1.83	15.72
1984	1.84	1.20	1.09	0.87	0.38	0.42	0.37	0.38	0.40	0.49	1.18	1.19	9.81
1985	1.17	1.16	0.61	0.84	1.20	0.59	0.33	0.36	0.31	0.54	1.25	1.84	10.21
1986	1.80	1.62	1.62	0.77	0.70	1.71	1.34	1.63	1.46	1.66	1.71	1.76	17.79
1992	1.81	1.67	1.52	0.81	0.40	0.32	0.35	0.46	1.09	1.46	1.76	1.84	13.47
1993	1.79	1.45	0.86	1.06	1.42	1.47	0.68	1.07	1.36	1.53	1.55	1.80	16.04
1994	1.65	1.47	1.79	1.77	1.73	0.95	0.82	1.10	1.15	1.24	1.52	1.82	17.03
1995	1.78	1.63	1.64	1.16	0.80	1.12	0.72	1.60	1.71	1.75	1.65	1.78	17.34
1996	1.64	1.56	1.75	1.70	1.50	1.59	1.73	1.66	1.67	1.81	1.74	1.77	20.11
1997	1.58	1.60	1.75	1.70	1.55	1.48	1.69	1.28	0.98	1.85	1.80	1.84	19.10
1998	1.81	1.65	1.36	0.98	0.95	1.47	0.77	1.80	1.42	1.50	1.77	1.82	17.31
1999	1.70	1.54	1.79	1.35	1.01	1.06	1.09	1.76	1.71	1.86	1.74	1.81	18.41
2000	1.79	1.62	1.84	1.54	1.24	1.04	1.02	1.00	0.94	1.12	1.51	1.83	16.49
2001	1.80	1.48	1.12	0.88	0.60	0.55	0.48	0.52	0.57	0.80	1.32	1.61	11.72
2002	1.51	0.90	0.76	0.57	0.36	1.07	1.68	1.38	1.37	1.72	1.73	1.82	14.85
2003	1.84	1.63	1.85	1.68	1.68	1.54	1.58	1.81	1.11	1.27	1.67	1.82	19.47
2004	1.86	1.49	1.03	0.92	0.61	0.53	0.55	0.55	0.49	1.13	1.76	1.81	12.72
2005	1.82	1.59	1.82	1.37	1.43	0.46	0.90	1.72	0.99	1.47	1.52	1.78	16.87
2006	1.64	1.39	1.62	1.69	1.75	1.58	1.76	1.51	1.20	1.43	1.72	1.82	19.11
2007	1.82	1.64	1.75	1.68	1.64	1.43	1.70	1.61	1.48	1.62	1.74	1.84	19.97
2008	1.75	1.65	1.62	1.00	0.93	1.52	1.65	1.71	1.56	1.85	1.81	1.83	18.90
Average	1.67	1.50	1.56	1.29	1.08	1.09	1.06	1.19	1.17	1.50	1.65	1.75	16.49
Maximum	1.86	1.67	1.85	1.77	1.76	1.71	1.76	1.81	1.73	1.87	1.81	1.84	20.11
Minimum	1.17	0.90	0.61	0.46	0.10	0.18	0.22	0.35	0.31	0.49	1.18	1.19	9.81

M:\1\03\00198\02\A\Data\Energy\VLH Turbine Energy\0.8 x MAD\[Energy Model_Saskatoon_0 m Raise.xls]Energy Summary

NOTES:

1. MAD = 208.7 M3/S, QD =167.0 M3/S, INSTALLED CAPACITY = 2.8 MW.

2. FLOW THROUGH FISH HABITAT CHANNEL = 2.0 M3/S.

3. A MINIMUM OF 8.0 M3/S FLOW OVER WEIR ENSURED FOR AESTHETIC EFFECT.

4. FLOW THROUGH WHITEWATER PARK = 10 M3/S DAILY AVERAGE FOR MAY THROUGH SEPTEMBER.

WHITEWATER PARK ASSUMED CLOSED OCTOBER THROUGH APRIL. 5. MINIMUM TURBINABLE FLOW = 16.8 M3/S.

5. MINIMUM TURBINABLE FLOW = 16.8 M3/5.

6. VALUES SHOWN INCLUDE A 3% DEDUCTION FOR UNSCHEDULED OUTAGES.

7. TRANSFORMER EFFICIENCY TAKEN AS 99.5%.

8. STATION USAGE ESTIMATED AT 150 KW.

9. ENERGY VALUES CALCULATED USING DAILY FLOW DATA FROM WSC STATION 05HG001. YEARS WITH MISSING DATA HAVE BEEN EXCLUDED FROM ANALYSIS.

TEARS WITH WISSING DATA HAVE BEEN EXCLUDED FROM ANALTSIS.

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TABLE 5.2

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES **ENGINEERING PRE-FEASIBILITY REPORT**

CONCEPT 2 - 1.0 m WEIR RAISE - MONTHLY ENERGY PRODUCTION IN GWh

												Print Jan/2	27/10 7:57:33
Year	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Annual
1968	1.30	2.49	2.90	0.71	0.08	0.06	0.22	0.61	0.52	2.78	3.49	3.47	18.64
1969	3.10	2.00	2.93	2.80	3.66	3.43	0.93	3.60	3.11	3.64	3.64	3.55	36.39
1970	3.35	3.34	3.21	2.49	2.28	2.57	3.32	3.01	2.47	3.81	3.27	3.68	36.80
1971	3.64	2.95	3.70	3.08	3.67	2.13	2.40	1.34	1.36	2.51	3.50	3.53	33.80
1972	3.41	3.49	3.28	3.44	3.34	3.52	1.76	2.82	3.52	3.55	3.71	2.93	38.75
1973	3.17	2.82	3.28	1.99	1.52	2.43	2.37	2.02	2.50	3.08	3.52	3.04	31.75
1974	3.69	3.40	3.47	3.12	3.61	0.81	3.05	3.43	3.17	2.88	3.43	3.81	37.88
1975	3.72	3.36	3.73	2.86	3.04	1.86	0.69	2.64	1.98	3.52	3.63	3.64	34.67
1976	3.57	3.47	3.68	3.01	1.29	1.27	1.26	2.21	3.36	3.60	3.48	3.63	33.85
1977	3.48	3.38	2.36	1.38	0.57	0.65	0.59	0.58	0.51	0.93	2.81	3.57	20.81
1978	3.54	2.90	3.33	2.59	0.69	2.28	2.89	2.34	2.68	3.51	3.54	3.84	34.13
1979	3.02	2.43	3.67	2.58	2.32	2.71	1.17	1.23	0.63	2.38	2.96	3.49	28.57
1980	3.62	3.42	3.13	2.06	1.04	2.03	2.25	0.85	1.62	3.13	3.71	3.80	30.65
1981	3.69	3.34	3.22	3.00	0.87	0.35	1.51	0.21	3.60	3.69	3.57	3.76	30.82
1982	3.11	3.35	3.79	3.13	1.70	0.78	0.92	1.81	2.06	3.08	3.33	3.80	30.86
1983	3.67	3.33	3.64	2.55	2.23	1.02	1.13	1.37	1.92	2.75	2.52	3.76	29.88
1984	3.59	2.05	1.85	1.48	0.64	0.72	0.61	0.65	0.69	0.80	2.06	2.02	17.16
1985	2.00	1.99	1.04	1.41	2.06	0.94	0.54	0.61	0.53	0.92	2.40	3.68	18.12
1986	3.81	3.44	3.13	1.31	1.20	3.33	2.49	3.07	2.55	3.51	3.69	3.80	35.34
1992	3.67	3.57	2.79	1.37	0.66	0.51	0.58	0.78	1.87	2.61	3.68	3.72	25.82
1993	3.76	2.59	1.46	1.79	2.46	2.83	1.28	0.00	0.10	2.76	3.32	3.83	26.20
1994	3.68	3.30	3.80	3.62	3.51	1.63	1.40	1.89	1.99	2.13	2.88	3.74	33.57
1995	3.80	3.33	3.12	1.98	1.38	1.15	0.34	3.38	3.59	3.79	3.63	3.78	33.28
1996	3.67	3.47	3.73	3.62	1.30	2.28	3.73	3.03	3.18	3.81	3.64	3.81	39.29
1997	3.13	3.45	3.80	3.44	3.23	2.34	3.19	2.23	1.67	3.50	3.60	3.71	37.28
1998	3.79	3.44	2.50	1.66	1.63	2.60	0.81	3.54	2.48	2.68	3.38	3.67	32.15
1999	3.74	3.39	3.74	2.37	1.71	1.82	1.88	3.41	3.26	3.50	3.41	3.73	35.97
2000	3.81	3.53	3.76	2.69	2.14	1.78	1.75	1.71	1.60	1.90	2.82	3.61	31.12
2001	3.55	2.61	1.90	1.49	1.02	0.95	0.82	0.90	0.97	1.35	2.26	2.80	20.62
2002	2.62	1.52	1.28	0.97	0.54	1.16	2.71	2.40	2.38	3.15	3.69	3.70	26.11
2003	3.74	3.45	3.75	3.14	3.45	3.01	2.81	3.46	1.90	2.18	3.07	3.37	37.32
2004	3.66	2.63	1.74	1.57	1.05	0.91	0.94	0.94	0.84	1.93	3.68	3.80	23.67
2005	3.84	3.44	3.73	2.50	2.49	0.76	0.99	3.35	1.29	1.59	3.09	3.69	30.75
2006	3.55	2.82	3.63	3.35	3.66	1.99	3.35	2.63	2.07	2.47	3.33	3.84	36.69
2007	3.84	3.47	3.79	3.09	2.62	0.85	2.74	2.85	2.58	2.83	3.34	3.75	35.74
2008	3.80	3.56	2.90	1.70	1.70	2.54	3.67	3.15	2.96	3.72	3.60	3.52	36.82
Average	3.45	3.07	3.08	2.37	1.95	1.72	1.75	2.06	2.04	2.78	3.30	3.58	31.15
Maximum	3.84	3.57	3.80	3.62	3.67	3.52	3.73	3.60	3.60	3.81	3.71	3.84	39.29
Minimum	1.30	1.52	1.04	0.71	0.08	0.06	0.22	0.00	0.10	0.80	2.06	2.02	17.16

M:\1\03\00198\02\A\Data\Energy\Pit Turbine Energy\1.0 x MAD\[Energy Model_Saskatoon_1.0 m Raise.xls]Energy Summary

NOTES: 1. MAD = 208.7 m³/s, Qd =208.7 m³/s, Installed Capacity = 5.5 MW.

2. Flow through Fish Habitat Channel = 2.0 m³/s.

3. A minimum of 8.0 m3/s flow over weir ensured for aesthetic effect.

4. Flow through Whitewater Park = 10 m³/s daily average for May through September. Whitewater Park assumed closed October through April.

- 5. Minimum turbinable flow = 24.3 m³/s.
- 6. Values shown include a 3% deduction for unscheduled outages.
- 7. Transformer efficiency taken as 99.5%.

8. Station usage estimated at 150 kW.

9. Energy values calculated using daily flow data from WSC Station 05HG001. Years with missing data have been excluded from analysis.

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TABLE 5.3

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

CONCEPT 3 - 2.0 m WEIR RAISE - MONTHLY ENERGY PRODUCTION IN GWh

		-										Print Jan/27	/10 14:38:28
Year	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Annual
1968	3.92	3.28	3.83	0.72	0.00	0.00	0.07	0.52	0.32	3.96	5.03	5.08	26.73
1969	5.84	5.25	5.85	5.32	5.72	5.32	2.31	5.17	4.15	4.93	5.54	5.88	61.30
1970	5.85	5.32	4.50	3.27	3.01	3.66	4.47	4.16	3.29	5.33	4.76	5.89	53.52
1971	5.86	5.27	5.85	4.73	5.30	5.58	3.21	1.74	1.77	3.29	5.26	5.89	53.75
1972	5.88	5.50	5.86	5.50	4.60	5.48	4.29	5.64	5.08	5.02	5.62	5.69	64.15
1973	5.83	5.27	4.81	2.62	1.99	3.21	3.11	2.64	3.48	4.25	5.03	5.86	48.10
1974	5.91	5.34	5.87	5.67	5.77	4.22	5.34	4.84	4.33	3.81	4.84	5.86	61.80
1975	5.91	5.35	5.37	3.79	4.30	4.31	5.57	3.49	2.58	4.95	5.53	5.82	56.98
1976	5.87	5.54	5.49	4.16	1.59	1.66	1.63	4.05	4.72	5.20	4.90	5.85	50.67
1977	5.86	5.09	3.14	1.78	0.41	0.62	0.40	0.43	0.14	1.20	3.79	5.03	27.88
1978	5.02	3.91	4.50	3.42	0.80	4.45	3.87	3.09	4.46	5.13	5.07	5.53	49.25
1979	5.79	5.26	5.81	3.40	3.31	3.95	1.51	1.59	0.68	3.13	3.92	4.72	43.08
1980	5.23	5.51	4.43	2.69	1.34	2.94	3.12	1.09	2.10	4.18	5.62	5.82	44.08
1981	5.91	5.15	4.39	4.14	1.60	5.19	5.79	3.89	5.44	5.25	5.26	5.43	57.43
1982	5.85	5.29	5.63	4.42	2.22	1.00	1.18	2.35	2.69	4.08	4.69	5.89	45.30
1983	5.90	5.31	5.13	3.34	2.93	1.32	1.46	1.78	2.51	3.64	3.33	5.40	42.06
1984	4.88	2.67	2.41	1.91	0.61	0.89	0.58	0.67	0.81	0.98	2.72	2.63	21.76
1985	2.61	2.60	1.33	1.83	2.69	1.10	0.35	0.50	0.26	1.18	3.27	5.16	22.87
1986	5.59	5.03	4.41	1.69	1.55	4.71	3.49	4.28	3.37	5.71	5.71	5.91	51.46
1992	5.32	5.41	3.86	1.78	0.71	0.24	0.42	0.87	2.45	3.46	5.40	5.24	35.16
1993	5.61	3.46	1.90	2.33	3.24	4.01	2.45	4.44	5.48	5.81	5.64	5.74	50.13
1994	5.85	5.32	5.70	5.21	5.10	2.13	1.83	2.46	2.62	2.78	3.95	5.38	48.32
1995	5.76	4.80	4.33	2.58	1.80	3.88	2.96	5.85	5.30	5.78	5.68	5.71	54.44
1996	5.90	5.52	5.61	5.51	5.77	5.41	5.72	4.09	4.28	5.58	5.44	5.93	64.76
1997	5.85	5.35	5.91	5.07	5.81	5.61	4.41	2.93	2.18	4.71	4.95	5.19	57.98
1998	5.57	5.01	3.45	2.15	2.12	3.99	2.87	4.85	3.27	3.54	4.61	5.16	46.62
1999	5.86	5.35	5.56	3.12	2.24	2.38	2.46	4.81	4.44	4.73	4.83	5.48	51.26
2000	5.78	5.52	5.26	3.55	2.80	2.33	2.28	2.22	2.09	2.47	3.84	4.97	43.12
2001	4.95	3.46	2.48	1.94	1.32	1.22	1.05	1.15	1.26	1.75	2.96	3.69	27.20
2002	3.44	1.97	1.66	1.25	0.47	3.23	5.28	3.15	3.13	4.21	5.56	5.32	38.67
2003	5.30	5.11	5.21	4.30	5.75	5.65	3.77	4.67	2.48	2.83	4.11	4.52	53.71
2004	4.98	3.49	2.26	2.04	1.33	1.17	1.21	1.21	1.08	2.53	5.35	5.56	32.19
2005	5.60	5.30	5.43	3.37	3.28	1.23	3.50	4.83	3.73	5.76	5.65	5.52	53.20
2006	5.86	5.26	5.89	4.85	5.33	5.31	4.82	3.48	2.72	3.24	4.59	5.58	56.91
2007	5.59	5.11	5.83	4.23	5.66	5.56	5.28	3.77	3.40	3.73	4.63	5.31	58.11
2008	5.85	5.44	3.89	2.21	2.35	5.58	5.80	4.24	3.98	5.10	4.90	4.83	54.18
Average	5.46	4.80	4.52	3.33	2.91	3.29	3.00	3.08	2.95	3.98	4.78	5.35	47.45
Maximum	5.91	5.54	5.91	5.67	5.81	5.65	5.80	5.85	5.48	5.81	5.71	5.93	64.76
Minimum	2.61	1.97	1.33	0.72	0.00	0.00	0.07	0.43	0.14	0.98	2.72	2.63	21.76

M:\1\03\00198\02\A\Data\Energy\Pit Turbine Energy\1.2 x MAD\[Energy Model_Saskatoon_2.0 m Raise.xls]Energy Summary

NOTES:

1. MAD = 208.7 M3/S, QD =250.4 M3/S, INSTALLED CAPACITY = 8.4 MW.

2. FLOW THROUGH FISH HABITAT CHANNEL = 2.0 M3/S.

3. A MINIMUM OF 8.0 M3/S FLOW OVER WEIR ENSURED FOR AESTHETIC EFFECT AND UV PROTECTION OF RUBBER WEIR.

4. FLOW THROUGH WHITEWATER PARK = 10 M3/S DAILY AVERAGE FOR MAY THROUGH SEPTEMBER.

WHITEWATER PARK ASSUMED CLOSED OCTOBER THROUGH APRIL. 5. MINIMUM TURBINABLE FLOW = 29.2 M3/S.

6. VALUES SHOWN INCLUDE A 3% DEDUCTION FOR UNSCHEDULED OUTAGES.

7. TRANSFORMER EFFICIENCY TAKEN AS 99.5%.

8 STATION USAGE ESTIMATED AT 150 KW

9. ENERGY VALUES CALCULATED USING DAILY FLOW DATA FROM WSC STATION 05HG001.

YEARS WITH MISSING DATA HAVE BEEN EXCLUDED FROM ANALYSIS.

0	22DEC'09	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D

TABLE 6.1

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

CONCEPT 1 - NO WEIR RAISE - CAPITAL COST ESTIMATE

			•			Print 2/23/10 10:00
ITEM	DESCRIPTION	UNIT	QUANTITY	UNIT RATE (\$)	Amount (\$)	Sub-Total
000 001 002 003 004 005	PRELIMINARY & GENERAL Mobilization Bonds Insurance Permits Demobilization	Subtotal LS LS LS LS LS LS	1 1 1 1 1 1	150,000 250,000 500,000 200,000 150,000	150,000 250,000 500,000 200,000 150,000	\$1,250,000
100 101 102 103 104	SITE PREPARATION AND ACCESS Clear and Grub Project Areas Temporary Construction Access Tracks Permanent Facility Access Road Facility Fencing	Subtotal m ² m m LS	6,000 200 100 1	3 100 250 5,000	18,000 20,000 25,000 5,000	\$68,000
200 201 202 203 204 205 206 207 208 209 210 211 212 213 214	 POWER GENERATION STRUCTURE (for 8 x VLH Turbines) Diversion Works (Single stage diversion with dewatering) Soft Excavation Concrete Removal (existing weir structure removal) Concrete (incl. Control house foundation) Backfill a) Structural Fill b) Select Native Fill Rip-Rap Protection Grouted Rip-Rap Protection Trashracks Stoplogs (Upstream and Downstream) Control House Superstructure Miscellaneous Metalwork Mechanical (ventilation, plumbing, etc) Electrical (wiring, heating, lighting, etc) Slope Protection and Landscaping 	Subtotal LS m ³ m ³ m ³ m ³ LS LS LS LS LS LS LS	1 10,000 1,350 2,650 400 1,500 1,800 700 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{c} 1,000,000\\ 25\\ 500\\ 1,000\\ \hline \\ 60\\ 20\\ 50\\ 150\\ 80,000\\ 600,000\\ 180,000\\ 180,000\\ 40,000\\ 60,000\\ 100,000\\ 50,000\\ \end{array}$	$ \begin{array}{c} 1,000,000\\ 250,000\\ 675,000\\ 2,650,000\\ \begin{array}{c} 24,000\\ 30,000\\ 90,000\\ 105,000\\ 80,000\\ 600,000\\ 180,000\\ 40,000\\ 60,000\\ 100,000\\ 50,000\\ \end{array} $	\$5,934,000
300 301 302 303	POWER GENERATION (Water-to-Wire Contract) VLH Turbines (4500 mm runner diameter) Installation and Commissioning Optional spare parts package	ea. LS LS	8 1 1	1,400,000 750,000 500,000	11,200,000 750,000 500,000	\$12,450,000
400 401 402 403	SWITCHYARD, TRANSMISSION AND INTERCONNECTION Switchyard (transformer, disconnects, breakers, civil work, etc.) Overhead Transmission Line (incl. carrier) Interconnection Costs	Subtotal MW m LS	2.8 200 1	200,000 200 60,000	560,000 40,000 60,000	\$660,000
500 501	FISH HABITAT CHANNEL Fish habitat channel, including all equipment and control	Subtotal LS	1	250,000	250,000	\$250,000
600 601	PEDESTRIAN BRIDGE OVER WEIR (Optional) Pedestrian Bridge (incl. Piers, railings, monorail hoist, etc.)	Subtotal LS	0	2,840,000	0	\$0
700 701 702 703	PUMPHOUSE RELOCATION New pumphouse construction Equipment relocation New equipment requirements (pipework etc)	Subtotal LS LS LS	1 1 1	250,000 15,000 100,000	250,000 15,000 100,000	\$365,000
	SUBTOTAL (Excluding taxes)					\$20,980,000
	PST ESTIMATE (5% applied to 40% of subtotal)					\$420,000
	ESTIMATED CONSTRUCTION COST (Including PST)					\$21,400,000
	ENGINEERING COSTS (EPCM)	%	8			\$1,710,000
	OWNERS COSTS	%	5			\$1,070,000
	CONTINGENCY	%	10			\$2,140,000
	TOTAL ESTIMATED CONSTRUCTION COST	<u> </u>	•	•	<u> </u>	\$26,320,000
M:\1\03\00 NOTES: 1. COST	I 198\02\A\Data\Costs\[Saskatoon - Cost Estimates.xls]2.0 m Raise, 1.2xMAD ESTIMATES BASED ON INDUSTRY EXPERIENCE AND CONTACTS WITH FRS AND CONTRACTORS		Installed Capacity Annual Energy Cost Benefit Ratio		2.8 16.5 \$1,595,152	MW GWh \$/GWh

2. CAPITAL COSTS ARE CONSIDERED TO HAVE +/- 15% ACCURACY.

1	22FEB'10	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D

TABLE 6.2

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

CONCEPT 2 - 1.0 m WEIR RAISE - CAPITAL COST ESTIMATE

ITEM	DESCRIPTION	UNIT	QUANTITY	UNIT RATE (\$)	Amount (\$)	Sub-Total
000	PRELIMINARY & GENERAL	Subtotal				\$1,250.000
001	Mobilization	LS	1	150,000	150,000	+ - , ,
002	Bonds Insurance	LS	1	500,000	250,000 500,000	
004 005	Permits Demobilization	LS LS	1	200,000 150,000	200,000 150,000	
100	SITE PREPARATION AND ACCESS	Subtotal				\$125 000
101	Clear and Grub Project Areas	m ²	10,000	3	30,000	¢0,000
102 103	Temporary Construction Access Tracks Permanent Facility Access Road	m m	400	100 250	40,000 25.000	
104	Facility Fencing	LS	1	30,000	30,000	
200	WEIR UPGRADES	Subtotal	1	1 000 000	1 000 000	\$6,671,000
201	Soft Excavation	m ³	5,600	25	140,000	
203	Concrete	m ³	2,650	1,000	2,650,000	
204 205	Concrete Removal for Rubber Weir section Rubber Weir (2.2 m height x 55 m length x 2 spans)	m [°] LS	280	600 1.600.000	168,000 1.600.000	
206	Backfill		1.000			
	b) Select Native Fill	m ³	1,900	20	38,000	
207	Rip-Rap Protection	m ³	800	50	40,000	
208	Grouted Rip-Rap Protection	m°	500	150	75,000	
300 301	POWERHOUSE Diversion Works (Single stage diversion with dewatering)	Subtotal	1	625 000	625 000	\$9,845,000
302	Soft Excavation	m ³	42,000	25	1,050,000	
303	Concrete Removal (existing weir structure removal)	m ³	850	500	425,000	
304 305	Backfill	m	4,700	1,000	4,700,000	
	a) Structural Fill	m ³	1,500	60	90,000	
306	b) Select Native Fill Bin-Ban Protection	m ³	2,500	20 50	50,000 150,000	
307	Grouted Rip-Rap Protection	m ³	800	150	120,000	
308	Trashracks	LS	1	80,000	80,000	
309 310	Tailrace Stoplogs	LS	1	185,000	185,000	
311 312	Radial Sluice Gate (including hoist and control)	LS	1	650,000	650,000	
313	Mechanical (ventilation, plumbing, etc)	LS	1	80,000	80,000	
314 315	Electrical (wiring, heating, lighting, etc) Slope Protection and Landscaping	LS LS	1 1	120,000 50,000	120,000 50,000	
400	POWER GENERATION (Water-to-Wire Contract)					\$19 440 000
401	Pit turbines, Gearboxes, Generators and TIV's	LS	1	18,000,000	18,000,000	ψ10,440,000
402 403	Bearings, HPU's, governors, excitation, LV Switchgear, P&C Installation and Commissioning	incl. incl.	-	-	-	
404	Optional stainless steel wicket gates	LS	1	440,000	440,000	
405	Optional spare parts package	LS	1	1,000,000	1,000,000	
500 501	SWITCHYARD, TRANSMISSION AND INTERCONNECTION Switchward (transformer, disconnects, breakers, civil work, etc.)	Subtotal	5.5	150,000	825.000	\$925,000
502	Overhead Transmission Line (incl. carrier)	m	200	200	40,000	
503	Interconnection Costs	LS	1	60,000	60,000	
600 601	FISH HABITAT CHANNEL Fish habitat channel, including all equipment and control	Subtotal	1	250 000	250 000	\$250,000
700		Subtatal	·	200,000	200,000	¢0
700 701	Pedestrian Bridge (incl. Piers, railings, monorail hoist, etc.)	LS	0	2,840,000	0	20
800	PUMPHOUSE RELOCATION	Subtotal				\$365,000
801 802	New pumphouse construction	LS	1	250,000	250,000	
803	New equipment requirements (pipework etc)	LS	1	100,000	100,000	
						¢00.070.000
						φ38,870,000
	PST ESTIMATE (5% applied to 40% of subtotal)					\$780,000
	ESTIMATED CONSTRUCTION COST (Including PST)					\$39,650,000
	ENGINEERING COSTS (EPCM)	%	8			\$3,170,000
	OWNERS COSTS	%	5			\$1,980,000
	CONTINGENCY	%	10			\$3,970,000
	TOTAL ESTIMATED CONSTRUCTION COST	<u> </u>	<u> </u>	<u> </u>	<u> </u>	\$48,770,000
M·\1\02\04	198/02/A/Data/Costs//Saskatoon - Cost Estimates viel2.0 m Raise 1.2vMAD					. , .,
NOTES			Installed Capacity		5.5	MW
1. COST	ESTIMATES BASED ON INDUSTRY EXPERIENCE AND CONTACTS WITH		Cost Benefit Ratio		31.2 \$1.563.141	\$/GWh

SUPPLIERS AND CONTRACTORS.

2. CAPITAL COSTS ARE CONSIDERED TO HAVE +/- 15% ACCURACY.

1	22FEB'10	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D


TABLE 6.3

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

CONCEPT 3 - 2.0 m WEIR RAISE - CAPITAL COST ESTIMATE

ITEM	DESCRIPTION	UNIT	QUANTITY	UNIT RATE (\$)	Amount (\$)	Sub-Total
000	I PRELIMINARY & GENERAL	Subtotal				\$1,250,000
001	Mobilization	LS	1	150,000	150,000	
002	Insurance	LS	1	250,000	250,000	
004	Permits	LS	1	200,000	200,000	
005	Demodilization	LS	1	150,000	150,000	
100	SITE PREPARATION AND ACCESS	Subtotal				\$125,000
101 102	Clear and Grub Project Areas Temporary Construction Access Tracks	m ²	10,000 400	3 100	30,000 40,000	
103	Permanent Facility Access Road	m	100	250	25,000	
104	Facility Fencing	LS	1	30,000	30,000	
200	WEIR UPGRADES	Subtotal				\$9,360,500
201	Diversion Works (incl. dewatering)	LS m ³	1	1,900,000	1,900,000	
202	Concrete	m ³	3,230	1,000	3,230,000	
204	Concrete Removal for Rubber Weir section	m ³	440	500	220,000	
205	Rubber Weir (3.2 m height x 43.8 m length x 4 spans)	LS	1	3,725,000	3,725,000	
200	a) Structural Fill	m ³	500	60	30,000	
	b) Select Native Fill	m³	900	20	18,000	
207	Rip-Rap Protection	m ³	800	50	40,000	
208	Grouted Rip-Rap Protection	m	500	150	75,000	
300	POWERHOUSE	Subtotal	_			\$10,985,000
301 302	Diversion Works (Single stage diversion with dewatering)	LS m ³	1 49.000	625,000	625,000 1 225 000	
302	Concrete Removal (existing weir structure removal)	m ³	49,000	500	425,000	
304	Concrete	m³	5,500	1,000	5,500,000	
305	Backfill	m ³	1 500	60	00.000	
	b) Select Native Fill	m ³	2.500	20	90,000 50.000	
306	Rip-Rap Protection	m ³	3,000	50	150,000	
307	Grouted Rip-Rap Protection	m ³	800	150	120,000	
308 309	I rashracks Inlet Gates (vertical slide gate)	Ea.	1 6	250.000	80,000	
310	Tailrace Stoplogs	LS	1	200,000	200,000	
311 312	Radial Sluice Gate (including hoist and control) Miscellaneous Metalwork	LS	1	650,000 120,000	650,000 120,000	
313	Mechanical (ventilation, plumbing, etc)	LS	1	80,000	80,000	
314	Electrical (wiring, heating, lighting, etc)	LS	1	120,000	120,000	
315	Slope Protection and Landscaping	LS	I	50,000	50,000	
400	POWER GENERATION (Water-to-Wire Contract)		4	21 000 000	21 000 000	\$22,440,000
401 402	Bearings, HPU's, governors, excitation, LV Switchgear, P&C	incl.	-	21,000,000	21,000,000	
403	Installation and Commissioning	incl.	-	-	-	
404 405	Optional stainless steel wicket gates Optional spare parts package		1	440,000	440,000	
				-,	.,	
500 501	SWITCHYARD, TRANSMISSION AND INTERCONNECTION Switchyard (transformer, disconnects, breakers, civil work, etc.)	Subtotal	8.4	150 000	1 260 000	\$1,360,000
502	Overhead Transmission Line (incl. carrier)	m	200	200	40,000	
503	Interconnection Costs	LS	1	60,000	60,000	
600	FISH HABITAT CHANNEL	Subtotal				\$250,000
601	Fish habitat channel, including all equipment and control	LS	1	250,000	250,000	
700	PEDESTRIAN BRIDGE OVER WEIR (Optional)	Subtotal				\$0
701	Pedestrian Bridge (incl. Piers, railings, monorail hoist, etc.)	LS	0	2,840,000	0	
800	PUMPHOUSE RELOCATION	Subtotal				\$365.000
801	New pumphouse construction	LS	1	250,000	250,000	<i>4000,000</i>
802 803	Equipment relocation New equipment requirements (pipework etc)	LS	1	15,000	15,000 100,000	
				,		
	SUBTOTAL (Excluding taxes)					\$46 140 000
						Ψ 10, 1 -10,000
	PST ESTIMATE (5% applied to 40% of subtotal)					\$920,000
	ESTIMATED CONSTRUCTION COST (Including PST)					\$47,060,000
	ENGINEERING COSTS (EPCM)	%	8			\$3,760,000
	OWNERS COSTS	%	5			\$2,350,000
		/0				÷2,000,000
		%	10			\$4,710,000
	TOTAL ESTIMATED CONSTRUCTION COST					\$57,880,000
M:\1\03\00	198\02\A\Data\Costs\[Saskatoon - Cost Estimates.xls]2.0 m Raise, 1.2xMAD					
NOTES: 1. COST E	ESTIMATES BASED ON INDUSTRY EXPERIENCE AND CONTACTS WITH		Installed Capacity Annual Energy Cost Benefit Ratio		8.4 47.5 \$1.218.526	MW GWh \$/GWh

SUPPLIERS AND CONTRACTORS.

2. CAPITAL COSTS ARE CONSIDERED TO HAVE +/- 15% ACCURACY.

1	22FEB'10	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D

TABLE 6.4

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

SUMMARY OF WHITEWATER PARK DEVELOPMENT COSTS

						Print 2/23/10 11:26
ITEM	DESCRIPTION	UNIT	QUANTITY	UNIT RATE (\$)	Amount (\$)	Sub-Total
100		Subtotal				\$2,411,460
100	Mobilization / Demobilization	IS	1	50,000	50,000	φ2,411,400
102	Water Control (diversion works)	LS	1	150.000	150.000	
103	Excavation. Structural Fill and Grading	m ³	2.475	60	148.500	
104	Retaining Wall (height 6 - 8 m, as required for left side of channel)	m	95	1,440	136,800	
105	Concrete Removal	m ³	16.8	200	3,360	
106	Concrete Retaining Walls (height 2 m, located within channel)	m	250	500	125,000	
107	HDPE Liner (placed beneath channel)	m²	3,800	24	91,200	
108	Concrete Channel Surfacing	m ³	450	400	180,000	
109	Obermeyer Head Gate Structure	LS	1	210,000	210,000	
110	Rock Pool Armour	m³	435	60	26,100	
111	Rock Drop Structures - Course Shaping	m³	2,100	150	315,000	
112	Rock Terracing along bank	m	2,100	130	273,000	
113			1	550,000	550,000	
114	Rock Drop Structures	m ²	450	150	67,500	
115	Landscaping Allowance	15	I	85,000	85,000	
200	OPTION A - ADDITIONS FOR INDEPENDENT PROJECT DEVELOPMEN	Subtotal				\$7,365,520
201	Mobilization / Demobilization	LS	1	100,000	100,000	
202	Access Road and Bridge over channel	LS	1	60,000	60,000	
203	Water Control (diversion works)	L3 m ³	2 500	400,000	400,000	
204	Excavation, Structural Fill and Grading Retaining Wall (height 6 . 8 m, remainder of left side of channel)	m	2,500	60 1.440	150,000	
205	Weir Paise (1 m raise as per hydropower Concent 2) ³	19	1	6 500 000	6 500 000	
200	Weir Raise (1 minaise as per hydropower concept 2)	LO	I	0,000,000	0,000,000	
300	OPTION B - INSTREAM WAVE FEATURE ¹	Subtotal				\$2,507,680
301	Water Control (diversion work)	LS	1	650,000	650,000	
302	Retaining Wall (height 6 - 8 m, right side of wave feature)	m	225	660	148,500	
303	U-drop Structures (incl. Excavation, placing, shaping)	m°	1,800	250	450,000	
304	Headgate / Controllable wave Structure		1	750,000	750,000	
305	Fill around Drop Structure	m [*]	1,500	60	90,000	
306	Rock Pool Armour	m ² 3	4,333	60	259,980	
307 308	Grout protection Landscaping Allowance	m² LS	360	80.000	79,200 80.000	
400	OPTIONS A + B - ADDITIONS FOR INDEPENDENT DEVELOPMENT ²		_			\$5,415,520
401	Mobilization / Demobilization	LS	1	150,000	150,000	
402	Access Road and Bridge over channel	LS	1	60,000	60,000	
403	Water Control (diversion works)	L3 m ³	2 500	400,000	400,000	
404 405	Excavation, Structural Fill and Grading Retaining Wall (height 6 . 8 m. remainder of left side of channel)	m	2,500	1 4 4 0	150,000	
405	Weir Raise (1 m raise as per hydropower Concent 2) ³	19	1	4 500 000	4 500 000	
400	Weir Raise (1 minaise as per hydropower Concept 2)	20	I	4,300,000	4,300,000	
	SUBTOTAL - OPTION A (With adjacent powerhouse)	(Item 10	00)			\$2,411,000
	SUBTOTAL - OPTION A (Developed independently)	(Item 10	00 + Item 200)			\$9,777,000
		(Itom 1)	20 L Itom 200)			¢4.010.000
	SOBTOTAL - OF HONS A + B (With adjacent powerhouse)	(item it	J0 + Item 300)			\$4,919,000
	SUBTOTAL - OPTIONS A + B (Developed independently)	(Item 10	00 + Item 300 + Item 40	00)		\$10,335,000
	DST ⁴	0/	5			
	51	/0	5			
	CONTINGENCY ⁴	%	20			
	TOTAL CONSTRUCTION COST - OPTION A (With adjacent powerhouse)					\$2,951,000
	TOTAL CONSTRUCTION COST - OPTION A (Developed independently)					\$11,967,000
						¢ . 1,007,000
	ITOTAL CONSTRUCTION COST - OPTIONS A + B (With adjacent powerhold)	ouse)				\$6,021,000
	TOTAL CONSTRUCTION COST - OPTIONS A + B (Developed independently) \$1				\$12,650,000	

 $M:\label{eq:main_state} M:\label{eq:main_state} M:\l$

NOTES:

1. COSTS ARE AS OUTLINED IN \$20 DESIGN REPORT - APPENDIX D. COSTS ASSUME THE COINCIDENT CONSTRUCTION OF A HYDROPOWER DEVELOPMENT.

2. ADDITIONAL COSTS APPLY IF WHITEWATER PARK WERE TO BE DEVELOPED INDEPENDENTLY, WITH NO HYDROPOWER DEVELOPMENT.

3. A NOMINAL 1 M RAISE TO WEIR IS ASSUMED, THOUGH THIS IS OPTIONAL.

4. TOTAL CONSTRUCTION COST ESTIMATES INCLUDE 5% PST APPLIED TO 40% OF SUBTOTAL, PLUS A 20% CONTINGENCY AS PER S20 DESIGN REPORT.

5. COSTS FOR ADDITIONAL AMENITIES (CHANGE-ROOMS, BOATHOUSE, ETC.) OR SLOPE REMEDIATION WORK ARE NOT INCLUDED.

0	19FEB'10	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D



TABLE 6.5

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES ENGINEERING PRE-FEASIBILITY REPORT

SUMMARY OF FINANCIAL ANALYSIS

Print Feb/23/10 10:40:25

Assumptions used in Analysis				
Internal Rate of Return (IRR)	8%			
Annual inflation of O&M costs and Selling Price	3%			
Project Life (years)	50			
Operating and Maintenance Costs (C\$)	500,000			

Capital Costs (C\$)				
Hydropower Concept 1 (No weir raise)	26,320,000			
Hydropower Concept 2 (1.0 m weir raise)	48,770,000			
Hydropower Concept 3 (2.0 m weir raise)	57,880,000			
Optional Pedestrian Bridge	2,840,000			
Optional Whitewater Park - Option A	2,951,000			
Optional Whitewater Park - Options A + B	6,021,000			

Required Selling Price (C\$/kWh)						
Hydropower	Basa Casa	With Pedestrian	Whitewater	Whitewater A with	Whitewater	Whitewater B with
Design	Dase Case	Bridge	Park A	Ped. Bridge	Park B	Ped. Bridge
Concept 1	0.118	0.128	0.128	0.138	0.138	0.148
Concept 2	0.102	0.107	0.108	0.112	0.112	0.118
Concept 3	0.078	0.081	0.081	0.084	0.084	0.088

M:\1\03\00198\02\A\Data\Costs\[Financial Analyses.xls]3+parkB+brdg

NOTES:

1. THIS FINANCIAL ANALYSIS DOES NOT CONSIDER TAX, DEBT FINANCING OR INTEREST.

2. TOURISM BENEFITS OF WHITEWATER PARK DEVELOPMENTS ARE NOT INCLUDED.

3. COSTS FOR WHITEWATER PARK OPTIONS ARE BASED ON ADJACENT CONSTRUCTION COSTS AS PRESENTED IN TABLE 6.4.

1	22FEB'10	ISSUED WITH REPORT VA103-198/2-2	JWV	SRM	JPH
REV	DATE	DESCRIPTION	PREP'D	CHK'D	APP'D



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CONCEPTUAL SITE PLAN

REV 0

FIGURE 3.7

DATE: 6/10/09 REVISIONS 1-19-2010

NOT FOR CONSTRUCTION

CONCEPTUAL DESIGN PLAN

CITY OF SASKATOON, SK

SASKATOON WHITEWATER PARK CONCEPT A

PROJECT:



S2Odesign and Engineering Scott Shipley, P.E. 318 McConnell Drive Lyons, CO, 80540 (303) 819-3985



495.0	So Design and Engineering www.s2odesign.net S2O Design and Engineering Scott Shipley, P.E. 318 McConnell Drive Lyons, CO, 80540 (303) 819-3985
	PROJECT: SASKATOON WHITEWATER PARK CONCEPT B CITY OF SASKATOON, SK
	CONCEPTUAL DESIGN PLAN NOT FOR CONSTRUCTION
	DATE: 3/27/08 REVISIONS:1-11-2010 FIGURE 3.8 REV 0
	CONCEPTUAL SITE PLAN VA103-198/2-2















M:\1\03\00198\02\A\Data\Energy\Pit Turbine Energy\1.2 x MAD\Energy Model_Saskatoon_2.0 m Raise

Knight Piésold

SASKATOON LIGHT & POWER HYDROPOWER AND WHITEWATER PARK DEVELOPMENT STUDIES **ENGINEERING PRE-FEASIBILITY REPORT**



\\van11\prj_file\1\03\00198\02\A\Data\Schedule\Devleopment Schedule_2010_02_19.mpp



APPENDIX A

WORTHINGTON SAFETY BOOMS - DATA SHEET

(Pages A-1 to A-2)

VA103-198/2-2 Rev 0 March 9, 2010



TUFFBOOM barriers are the choice of dam operators worldwide when it comes to controlling surface debris and satisfying regulatory guidelines for dam safety. These 10' (3m) modular units link together to form unlimited length boom lines. Accessories include high visibility mold-in graphics, hanging debris skirts, plates to close the gap between booms, boat gates, solar lights and more.

TUFFBOOM is made from thick-walled, UV resistant resin. Each boom includes a high load bearing internal steel channel through which all boom-to-boom connections are bolted. Each boom is fully filled with closed-cell foam making these booms truly unsinkable.

Whether your goal is to stop a 50' (15m) long tree or keep boaters a safe distance from your dam, the solution is simple. The solution is **TUFFBOOM**



Features (At-A-Glance)

- Heavy-wall impact resistant polyethylene with max. UV resistance.
- Unsinkable solid internal core of non-water absorbing foam fill. Maintains buoyancy even when punctured.
- High load bearing internal steel channel provides strength and ballast, resists horizontal and vertical loads.
- Load-rated galvanized safety shackle connections permit full movement with minimal wear.
- Fully-interchangeable connection hardware.
- Connections are designed for continuous motion and heavy loads
- Mold-in Graphics[™] with standard or customized warnings.
- Exceptional debris load capacity.
- Available in International Orange, Safety Yellow, Log Boom Brown, Forest Green, Black, White, Red, Navy Gray, Sand Tan.
- High Visibility, high buoyancy for maximum freeboard visibility
- Weight: Approximately 141 lbs (64 kgs) per unit
- Center to Center Length: 136 in (53.5 cm)
- Float Unit Length: 120 in (47.2 cm)
- Buoyancy: approximately 700 lbs (317 kgs) per unit.
- Anchor components designed to site specific conditions
- Assembles easily with little or no equipment required.
- Thousands of units installed worldwide with excellent results



Call | 800.899.2977

Click | www.tuffboom.com

Worthington Products Inc. 3405 Kuemerle Ave NE Canton, OH 44705 U.S.A. USA & Canada: 800.899.2977 Int'l: 001.330.452.7400 Fax: 330.452.7400 sales@tuffboom.com



APPENDIX B

BUDGET LEVEL WATER-TO-WIRE QUOTATIONS

(Pages B-1 to B-24)

VA103-198/2-2 Rev 0 March 9, 2010

ANDRITZ HYDRO Canada, Inc.

South Saskatchewan River Hydroelectric Project

TECHNICAL PROPOSAL FOR TURBINE/GENERATOR AND AUXILIARY EQUIPMENT

Submitted to:

Knight Piésold Consulting



November 10, 2009

AN XUIZ. Hydro

10th of November 2009

KNIGHT PIÉSOLD CONSULTING

Suite 1400 – 750 West Pender Street, Vancouver, British Columbia, Canada V6C 2T8

Attention: Mr. Joshua Vines, EIT Staff Engineer

Re: South Saskatchewan River hydroelectric project

Dear Joshua;

Attached please find our proposal for the South Saskatchewan River project. You asked us to evaluate three options;

- first use the existing weir height 3 meters
- second increase the weir height to 4 meters
- third increase the weir height to 5 meters

Based on the Water Level and Head tables you sent us, we evaluated all three options at the nominal 250 m³/sec plant flow. The main problem is that the downstream water level rises fast (as the flow increases), thereby reducing the net head:

3 m weir height > net head 1.95 m

- 4 m weir height > net head 3 m
- 5 m weir height > net head 4 m

We took as our starting point a plant with three turbines (as you suggested). The resulting flow requires 4000 mm runners, the largest runners we offer in the Andritz Compact Hydro division. The lowest net head our turbines will run at (without excessive cavitation) is 3.2 m. This means that the only realistic option is to increase the weir to 5 m height. This option is described in the attached proposal with a capital cost of \$18,000,000 Cdn.

I also looked at the possibility of 4 turbines, with 3350 mm runners. This option allows you to operate the turbines with a net head of 2.5 m, but this will also increase the capital cost by about 30% to \$23,500,000 Cdn. It does not seem likely that the net energy generation would justify the increase in capital expenditure.

You will find attached our performance curves for the 4000 mm runners at 4 m, 3.5 m and 3.2 m net head. These curves will give you both the net turbine efficiency and the capacity in KW.

I remain at your disposal for any questions. Best regards,

Nicolas de Vooght Sales Manager BC



South Saskatchewan River : 3 PIT turbines, 4000 mm, Double Regulated, Water-to-Wire supply, DDP, Erection

1 Scope of supply

Layout, design, manufacturing, testing, delivery, installation and commissioning of the following main components:

- Three (3) Horizontal concrete pit turbines with 3-bladed runner, wicket gate mechanism, stainless steel runner blades and discharge ring, 4000 mm runner diameter
- Three (3) Synchronous Generators, air cooled with brushless excitation
- Three (3) parallel shaft Gears with ratio 5.35 with high speed elastic coupling and low speed rigid flange coupling
- Three (3) Hydraulic Pressure Units (HPU)
- One (1) MIPREG-based Control panel per unit and one (1) overall SCADA system
- Switchgear, Neutral Grounding Cubicle, Station Service Transformer, MCC, Distribution Panels, Battery Charger and Batteries, Generator Control and Protection
- Cables for Signals and Power, Cable Trays
- Delivery DDP (Delivered Duty Paid) to Job site under the powerhouse crane hook
- Installation of mechanical and electrical equipment
- Special non-commercial tool set
- Start-up and commissioning
- Unit Index Testing
- Two (2) years guarantee
- Training of owner personnel (two week)

B-3 of 24



2 Price and Options

Total Base price:

\$ 18,000,000.00 Cdn

OPTION Stainless steel wicket gates:

\$440,000.00 Cdn

OPTION Spare Parts (one set of gear wheels, one set of all bearing or bearing pads, one set of rotating diodes, misc. seals, switches, electrical elements for PLC and switchgear, ...) : \$1,000,000.00 Cdn

Please note that import duties are included but all taxes including PST and GST are excluded. Freight to site is allowed.

Financial securities to be calculated in addition depending on chosen option.

THESE PRICES AND OPTIONS ARE BUDGETARY ONLY AND CANNOT CONSTITUTE ANY OBLIGATION FROM ANDRITZ HYDRO CANADA.

3 Price basis

The above price is budgetary only with an expected precision of plus minus 5%. In case of placing an order on this basis, the price will be determined according to actual modifications in material costs and wages, plus potential changes from suppliers costs. It is established on the costs basis available in November 2009.

This proposal is based on the standard design of Andritz Hydro (Basis Batawa) and is established without consideration of any specification from the customer or his engineer. However, as all units designed and supplied by Andritz Hydro, the layout is based on a tested model and the efficiencies are guaranteed providing the hydraulic contour is respected and the intake and outlet conditions are according to the industry standards.

The prices are net prices without GST and PST and the invoices are payable 30 days from issuance, as per the terms and conditions of this proposal.

ANDRITZ HYDRO Canada has calculated this price taking into consideration an official bid exchange rate of CAD versus Euro of 1.57 CAD = 1 Euro for 60% of the total price. At the time of signature of the contract, the final contract price will be adjusted at the official exchange rate of the previous day as published by the Royal Bank of Canada plus a hedging premium of maximum 1% and the price will then remain firm till the end of the contract.

Andritz Hydro Canada has considered a cap on LD for delay of 10% of the contract value achieved after 90 days of delay (assessed for each unit independently).



Andritz Hydro Canada has considered a cap on LD for performance of 15% of the contract value achieved for a unit efficiency loss of 3%, measured according to IEC 60041.

Total cumulative cap for LDs is 20%.

Warranty period is 2 years.

4 Schedule

ANDRITZ HYDRO Canada proposes the following Schedule, on a preliminary basis, and not considering delays due to the civil work:

M0	Contract Signature	
M2	Submittal of the basic engineering	
M5	Submittal of the detailed engineering	
M10-13	Casting reception of the runner	(one unit per month)
M15-18	Arrival at site of inlet cone & draft tube (o	ne unit per month)
M17-20	Workshop testing of the runner	(one unit per month)
M16-19	Workshop testing of the generator (one c	unit per month)
M19-22	Arrival at site of runner and generator	(one unit per month)
M23-26	Units are fully erected (one u	unit per month)
M24-27	Units are commissioned	(one unit per month)
M28	Commissioning of all the equipment, index	test performed

Note: M means Month and Mx means x months after contract entered into force

ANDRITZ Hydro Canada Inc., 100 – 13700 International Place, Richmond BC, Canada V6V 2X8 Tel: (604) 247 1444 Fax: (604) 214 9249 Email: nicolas.devooght@andritz-hydro.com

B-5 of 24

NOVATECH-LOWATT TURBINES INC.

Date Page 1/2 2009.12.07

Budgetary Offer for a VLH Turbogenerator

Project: Saskatoon Dam -Option A Ref : C-054

Project Hydraulic Data:

Gross Head	2.30 m	To be confirr
Net head	2.20 m	Estimated
Rated Flow	16.6 m3/s	
Quantity	1	
VLH type	4000	
Power - delivered to network	283 KW	
turbine Incline	45 degrees	

Equipment included in this offer

Complete generating set VLH with distributor, runner and PMG generator Rotative Trash rake cleaner with flushing flap Inspection and maintenance extraction system of the VLH Hydraulic Power Unit for all devices Air Compressor for unit pressurization Command & Control cubicles including Frequency Converter and speed variation equip Cables (power and instrument) ~20m length from turbine to powerhouse. Air and hydraulic piping ~20 m length from turbine to powerhouse. Services included in this offer Design of the equipment Civil Work lay out drawing Transportation to site (unloading by others) Supervision of Installation (mechanical and electrical) Commisioning Operation and maintenance Manual One year guarantee Budgetary price for equipment and services 1,285,000.00 \$ CAD This price is a budgetary evaluation Validity * (Budgetary) Equipment delivery 8 to 10 months (first unit + 3 weeks per additional u Not included in this Price

Not included in this Price Installation and cabling Civil work.

NOVATECH-LOWATT TURBINES INC.

Date 2009.12.07 Page 2/2 VLH

Budgetary Offer for a VLH Turbogenerator

Project: Saskatoon Dam - Option B Ref : C-054

Project Hydraulic Data:

Gross Head	2.30 m	To be confirr
Net head	2.20 m	Estimated
Rated Flow	21.0 m3/s	
Quantity	1	
Power-delivered to the grid	359 KW	
VLH type	4500	
turbine Incline	45 degrees	

Equipment included in this offer

Complete generating set VLH with distributor, runner and PMG generator Rotative Trash rake cleaner with flushing flap Inspection and maintenance extraction system of the VLH Hydraulic Power Unit for all devices Air Compressor for unit pressurization Command & Control cubicles including Frequency Converter and speed variation equip Cables (Power and Instruments) ~20 m length from turbine to powerhouse Air and hydraulic piping ~20m length from turbine to powerhouse. Services included in this offer Design of the equipment Civil Work lay out drawing Transportation to site (unloading by others) Supervision of Installation (mechanical and electrical) Commisioning **Operation and maintenance Manual** One year guarantee Budgetary price for equipment and services

1,357,000.00 \$ CAD

This price is a budgetary evaluation

Validity * Equipment 8 to 10 (Budgetary) months (first unit + 3 weeks per additional

Not included in this Price Installation and cabling Civil work.



Voith Hydro

Voith Hydro Inc. 9955 avenue de Catania, bureau 160 Brossard, QC J4Z 3V5 Canada Téléphone : +1 (450) 766-2100 Télécopieur : +1 (450) 766-2200 www.brossard.voithhydro.com

Une compagnie Voith et Siemens

Voith Hydro Inc., 9955 avenue de Catania, bureau 160, Brossard, QC J4Z 3V5 Canada

December 1, 2009

Joshua Vines, EIT Staff Engineer Knight Piésold Ltd. Suite 1400 - 750 West Pender Vancouver, British Columbia Canada, V6C 2T8

RE: Saskatoon Weir Hydroelectric Project - W to W Quotation Request

Dear Mr. Vines:

Voith Hydro Inc. (VHM) is pleased to submit the following attached budgetary proposal pricing of \$26,458,000 for the Turbines, Generators, Speed Increasers and Electrical equipments for the Saskatoon Weir Hydroelectric Project - W to W Quotation Request.

The above estimate is provided at your request for your budget purposes only and does not constitute an agreement or an offer by us to provide goods and services at this or any other price. While the above estimate is our assessment at this time based on facts and circumstances presently known to us, as any budget estimate, actual prices will likely vary either up or down on many variables, including Canadian and foreign currency fluctuations, cost of materials, supplier costs, costs of labour and benefits to our employees, competitive and market factors.

We sincerely look forward to discussing our budgetary proposal pricing and ask that you do not hesitate to call if you need any clarification or have questions.

Sincerely,

Eric Leblanc, Eng., MBA Head of Small Hydro

EL/el

Enc.



Budgetary Offer Saskatoon Weir HPP



3 Kaplan Pit Turbines Size 33.7/3



Voith Hydro

Voith Hydro Inc. 9955 avenue de Catania, bureau 160 Brossard, OC J4Z 3V5 Canada Téléphone : +1 (450) 766-2100 Télécopleur : +1 (450) 766-2200 www.brossard.voithlydro.com

Une compagnie Voith et Slemens

Voith Hydro Inc., 9955 avenue de Catania, bureau 160, Brossard, QC J4Z 3V5 Canada

Contents

1.	Scope of Supply
2.	Kaplan Pit Turbine
3.	Speed Increaser
4.	Generator
5.	Electrical equipments

Execution OU:	Executed by:		Checked by:		Approved by:		Date:
VHM	Name levesom	Sign.	Name gagnonm	Sign.	Name leblance	Sign.	2009/12/01



Voith Hydro

1. Scope of supply

Design and engineering	1
Water intake equipment	No
Penstock	No
Turbine Inlet Valve	No
Turbine	1
Speed increaser	1
Generator	1
Hydrauiic Pressure Unit	1
Brushless AC Excitation System	1
Speed Governor	-
PLC controller	-
Powerhouse A.C and D.C station services	~
Grounding Equipment	-
Switchgears and Generator protections	-
Step up Transformers	-
Auxiliaries and building services	No
Supervision of Erection	No
Erection of the proposed equipments	No
Craneage and handling / off-ioading	No
Commissioning and start-up	No
Transportation (Ex Work)	1

Execution OU:	Executed by:		Checked b	Checked by:		Approved by:	
∨нм	Name levesqm	Sign.	Name gagnonm	Sign.	Name Ieblance	Sign.	2009/12/01



2. Kaplan turbine

2.1 General technical description

The offered turbine is a horizontal Kaplan Pit turbine. The turbine shaft shall be guided by one guide bearing supplied with the turbine. The wicket gates of the turbine are connected to the gate-operating ring by steel levers/links and the whole mechanism is moved by one servomotor. The entire wicket gate mechanism is mounted outside the turbine case to simplify maintenance. All wicket gate bearings are of the self-lubricating type. All turbine parts shall be designed to withstand the maximum loads at normal service conditions as well as transient conditions like water hammer or runaway speed up to the guaranteed limits.

2.2 Technical data

2 Rapian Fit lurbines size 55.70 for the	e tonowing nyuraulic conditions.
Number of units	3
Neat head (m)	5
Flow (m3/s)	83.33
Speed (rpm)	144
Overspeed (rpm)	475.20
Suction head (m)	- 7,05
Diameter (mm)	3370
Power Output (kW)	3.750
Construction	horizontal
Turbine Centerline Elevation (masl)	< 500

2 Kaplan Pit turbines size 33.70 for the following hydraulic conditions:

2.3 Detailed description of turbine components

Runner

The runner shall be formed by runner blades, the runner hub and the correspondent mechanism to move the runner blades. Each runner blade shall be casted in one piece in stainless steel. The runner hub shall be made of carbon steel casted in one piece. Each runner blade would be supported by one axial bearing and two radial bearings mounted into the runner hub. All surfaces in contact with water shall be smooth and free of damages, which might cause cavitations. Once the workshop assembly of the runner is finished he shall be statically balanced.

Execution OU:	Executed by:		Checked b	Checked by:		Approved by:	
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
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Inlet casing

Inlet casing as a welded steel plate construction fabricated in one piece. A suitable number of supporting brackets and lugs as well as anchorages would be provided.

Distributor

Distributor consisting of:

- 16 wicket gates
- 32 wicket gate bearings with self-lubricating bearing bushings
- 16 wicket gate links and levers
- 1 outer distributor ring
- 1 inner distributor ring
- 1 regulation ring
- 1 water passage ring

The gate mechanism will be oil pressure actuated by one double-acting hydraulic servomotor.

Shaft seal

Mechanical shaft seal assembly. The supply of cooling water in the required quality and quantity is out of VHTO scope of supply.

Discharge Ring

Discharge ring fabricated in carbon steel component and flanged for bolting to the outer distributor ring and the draft tube cone. The inner diameter of the discharge ring shall be of a semicircular shape in order to minimize the gap between the discharge ring and the runner blades in any position of the blades.

Draft Tube Cone

A plate steel fabricated draft tube cone in one piece shall be provided. The supply shall be included a suitable number of supporting brackets and lugs as well as anchorages.

Other elements

1 set of measuring pipes in stainless steel (excluding measuring equipment)

1 set of drainage pipes in galvanized carbon steel and valves

Shop Assembly

The turbine will be shop assembled as far as possible and properly match marked to assure correct field assembly. All components are going to be tested following VOITH standards and specifications.

Execution OU:	Executed b	by:	Checked b	y:	Approved I	by:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
	levesqm		gagnonm		leblance		30/11/29



2.4 Materials and dimensions

component	material	dimension (mm)
runner		3370
runner blades	G-X5CrNi13.4	
runner hub	GS-20Mn5	
inlet casing (Pit)	S 235 JRG2	
distributor		
wicked gate	EN-GJS-400-15 U	
lever	S 235 JRG2	
link	S 235 JRG2	
self-lubricated	Permaglide	
bushings	_	
operating ring	S 235 JRG2	
outer distributor ring	EN-GJL-200	
inner distributor ring	EN-GJL-200	
discharge ring	S 235 JRG2/AISI 304 L	
shaft seal	HGW F24EC6	
draft tube cone	S 235 JRG2	
measuring pipes	1.4404	
drainage pipes	St 35 (galvanized)	1
oil pipes	St 35 (yellow chromed)	

Execution OU:	Executed b	y:	Checked by	y:	Approved I	by:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	00/44/00
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B-14 of 24



3.

Speed Increaser

3.1 Technical data

2 single stage parallel shaft gear units:

Number of units	2	
P rated	5.29	
Rotating speed (rpm)	144 / 600	
Design	AGMA 6011	
SF	1.75	

3.2 Characteristics

- Gear design is single stage parallel shaft gearbox with horizontal offset
- Casing is fabricated, made of ST 52-3 acc. to DIN
- Gearing is double helical
- Case hardening and ground, pinion and wheel are made out of 18CrNiMo7-6
- 4 journal radial bearings
- Both shaft ends are with integral flanges

3.3 Instrumentation

- 4 pc. duplex RTD's (3-wire) to measure the bearing metal temperature (8 radial, 4 axial), probes are installed in bearing metal, including cable glands, flexible conduit and junction box, EEx e.
- 5 pc. B. N. shaft vibration probes (4 radial, 1 key phasor) series 3500XL EEx e, including proximitors series 3300XL EEx I and proximitor housings, flexible conduit Junction box, EEx e.

Execution OU:	Executed t	by:	Checked b	y:	Approved	by:	Date:
VHM	Name levesqm	Sign.	Name gagnonm	Sign.	Name leblance	Sign.	30/11/29



Generator

4.1 Technical data

2 horizontal salient poles generators:

V		
Number of units	3	
Output (MVA)	4.0	
Rotating speed (rpm)	600	·
Power factor (over excited)	0.9	
Voltage (kV)	13.8	

4.2 Generator general description

Stator Frame.

The stator frame is made of Welded Steel Construction and have adequate thickness to prevent distortion during operation. The frame is robust and rugged, designed to withstand bending stresses and deflections due to its self-weight and weight of the complete core to be supported by it. The design takes care of safe transmission load of all types and minimizes vibration and noise level, Stator bore is circular to ensure uniform air gap between the stator and rotor, there by minimising the unbalance magnetic pull. The Frame is rugged and strong to withstand stresses during normal operation and extreme stresses due to short circuits.

Stator Core.

The stator core is built-up of thin, high quality, low loss non oriented grains, cold rolled Silicon steel Laminations. Each punching is carefully deburred and laminations are insulated on both sides with high quality insulating varnish to minimize eddy current losses.

Ventilation ducts are provided at intervals along the stator core, being formed by means of steel spacing bars securely welded to adjacent punching.

The laminations are securely held in place by clamping flanges at each end. The clamping flanges are made up of mild steel.

Stator Winding.

The stator winding has class "F" insulation system. The stator winding is of multi-turn type, insulated through out with epoxy resin, mica paper tape and glass tape insulation system.

Execution OU:	Executed b	y:	Checked by	y:	Approved I	by:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
	levesqm		gagnonm		lebiance		30/11/29



Each coil is made up of number of strands of glass braided copper of electrolytic quality, and of rectangular cross section, to minimize eddy current loses. The coils are provided with class " F" epoxy resin, mica paper tape and glass tape insulation.

The coils are treated to eliminate void to ensure high factor of safety against breakdown. An anti corona shield consisting of a butt layer of polyester fleece and a semi conducting graphite tape / paint is applied to each bar.

The overhang portions of the winding is braced together with packing blocks and securely laced to support rings made of moulded synthetic resins bonded fabric carried on brackets adjacent to the stator core end plate. Sufficient gap is provided in the top and bottom coils for good ventilation and to avoid hot spots.

The coils are held in place in open type slots by wedges of non shrinking material of class F Epoxy glass laminates.

The whole stator is Vacuum Pressure Impregnated (VPI).

After the impregnation and curing process, the whole unit forms a rigidly supported fully consolidated, void free winding. The resin fills all the voids in the stator winding and results in better heat transfer from conductor to stator core.

Terminal Arrangement

The three main leads and three neutral leads of the generator winding is brought out of the stator frame, in two separate Terminal Boxes.

The Phase and Neutral end of the windings are brought out with suitable insulating enclosure where they pass through the generator housing.

The main and neutral leads are provided with terminals suitable for connection with XLPE cables.

Cooling System

The generator is natural air cooled, rotor radial fan / axial fans is / are designed to give a smooth and quiet flow of air, Air is drawn from one / both End and Discharged at the other end / top of the machine, combined action of rotor poles and fans are sufficient to extract the heat generated in the generator.

Temperature Detectors

Resistance type temperature detectors of simplex / duplex type are arranged symmetrically in the stator winding to indicate the temperature obtained during operation. An Auxilliary Terminal box having suitable terminal blocks are mounted on the generator frame to terminate the resistor element connections. The temperature detectors leads are kept flexible to facilitate disconnecting them without breakage.

Rotor hub

Execution OU:	Executed b	y:	Checked b	y:	Approved I	oy:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
	levesqm		gagnonm		leblance		30/11/29



The rotor hub is constructed out of steel plates bolted together to make a compact structure & machined along length, to form pole body. The rotor is designed to safely withstand all mechanical stresses imposed by the maximum runaway speed. The rotor hub is securely shrink fitted on main shaft taking care of requirements both at normal operating speed and at maximum over speed conditions.

The dynamic balancing of the complete rotor is carried out at works to keep values of rotor vibrations within allowable limits.

Shaft

The generator shaft is made of a high quality medium carbon steel, properly heat treated and accurately machined all over and polished at the bearing surfaces and at all accessible points for alignment checks.

The shaft will have ample strength and stiffness at all speeds to resist vibration or twisting on short circuits. The entire shaft is properly tested to ensure that it is free from cracks, blowholes, slag formation or any other defects.

A complete set of test reports covering metallurgical strength, & ultrasonic tests performed on each shaft will be furnished.

Solid Pole Tips

The solid pole tips are bolted to pole body to retain field coils against centrifugal forces at operating as well as run away speed conditions & will also act as damper windings to improve stability under fault conditions, & to reduce voltage distortions under conditions of single phase to ground fault.

Field Winding.

The field winding is Single Layer type, insulated with class "F" insulation and consist of copper strips fabricated on edge.

The field coils is made of special profile copper strip wound on edges. The insulation between turns is of epoxy treated paper and insulation to ground is of epoxy based glass laminates. The assembled coils are electrically heated and pressurised to cure the turn insulation and thus consolidate the coil.

All connections between adjacent field coils are made mechanically strong and firmly secured to the rotor.

Bearings.

The generator is provided thrust / guide bearing, on DE side and guide bearing on NDE side. The bearings are forced oil lubricated white metal lined journal type pedestal / end shield mounted Sleeve bearings. Bearings are designed to take the required axial / radial load.

The NDE bearing is insulated to prevent any harmful circulating current from passing through the bearings surfaces.

Brakes (If Applicable)

Execution OU:	Executed b	by:	Checked b	y:	Approved I	oy:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
	levesqm		gagnonm		leblance		30/11/29



Voith Hydro

Generator will be provided with Hydraulic operated brakes of sufficient capacity to bring rotating parts of generator and turbine to stop from 20 % of rated speed. Oil supply at required pressure along with necessary piping & controls to be provided by the customer.

Brushless Excitation System

The Brushless Excitation System consists of a three phase AC Exciter having armature winding on rotor & field winding on stator and a full wave Rotating Rectifier Bridge, mounted on same exciter rotor / shaft. Three phase AC voltage from exciter armature is fed to the Rotating Rectifier Bridge & the DC voltage output of the rectifier bridge is directly fed to main field Winding of the generator, mounted on the same shaft. Main Field winding in turn generates three phase voltage in main generator armature winding, which is housed in main stator.

Execution OU:	Executed b	oy:	Checked b	y:	Approved	by:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
	levesqm		gagnonm		leblance		30/11/29



5.

Electrical equipments

5.1 Description

- 5 kV LV Switchgear and unit Protection & Control system (multifunction protective relays);
- PLC based station digital automatic control system with Alarm and SOE recording;
- Cable Trays, control wiring & power cabling in powerhouse and to transformer in switchyard within 100 m;
- Station service transformer (600 v / 69 kV), MCC and AC distribution and connections to all AC equipment;
- Station battery, charger and DC distribution and connections to all DC equipment;
- LV disconnect switch and station bus cabling and supports;
- A remote terminal for remote monitoring, data transfer to head office master database and dispatch via Modem / Ethernet VPN (fibre optic);
- 13 MVA 4.16 / 69 kV ONAN Main Output Transformer (incl. Protection Relays) with Substation Services;

Execution OU:	Executed b	y:	Checked b	y:	Approved I	by:	Date:
VHM	Name	Sign.	Name	Sign.	Name	Sign.	
	levesqm		gagnonm		leblance		30/11/29











APPENDIX C

INFLATABLE RUBBER WEIRS AND OBERMEYER GATES

(Pages C-1 to C-39)

VA103-198/2-2 Rev 0 March 9, 2010

OBERMEYER HYDRO, INC.

P.O. Box 668 Fort Collins, Colorado 80522 USA Tel 970-568-9844 Fax 970-568-9845 Email: hydro@obermeyerhydro.com www.obermeyerhydro.com

Thank you for your interest in Obermeyer Spillway Gates. Obermeyer gates offer an economical and technologically superior method of spillway control. Some of the features include:

- 1. Obermeyer Spillway Gates conform to almost any spillway shape without costly changes to the existing spillway profile.
- 2. The rugged steel gate panels overhang the reinforced air bladders in all positions. The gate panels protect the air bladders from damage due to ice, logs, or other debris.



- 3. The Obermeyer Spillway Gates are very controllable. Our gates can be set at an infinite number of positions between fully raised and fully lowered. Our standard pneumatic controller provides accurate upstream pond control, and discharges water appropriately to maintain upstream pond elevation through a full range of flow conditions.
- 4. Obermeyer Spillway Gates use no high precision parts or bearings. This allows for easy installation and long service life.
- 5. Obermeyer Spillway Gates use clean, dry, compressed air for actuation. No hydraulic fluid or other contaminates are used.
- 6. The modular design of Obermeyer Spillway Gates creates a very safe operating system. For large gate systems, each air bladder is isolated from the other by means of a check

valve. If one air bladder becomes damaged, the rest of the gate system will not deflate through the damaged section.

7. The modular design of Obermeyer Spillway Gates simplifies installation and maintenance. The use of individual air bladders and gate panels minimizes the lifting capacity required for installation. This saves significant time and money by reducing the size of equipment and manpower needed to install the system.



AQUAPRO Rubber Dam

www.arcon-aquapro.com

THE MOST VERSATILE DAM IN THE WORLD

Hydroelectric Power, Irrigation, Flood Control, Water Supply, Water Cooling, Separation of Fresh and Sea Water, Navigation Channels, Recreational, Ground Water Recharging, Urban Regeneration



What is a Rubber Dam?

A Rubber Dam is a highly efficient water controlling structure which significantly outperforms conventional steel gate systems. It comprises of a flexible, high tensile, rubber-coated fabric bladder, which is permanently clamped to a reinforced concrete foundation. The bladder is inflated either by air or water, which in turn impounds and controls water flow, and is lowered by releasing the air or water from inside the bladder.

Arcon AquaPro, in partnership with Floecksmühle, supply the highest specification Rubber Dam systems available in the industry today. We have been designing, developing, manufacturing and installing custom built air-filled and waterfilled Rubber Dams worldwide since 1984, using the highest grade Continental® rubber and internationally recognised quality components, exceeding materials used elsewhere in the industry. These advantages combined with the inherent simplicity of the design and unrivalled intelligent control systems, flow controls and advanced fail-safe systems, make Arcon AquaPro Rubber Dams the new standard available today.

FlexFlector[®] deflector with overflow during flow control

Simplicity of Design



The rubber bladder is filled using a blower or water pump which is operated by a sophisticated yet simple to use control system. The bladder is lowered by means of an exhaust system, which is backed up by a mechanically operated failsafe deflation system in case of a power failure.

How does an Arcon AQUAPRO Rubber Dam compare to conventional alternatives?

	RUBBER DAM	STEEL GATE	PNEUMATIC OPERATED STEEL GATE
Low installation, operating and maintenance costs	v	×	×
Simple and quick to install	V	×	×
Simple to operate, maintain and repair	V	×	×
Manual and automatic operation	V	v	 ✓
NO generalized ice risks	v	×	×
Does NOT require multiple air connections	v	v	×
Does NOT require a high pressure compressor	v	v	×
Does NOT require motor driven mechanical equipment	v	×	 ✓
Does NOT require stiffeners for stability of high sections	v	×	×
Does NOT require accurate foundation tolerances	v	×	×
Does NOT require vertical side walls	v	×	×
Does NOT suffer from leaking seals between sections	v	×	×
Does NOT require sub-structures	v	×	×
Does NOT disrupt flow	v	×	×
Precise control of upstream headwater	v	v	 ✓
Operates well with high downstream water levels	v	v	×
Good impact resistance	v	×	×
Absorbs shock & vibration	V	×	×
Corrosion resistant	V	×	X
No lubrication of moving parts	v	×	 ✓
No painting of steel parts	v	×	×
No danger of oil spills during operation or maintenance	v	×	×
Lifting equipment not required	 Image: A set of the set of the	×	 Image: A set of the set of the
Reliable failsafe device in case of power failure	V	×	V
Non-intrusive structure	v	×	 ✓
Installed on flat foundations	v	v	v
Installed on ogee crests	V	×	V



Rubber Bladder

The AquaPro Rubber Bladder is made up of 100% EPDM rubber which resists weathering, ozone, ultra violet light, the effects of extreme temperatures and significantly out-performs CR rubbers which are more commonly used. The AquaPro Rubber Bladder incorporates a reinforcement Polyester fabric which gives the bladder its high tensile strength and has a significant advantage in terms of its 'memory' of shape during long periods of deflation, as well as being 100% watertight in comparison to the absorbent Nylon fabrics traditionally used. The bladder is available in a range of thicknesses, used in accordance with the conditions on-site.

Anchoring & Clamping System

The Anchoring & Clamping System is simple, easy to install and provides an airtight/watertight seal. Depending on factors such as the overflow and the down stream water level, a single or a double anchor line is used to fix the rubber bladder to the foundation. The embedded plates and anchor bolts are normally cast into new concrete foundations, however, they can also be effectively fixed with resin on existing foundations.

Air Evacuation Spacer System

3

In case of air-filled rubber dams, it is important that the bladder lies flat when fully deflated. A unique spacer system channels the evacuating air to an air-exhaust outlet, making sure no air pockets are formed thus ensuring a flat profile when fully deflated.

4 FlexFlector® Anti-oscillation & Anti-vibration Deflectors

Due to a number of factors, including variable flow conditions, high overflow, and tailwater, the rubber bladder may oscillate and/or vibrate in fully or partially inflated positions. This is resolved by using FlexFlector® deflectors which equalise the ambient pressure with the air pressure behind the curtain of water overflowing the dam. The bladder is additionally stabilised by an anti oscillation function in the main Control System.

5 Anti-abrasion Protection Layer

To provide complete protection against abrasion and impact by water borne loads and preventing debris from lodging beneath the bladder, a specially designed Antiabrasion Protection Layer is attached to the concrete foundation on the downstream side of the Rubber Dam.

Control Systems

Integrated and Intelligent Control system

Our sophisticated and fully programmable Control System can be integrated with operation systems of other related equipment and is designed to accurately retain maximum storage levels, even in the event of a power failure. The weir can be operated both manually and automatically and the PLC programmed to a client's specific operation requirements.

Condensate Drainage System

In the case of an air-filled Rubber Dam, condensation can occasionally form inside the bladder, especially where there has been a significant difference in temperature between night and day, and during warmer months. Under these conditions, the Condensate Drainage System effectively evacuates any water which has accumulated inside of the bladder.



Upstream Water Level Control The full range of control offered in Arcon AquaPro Rubber Dams is unique. There are two alternatives to control the upstream water level:

Dynamic Level Control

The control system provides the flexibility to accurately control the upstream water level to a variable set point. The PLC automatically responds to water levels above or below the set point by decreasing or increasing the internal pressure of the bladder to either pass or store water. This is particularly important in applications involving Hydroelectric Power.

Fixed Level Control

The control system is also capable of maintaining the bladder in either a fully inflated or fully deflated condition. The PLC automatically responds to a water level above the deflation set point by fully deflating the bladder. When the water level decreases below the inflation set point, the PLC responds by fully inflating the bladder.



Failsafe Systems

Failsafe Mechanical Deflation System

Unlike conventional steel gate systems, which require manual operation of often poorly maintained mechanical parts, the Arcon AquaPro Rubber Dam utilizes a failsafe mechanical deflation device, which lowers the bladder in the event of power failure. Deflation is triggered when the upstream water level rises to a mechanical deflation set point. This set point is configured at a level above the standard electrical set point, thereby allowing for a safety margin during which either the flow can stabilize or the power can be restored before deflation occurs. This minimises the risk of unnecessary downtime whilst still ensuring safe operation.

Over Pressure Relief Valve

A pressure relief valve is supplied to ensure that the bladder does not exceed the allowable inner pressure in the event of either equipment or power failure.

Pressure Control System

The PLC automatically monitors the pressure within the bladder. Should the pressure significantly decrease below or increase above the pressure set point, the PLC will operate either the inflation blower or the deflation valve to correct the deviation and return the internal pressure to that of the pressure target. This pressure deviation is often encountered during the normal diurnal cycle.



The number of **Arcon AquaPro** Rubber Dam installations is growing all the time as more engineers move away from conventional steel gate dams to flexible, safer and more reliable rubber dam systems. This trend can be seen from the rapidly increasing number of installations worldwide.



Тор 1.60 mH x 33.80 mL x 1 span

Right

Middle

Left 2.44 mH x 30.30 mL x 2 spans 2.0 mH x 12.0 mL x 1 span 2.35 mH x 21.40 mL x 2 span

Arcon offers worldwide Rubber Dam technical & advisory support, maintenance and spares, as well as experienced teams of installation advisors and installers across the globe.

Arcon technicians make regular visits to all of their sites, giving advice and recommendations to operators on Rubber Dam operation, inspection and maintenance procedures.

Regional Representative:

Arcon AquaPro is part of the Arcon Environmental Division. Arcon was founded in 1974, with 11 offices worldwide.

Arcon Overseas Ltd. 12 Relton Mews London SW7 1ET United Kingdom

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enquiries@arcon-aquapro.com www.arcon-aquapro.com



- 8. Obermeyer Spillway Gates are very vandal and damage resistant. From the upstream side, steel panels protect the air bladders in all positions. Damage due to ice, trees, or other debris is nearly impossible from the upstream side. The air bladders are reinforced by multiple plies of polyester of aramid tire fabric. The use of these types of fabrics, in combination with generous thickness of rubber, creates a very bullet and vandal resistant air bladder.
- Obermeyer Hydro utilizes state of the art engineering and software packages to insure that each gate system design will be safe and reliable. Gate panels and other steel components are designed using the latest finite element analysis programs.

We hope this package answers the questions you have regarding Obermeyer Spillwa y Gates. If you have any other questions, please don't hesitate to contact our head office by phone or email. If you desire a site-specific price quote, please refer Page 4, Site Specific Details, which lists questions asked by our applications engineers when designing a project.



Once again, we appreciate your interest in Obermeyer Spillway Gates and we look forward to hearing more about your project.

Sincerely, Rob Eckman Vice President Obermeyer Hydro, Inc. P.O. Box 668 Fort Collins, CO 80522 PH: 970-568-9844 FX: 970-568-9845 hydro@obermeyerhydro.com http://www.obermeyerhydro.com



Introduction

Obermeyer Spillway Gates are most simply described as a row of steel gate panels supported on their downstream side by inflatable air bladders. By controlling the pressure in the bladders, the pond elevation maintained by the gates can be infinitely adjusted within the system control range (full inflation to full deflation) and accurately maintained at user-selected set points.

Obermeyer Spillway Gates are patented bottom hinged spillway gates with many unique attributes that include:

- Accurate automatic pond level control even under power failure conditions.
- Modular design simplifies installation and maintenance.
- Unlike torque tube type spillway gates, Obermeyer gates are supported for their entire width by an

inflatable air bladder, resulting in simple foundation requirements and a cost effective, efficient gate structure.

- Thin profile efficiently passes flood flows, ice, and debris.
- Unlike rubber dams, the steel gate panels overhang the air bladder in all positions, protecting the bladder from floating logs, debris, ice, etc.
- No intermediate piers are required.
- Obermeyer Spillway Gates are a great investment due to increased revenue, decreased maintenance, and low cost of installation.

These features are the result of combining rugged steel gate panels with a resilient pneumatic support system.

The Spillway Gates are attached to the foundation structure by anchor bolts which are secured with epoxy or non-shrink cement grout as design dictates. The required number of air bladders are clamped over the anchor bolts and connected to the air supply pipes. When the air bladder hinge flaps are fastened to the gate panels, the installation of the strong, durable and resilient crest gate system is complete.

The individual steel gate panels and air bladders are fabricated in widths of five or 10 feet, (1.5 meters or 3 meters for metric



View of Gate from Downstream

installations) for systems up to 6.5 (2 meters) high. Systems higher than 6.5 feet (2 meters) use various standard width air bladders such that the height/length ratio is less than approximately 1.0.



The gaps between adjacent panels are spanned by reinforced interpanel seals clamped to adjacent gate panel edges. At each abutment, a robust, low-friction lip seal is affixed to the gate panel edge. This seal moves along the abutment plate, keeping abutment plate seepage to a minimum. For installation in cold climates the abutment plates are provided with heaters to prevent ice formation. Alternatively, rubber seals may be fixed to the abutments or piers which engage when raised.

Hydraulic Performance

Obermeyer Spillway Gates provide excellent controllability over a full range of flow rates, water elevations and gate positions.

All gates operating on the same air supply line maintain a uniform crest height. This is because any differential lowering of a gate panel relative to others on the same air supply manifold causes said gate panel to develop more contact area with its respective air bladder than other gate panels. The extra contact area produces a restoring moment that returns said gate panel to the same position as the others.

Vibration due to von Karman vortex shedding does not occur with Obermeyer spillway gates. The shape of the system when raised or partially raised causes flow separation to occur only at the downstream edge of the gate panels. This favorable condition also occurs when the system is operating in a submerged or high tailwater condition; in contrast, rubber dams which due to their rounded shape can vibrate destructively as the line of flow separation moves cyclically back and forth across the rounded surface of the inflated structure.

Obermeyer Spillway Gates provide very repeatable positioning relative to inflation pressure and headwater level and can be used to precisely measure the flow, as well as control flow.

Obermeyer Spillway Gates can be operated continuously over a full range of gate positions, headwater elevations and tailwater elevations and may be installed within siphon spillways subject to extreme water velocities.



Installation

Installation of Obermeyer Spillway Gates is quick and easy. For systems up to approximately 4 meters high, the air bladders are secured to the spillway with a row of anchor bolts. For system heights above 4 meters, an embedded clamp is used to secure the gate system to the spillway. The anchor bolts may be embedded in a new spillway or may be secured in holes drilled into an existing spillway. The air supply lines, which connect to each individual air bladder, can be embedded or grouted into a saw slot in the spillway. Surface mounted air supply lines may also be used. A typical installation sequence is as follows:

- 1. Place anchor bolts
- 2. Install air supply lines
- 3. Install abutment plates, if used
- 4. Place air bladders over anchor bolts
- 5. Secure air bladders to spillway with clamp bars
- 6. Connect air supply lines to underside of air bladders
- 7. Attach steel gate panels to each air bladder
- 8. Attach interpanel seals
- 9. Attach restraining straps if used
- 10. Attach nappe breakers
- 11. Adjust and grout abutment plates or install J seals
- 12. Install compressor, drier and controls
- 13. Start up system



Installation of Gate Panels



Start of Installation – Installing Gate Panel – Completed Gate



Drilling of Anchor Bolt Holes

Types of Control Systems

Obermeyer Spillway Gates are supplied with control systems in accordance with customer requirements. Each control system includes a controlled source of compressed air and a means for controlled venting of air from the air bladders. All automatic systems also include provision for local manual control. Each system includes an air compressor, a receiver tank, and required control valves. Most systems, especially those subject to freezing conditions, include air driers.

the air stored within the air bladders connected as a backup supply.



Pneumatic Water Level Control

The most basic control system uses an all-pneumatic water level controller to automatically regulate air bladder pressure in inverse proportion to upstream water level. This system requires no electrical power to accurately maintain a constant upstream pool elevation over a full range of gate positions and spillway flow rates. This controller is ideally suited to hydroelectric projects where a turbine load rejection is often associated with loss of electrical power. This control system is also ideal for safety critical flood control projects where flood conditions and extended loss of electrical power often occur simultaneously. A bubbler line senses upstream water level.

Programmable Controllers

In many applications, it is desirable to control Obermeyer Spillway Gates with a Programmable Controller. A Programmable Controller is ideal for complex schemes such as maintaining precise environmentally mandated spillway flows under varying head pond elevation at hydroelectric peaking plants. Pre-existing programmable controllers at numerous hydroelectric plants have been used to control Obermeyer Spillway Gates, thus reducing the overall cost of the gate installation. Conversely, at new projects, an Obermeyer supplied Programmable Controller can also serve other control requirements not related to the spillway gates. Programmable Controller based systems can be provided with Pneumatic Water Level Controllers as a mechanical backup.

The minute amount of air required for the bubbler system is supplied from the air receiver with

Solar Powered Controls

Obermeyer Spillway Gates can be supplied with solar powered compressors and control systems. Obermeyer Spillway Gates are well suited to solar powered operation because no large electric motors are required even on quite large gate installations. Solar powered systems normally use 12-volt solar panels, battery and compressor. A programmable controller with optional radio modem operates the compressor or vent valves in accordance with water level readings or remote control signals.

Safety Critical Applications

For relatively small gate installations on large rivers, it is usual to operate all of the air bladders on the same pipe or pressure manifold. For large gate installations on narrow populated river channels, check valves are used on each air bladder to insure that damage to any one air bladder cannot release air from any of the other air bladders. This feature is an important safety advantage of Obermeyer Spillway Gates over rubber dams.

Independent Operation of Groups of Gates

At many projects it is desirable to control various sections of the spillway independently. This can be accomplished by simply providing separate pipes to each independent section. No intermediate piers are required. Applications for this scheme include:

- Releasing floating debris from near a power plant intake.
- Concentrating flows to discharge upstream sediment.
- Minimizing tailwater elevation by releasing excess flow away from the power plant.
- Providing fishway attraction water in the precise amounts and locations needed.
- Diverting flows to allow inspection access to the raised portion of a gate system.



Flow Measurement and Control

Obermeyer Spillway Gates respond to changes in headwater elevation and internal air pressure in a precise and repeatable manner. For any particular gate installation, the flow rate and gate crest elevation can be calculated on the basis of the measured up stream pond elevation and the controlled air bladder pressure. Flow rates for submerged installations, i.e., installations with high tailwater, can be calculated on the basis of upstream and downstream levels and air bladder pressure.

<u>Gate Panels</u>



Gate panels are made from high strength steel plate that is epoxy coated or galvanized in accordance with customer preference. Stainless steel gate panels may be supplied on request. Gate panels for systems less than 1 meter high are made from a flat plate that is bent to conform to the spillway shape when in the lowered position. A small amount of additional curvature of the gate panel profile is provided to allow space for the deflated air bladder when the gate panels are fully lowered. Gate panels for systems higher than 1 meter are provided with stiffening ribs running parallel to the direction of flow. The ribs provide strength without obstruction of flow. A high degree of torsional rigidity is not required because of the uniform support of the gate panels by the air bladders. For the same design stress level, the gate panels are much lighter, less costly and less restrictive to water flow compared to gate panels for hydraulically or mechanically operated gates.

Gate panels are provided with a row of threaded studs near the pivot edge to which the hinge flap is clamped. Similar threaded studs are provided at the right and left edges of each gate panel for sealing to the adjacent gate panels or to the abutments.

The outermost ribs on each gate panel are provided with lifting holes. The upper/downstream edge of each gate panel features holes or studs for the attachment of nappe breakers. For installations that utilize restraining straps, holes or studs are provided for attaching the restraining straps to each gate panel.

The upstream/lower edge of each gate panel features a smooth rounded surface for transferring a reaction load to the air bladder and hinge flap.



Air Bladders

Air bladders are designed and manufactured by methods similar to those used in the manufacture of automotive tires. A butyl rubber inner liner provides excellent air retention characteristics. A intermediate layer of high tensile strength rubber compounds containing multiple plies of polyester or arimid tire cord reinforcement, e.g. DuPont KEVLAR ® fiber, provide the mechanical strength needed to contain the internal pressure. A cover compound utilizing aging and ozone resistant polymers such as EPDM is used to protect the bladder from wear and weathering.

Air bladders for systems of less than 2 meters in height incorporate integral hinge flaps to which the gate panels are attached. Systems higher than 2 meters utilize separate hinge flaps which utilize the same high strength tire cord construction as the inflatable portion of the air bladders. No mechanical hinges are used.





<u>Comparison Chart</u>

Obermeyer Spillway Gates vs. Rubber Dams

Advantages of Obermeyer Spillway Gates:

Precise control of upstream elevation over a full range of headwater elevations and gate positions

Unlimited spans can be installed without intermediate piers

Steel panels provide robust protection from debris damage

Vertical abutments provide maximum discharge capacity and reduced civil costs

Modular design reduces maximum required crane capacity

Modular design allows change out of any damaged components without requiring whole system replacement. This dramatically reduces life cycle cost and limits any downtime

Check valve isolation of individual air bladders maximizes public safety by dramatically limiting unintended flows which could result from air loss

Obermeyer Spillway Gates can provide precise flow data and flow control

Disadvantages of Rubber Dams:

The inflatable membrane is exposed directly to ice and debris

Allowable overtopping is limited by vortex shedding induced by vibration

Replacement at an entire span is required if damage cannot be repaired

Discharge along crest is non-uniform when partially inflated



- Flood Control
- Recreation
- Water Supply
- Irrigation
- Tidal Barrier
- Hydropower

Spillway Gates and Inflatable Rubber Dams C-19 of 39



Introduction

Dyrhoff specialises in the design and supply of spillway gates and inflatable rubber dams. The company has been involved in rubber dam business in Europe since 1989 and in spillway gate business since 1997. In 2003, Dyrhoff took over the *Sumigate* rubber dam business from the Japanese company, Sumitomo Electric Industries, Ltd. At the time, Sumitomo Electric was the world's leading manufacturer and supplier of inflatable rubber dams.

The Dyrhoff rubber dam is designed by Dyrhoff in Europe using design know-how acquired from Sumitomo Electric. All our rubber dam components are designed and manufactured according to the current Japanese technical standards on inflatable rubber dams.

Dyrhoff is also the main European agent for the Obermeyer Hydro spillway gate. We supply complete spillway gate systems according to Obermeyer Hydro's design. Depending on the size of the spillway gate and type of steel required, Dyrhoff can fabricate some steel components in house such as the gate panels, abutment plates and steel embeds as well as pre-fabricating pipe layouts. Otherwise, manufacturing of painted steel components is usually outsourced to local companies in Europe depending on the location of the project.

Dyrhoff can work on a supply only or a full turnkey basis. Furthermore, Dyrhoff can supply all or part of the rubber dam or spillway gate system with or without the control system. Dyrhoff can give independent and impartial advice on the best type of gate system for a particular application or location without being tied to a specific rubber dam or spillway gate manufacturer.



Pabrication and painting of gate panel in Europe.

V Sumitomo Electric rubber dam in Norway.





"We are the only company in the world that can supply and install both spillway gates and inflatable rubber dams".

Inflatable Rubber Dam

Inflatable rubber dams have been used as water control structures for more than fifty years. The world's first inflatable rubber dam was installed in Los Angeles County in the USA in the mid-1950s. In those days, inflatable rubber dams were viewed much as they are today as relatively inexpensive, versatile structures capable of creating pondage and/or controlling flow in a particular watercourse.

The rubber dam is a permanent structure comprising a sheet of rubber-coated fabric (rubber body) which is fixed to a reinforced concrete foundation using clamp plates and anchor bolts. The rubber dam is inflated by pumping air or water inside the rubber body until the design height or pressure is reached. It is deflated by allowing the air or water inside the rubber body to escape.

The inflatable rubber dam has numerous advantages over other types of water control gate, such as;

- Simple and inexpensive operating system
- Can be installed on almost any channel cross-section shape
- Relatively low capital cost
- Perfect sealing; no leakage
- Virtually maintenance free; no moving parts, no painting
- Long spans up to 100m; multiple spans of several hundred metres
- Easily designed to accept loading in both directions
- Light structure
- Clean operation; no hydraulic oil required
- Can always be "opened" (deflated); no possibility of jamming



🚺 4.0m high Ma Wat rubber dam in Hong Kong.



🚺 Rubber dam on River Besos near Barcelona.



"The Dyrhoff rubber dam is designed in Europe using design know-how acquired from Sumitomo Electric".



The key element of the inflatable rubber dam is the rubber body. The rubber body of the Dyrhoff rubber dam is manufactured by Sumitomo Electric Industries Ltd in Japan. Sumitomo Electric has been involved in the manufacture of rubber dams since 1965; longer than other company in the world. In that period, the company has manufactured more than 1,800 rubber dams for projects around the world.

In keeping with market demands, Dyrhoff is also able to supply inflatable rubber dams from manufacturers in China and Taiwan. Dyrhoff was the first company to supply and install a Chinese-made inflatable rubber dam in Europe.



🚺 Chinese-made rubber dam on River Oglio in Italy.

All Dyrhoff's inflatable rubber dams whether manufactured in Japan, Taiwan, China or elsewhere are designed to the same technical standards. Dyrhoff inspects all rubber bodies after manufacture and prior to shipping. When requested, Dyrhoff will provide qualified and experienced on-site supervisors to advise on the installation of the inflatable rubber dam anywhere in the world.



"Dyrhoff was the first company to supply and install a Chinese made rubber dam in Europe". Obermeyer pneumatically-operated spillway gates provide increased water storage and automatic upstream level control for water storage projects, hydroelectric plants, flood control structures, navigation and recreation purposes.

Obermeyer installed its first spillway gate in the USA in 1988 and in Europe in 1997. The largest Obermeyer spillway gate constructed to date is 6.5m high x 10.0m wide. Four such gates are installed at Lakatnik and Svragen small hydropower plants in Bulgaria. Installation was completed in 2007.

The OHI spillway gate is a patented, bottom-hinged spillway gate. The system comprises a row of steel gate panels supported on their downstream side by inflatable air bladders. By controlling the pressure in the bladders, the upstream pond elevation can be infinitely adjusted within the specified control range and accurately maintained at user-selected set points.

The main features of the Obermeyer spillway gate are;

- Modular design means that very long spans can be installed
- Single components can easily be replaced if damaged
- Steel panels protect the air bladders from damage
- Can be operated at any height from fully inflated to fully deflated
- Can operate with higher values of overtopping; no vibration
- Independent operation of different gate sections is possible





Deflated spillway gate at HPP Pontey in Italy.
 Cross section through an Obermeyer spillway gate.



"Dyrhoff can give independent and impartial advice on the best type of gate system for a particular application or location".
Further Information



Dyrhoff is pleased to provide technical advice, product information, preliminary design drawings, budget prices or a full technical and/or commercial proposal for any project involving inflatable rubber dams and/or spillway gates anywhere in the world. As each project is different and each rubber dam or spillway gate is custom built, it is important to provide us with as much information as possible about the project and the gate operating requirements at an early stage. Such information would normally include:

- Maximum upstream and downstream water levels across the rubber dam
- River flow characteristics including maximum velocity
- Maximum overflow depth (overtopping) when rubber dam is fully inflated
- Type of rubber dam (air-inflated or water filled)
- Required time for inflation/deflation (average is 60 minutes)
- Type of control/operating system (manual/automatic)
- Location of control room relative to rubber dam (distance)
- Type and quality of fixings (carbon steel, 304 or 316 stainless steel)

Contact Us

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www.dyrhoff.co.uk

YOOIL ENGINEERING CO., LTD



Flood Control / Chonju river, Chonju-city, Jeollabuk-do, Republic of Korea / $1.5 \text{mH} \times 32 \text{mL}$









Water Supply / Tamjin river, Jangheung-gun, Chollanam-do, Republic of Korea / $1.3 \text{mH} \times 112 \text{mL}(2 \text{SPAN})$

Water Supply / Hongcheong river Hongcheong-gun, Gangwon-do, Republic of Korea / $1.5 \text{mH} \times 100 \text{mL}$









MR

11









INFLATED

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DEFLATED









Mid-structure up to 150m(500ft) in length.



Variable side slope Rubber dam can be installed in rivers with any side slope angle up to 90° degree vertical.





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Longer Span Without Piers or Abutment : Rubber dam can be installed without a





Easy and low Maintenance cost. Small punctured holes are easily repaired like a car tire! In case of larger holes, simply patch up! Now, the abrasion indicator inside of rubber sheet is available for early warning system.



Safe and User Friendly Operation

Operate the air supplier in the operation room with fully automatic, semi-automatic or manual to supply the rubber dam with air up to the specified or desired pressure and height. The Ultra sonic sensor is used for detecting inflation and deflation water level.

The system will open the exhaust valve by either the flood level or your necessity to discharge the air inside of the rubberdam.

When the air is fully exhausted, the rubber dam adheres closely to the bottorm of a river thus, maximizing the water discharge within the area.



Air Supplier (Blower)



Manometer (Digital & Analog pressure gauge)











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Inflation Valve

Deflation Valve

Control House







Wood Finish

Brick and concrete

Custom made









Rubber and Poly urea sheet specification

Fixing and Anchoring : Ensure 100% air and water tightness



Standard Roll Type

Bookend Type

Poly Urea Coating

All Poly Urea







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Before Construction



Installing Foundation



03 Installing Embbeded plates & Anchors



05



Unrolling the rubber body



07

Drilling Anchor holes



09 Completion of clamping rubber body



Control House



Installing the Control Equipment 11



04

Installing Nozzles & Pipes



Setting Clamping plates and Tightening Anchor bolts 08





Inflation test and Completion

History of Performance

ex	Area :			
04	Taedok research institute, Daejeon city, Republic of Korea			
01	1988 - 05 1.0mH × 30mL			
02	Kumgang,Okcheon county, Chungcheongbuk-do,Republic of Korea 1988 - 01 1.0mH × 100mL			
03	Geumhogang, Daegu city, Republic of Korea 1988 - 11 1.6mH × 30mL			
04	Sin#7 river, Daegu city, Republic of Korea 1988 - 12 1 8mH × 60ml			
05	Sin#6 river, Daegu city, Republic of Korea 1988 - 12 2,0mH × 60mL			
06	Anyang river, Anyang city, Gyeonggi-do, Republic of Korea 1989 - 12 1.5mH × 50mL			
07	Incheon reservoir, Incheon city, Republic of Korea 1990 - 07 2.0mH × 28mL			
08	Sin #8river, Daegu-si, Republic of Korea 1990 - 09 2.2mH × 50mL			
09	Tan#1 river, Seongnam city, Gyeonggi-do, Republic of Korea 1991 - 08 15mH × 50mL			
10	Sanggung reservoir Boun county, Chungcheongbuk-do, Republic of Korea 1991 - 12 0 8mH × 70 7mL			
11	Gapcheon Daejeon-si, Republic of Korea 1992 - 01 1 0mH × 100mL			
12	Woncheon river, Suwon City, Gyeonggi-do, Republic of Korea 1992 - 04 15mH × 38mL			
13	Bokha river, Icheon city, Gyeonggi-do Republic of Korea 1992 - 05 2 2mH × 80mL			
14	Seomjingang, Jeongeup City, Chollabuk-do, Republic of Korea 1992 - 06 2,3mH × 50mL			
15	Mukhyeon#1 river,Namyangju City Gyeonggi-do,Republic of Korea 1992 - 07 1.0mH × 13mL			
16	Mukhyeon#2 river,Namyangju City Gyeonggi-do,Republic of Korea 1992 - 07 1.0mH × 17mL			
17	Jeongeup river, Jeongeup City,Chollabuk-do, Republic of Korea 1992 - 07 1,5mH × 30mL			
18	Tan#2 river, Seongnam city, Gyeonggi-do, Republic of Korea 1992 - 08 1,5mH × 60mL			
19	Gapcheon Daejeon city, Republic of Korea 1992 - 09 2,3mH × 195mL(3SPAN)			
20	Woncheon#2 river, Suwon City, Gyeonggi-do, Republic of Korea 1992 - 12 1,5mH × 38mL			
21	Sucheongbo Daejeon city, Republic of Korea 1993 - 04 0.8mH × 20.0mL			
22	Sin river, Dongducheon city, Gyeonggi-do, Republic of Korea 1993 - 06 1,5mH × 80mL			
23	Tan#3 river, Seongnam city, Gyeonggi-do, Republic of Korea 1993 - 06 1,5mH × 50mL			
24	Tan#4 river, Seongnam city, Gyeonggi-do, Republic of Korea 1993 - 06 1,5mH × 60mL			
25	Tan#5 river, Seongnam city, Gyeonggi-do, Republic of Korea 1993 - 06 1,5mH × 50mL			
26	Yo #1river, Namwon city,Chollabuk-do, Republic of Korea 1993 - 12 1,2mH × 130mL			
27	Yo #2river, Namwon city,Chollabuk-do, Republic of Korea 1995 - 06 1,2mH × 120mL			
28	Wangsuk#1 river,Namyangju City Gyeonggi-do,Republic of Korea 1996 - 04 1,5mH × 70mL			
29	Wangsuk#2 river,Namyangju City Gyeonggi-do,Republic of Korea 1996 - 04 1,5mH × 60mL			
30	Tan#6 river, Seongnam city, Gyeonggi-do, Republic of Korea 1996 - 05 $1,5mH \times 60mL$			
31	Nakdonggang andong city, Gyeongsangbuk-do, Republic of Korea 1996 - 07 1.5mH × 400mL(5SPAN)			
32	Sin#7-1 river, Daegu city, Republic of Korea 1996 - 02 1.5mH × 37.8mL			
33	Sin#7-2 river, Daegu city, Republic of Korea 1996 - 02 1.5mH × 37.8mL			
34	Sin#3-1 river, Daegu city,Republic of Korea 1996 - 02 0,5mH × 59mL			

	35	South river, Jinju City, Kyongsang-namdo, Republic of Korea 1997 - 01 1.5mH × 160mL(3SPAN)	
	36	MirYang #1river, MirYang city, Kyongsang-namdo, Republic of Korea 1997 - 01 1,5mH × 150mL(3SPAN)	
	37	Yangjae#1 river, Seoul city, Republic of Korea 1997 - 03 0,99mH × 23mL	
	38	Towol river, Changwon City, Kyongsang-namdo, Republic of Korea 1997 - 03 1.12mH × 13.1mL	
	39	Gaeumjeong river, Changwon City, Kyongsang-namdo, Republic of Kor 1997 - 03 0 75mH × 10 1ml	ea
	40	Hakui river, Anyang city, Gyeonggi-do, Republic of Korea 1997 - 03 0 72mH × 15ml	
	41	Cheongmi river, Icheon city, Gyeonggi-do Republic of Korea 1997 - 03 15mH × 60ml	
	42	Seongsanbo, Daejeon-city, Republic of Korea 1997 - 04 0 8mH × 96ml	
	43	Yudeung river, Daejeon-city,Republic of Korea	
	44	Banpo reservoir, Seoul-city, Republic of Korea	
1	45	Banpo reservoir, Seoul-city, Republic of Korea	
	46	Banpo reservoir, Seoul-city, Republic of Korea	
	47	Jaedeok river, Jinhae City, Kyongsang-namdo, Republic of Korea	
	48	Donong river, Namyangju City Gyeonggi-do, Republic of Korea	
	49	sin river, Daegu city, Republic of Korea	
	50	1999 - 07 1.0mH × 62mL(2SPAN) sin river, Daegu city, Republic of Korea	
	51	1999 - 07 1.0mH × 34mL Donghwa river,Hwaseong city, Gyeonggi-do Republic of Korea	
	52	1999 - 09 2,3mH × 29.65mL Songu river,Pocheon city, Gyeonggi-do Republic of Korea	
	52	1999 - 11 0.6mH × 4.2mL Juknong, Daegu city, Republic of Korea	
	55	2000 - 11 2,5mH × 303mL(5SPAN) Anyang rivrer,Uiwang city,Gyeonggi-do Republic of Korea	
	54	2001 - 04 1.0mH × 20mL Seochon river, Yeongju City ,Kyongsang-bukdo, Republic of Korea	
	55	2001 - 06 Sanbon river, Gunposi Gveonagi-do Republic of Korea	
	56	2001 - 05 1.0mH × 12mL(2SPAN)	
	57	2001 - 06 1,5mH × 32mL	
	58	2001 - 03 0,7mH × 4mL	
	59	2001 - 07 0,7mH × 7mL	
	60	2001 - 07 1.0mH × 19.9mL	
	61	Changwon river, Changwon city Kyongsang-namdo, Republic of Korea 2002 - 03 0.8mH × 14,25mL	
	62	Changwon river,Changwon city Kyongsang-namdo,Republic of Korea 2002 - 03 0.8mH × 15,19mL	
	63	Nam river, Jindo-gun Jeollanam-do, Republic of Korea 2001 - 03 0.8mH × 8mL	
	64	Incheon bridge landfil, Incheon city,Republic of Korea 2002 - 05 2.5mH × 41,32mL	
	65	Gongdan river, Daegu-city, Republic of Korea 2002 - 06 1.0mH × 10mL	
	66	Beomeo river, Daegu-city, Republic of Korea 2002 - 06 0,9mH × 37,6mL	
	67	Gulpo river, Incheon city,Republic of Korea 2002 - 06 1.5mH × 97mL(2SPAN)	
	68	Anyang river, Anyang city, Gyeonggi-do, Republic of Korea 2002 - 08 1.3mH × 18mL	
	69	Mangwon reservoir, Seoul-si, Republic of Korea 2002 - 11 1 0mH × 35mL	C

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70	Mangwon reservoir, Seoul-si, Republic of Korea 2002 - 11 18mH × 9 6mL
71	Mangwon reservoir, Seoul-si, Republic of Korea 2002 - 11 2 0mH × 10mL
72	Mangwon reservoir, Seoul-si, Republic of Korea 2002 - 11 2 0mH × 17 5mL
73	Gimhae city Sineocheon, Kyongsang-namdo Republic of Korea 2002 - 11 0.5mH × 13.4mL
74	Yeoju city, Jajeongjigu GyeungGi-do, Republic of Korea 2002 - 12 2 0mH × 40mL
75	Gapcheon Daejeon-city, Republic of Korea 2002 - 12 1 0mH × 168 8mL
76	Banjeong river, Hwaseong-city, GyeungGi-do, Republic of Korea 2003 - 02 1 5mH × 31mL
77	Anyang river, Gunpo-city, GyeungGi-do, Republic of Korea 2003 - 03 0 8mH × 18 1mL
78	Gapcheon Daejeon-city, Republic of Korea 2003 - 04 1 0mH × 140mL/2SPAN)
79	Daemyung river, Daegu-city, Republic of Korea 2003 - 05 2 0mH × 25 2ml
80	Yangjae#2 river, Seoul-city, Republic of Korea 2003 - 05 1 0mH × 14 3mL
81	Wi river#1, Hamyang-gun, Gyeongsangbuk-do, Republic of Korea 2003 - 06 15mH × 59 7ml
82	Namdae river, muju-gun, Chollabuk-do, Republic of Korea 2003 - 08 1 2mH × 100ml (2SPAN)
83	Gyeungan river, Gwangju-city, GyeungGi-do, Republic of Korea 2003 - 10 10mH × 140ml (2SPAN)
84	Tamjin river, Jangheung-gun, Chollanam-do, Republic of Korea 2003 - 11 1.3mH × 112ml (2SPAN)
85	Tamjin river, Gangjin-gun, Chollanam-do, Republic of Korea 2003 - 12 15mH × 171ml (3SPAN)
86	storm-water pumping station, Incheon city, Republic of Korea 2004 - 06 3 0 mH × 46 5ml
87	Gyori dam, Yangsan-city, Gyeongsangnam-do, Republic of Korea 2004 - 06
88	Sanggye river, Yangsan-city, Gyeongsangnam-do, Republic of Korea 2004 - 07 1 5mH × 127ml (3SPAN)
89	Miryang river#2 Miryang-city, Gyeongsangnam-do, Republic of Korea 2004 - 10 3 0mH × 16 5mL+2 5mH × 224mL (5SPAN)
90	Anyang river, Gunpo-city, GyeungGi-do, Republic of Korea 2004 - 10 0 8mH × 14 0ml
91	Yangsan dam, Hwangguji river, Hwaseong-city, GyeungGi-do, Republic of Korea 2004 - 12 15mH × 107 5ml (2SPAN)
92	Orim dam, dong river, Ulsan-city, Gyeongsangnam-do, Republic of Korea 2005 - 03 1 0mH × 41 40mL
93	Wi river#2, Hamyang-gun, Gyeongsangbuk-do, Republic of Korea 2005 - 07 1 0mH × 40 0mL
94	Yudeung river, Daejeon-city, Republic of Korea 2005 - 09 1 0mH × 71 80mL
95	Doduck dam#2, Doduck river, Buan-gun, Chollabuk-do, Republic of Korea 2006 - 04 1 mH × 15 0mL
96	Unsan dam#1, Unsan river, Buan-gun, Chollabuk-do, Republic of Korea 2006 - 04 15mH × 15 0mL
97	Busan dam, Jangheung-gun, Chollanam-do, Republic of Korea 2006 - 06 1 3mH × 77 3mL(2SPAN)
98	Bulgwang river, Seoul-city, Republic of Korea 2006 - 07 0 8mH × 16 0mL
99	Hongcheong river Hongcheong-gun, Gangwon-do, Republic of Korea 2006 - 08 1 5mH × 100ml
100	UnHwagjea, Gyeungan river, Hwaseong-city, GyeungGi-do, Republic of Korea 2006 - 09 1 0mH × 17 86mL
101	UnHwagjea, Gyeungan river, Hwaseong-city, GyeungGi-do, Republic of Korea 2006 - 09 1 0mH × 25 46mL
102	UnHwagjea, Gyeungan river, Hwaseong-city, GyeungGi-do, Republic of Korea 2006 - 09 1 0mH × 25 89mL
103	UnHwagjea, Gyeungan river, Hwaseong-city, GyeungGi-do, Republic of Korea 2006 - 09 1 2mH × 22 56mL
104	Imam river, Mokpo-city, Chollanam-do, Republic of Korea 2006 - 10 0,6mH × 23,0mL

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105	Dalseong, Daegu-city, Republic of Korea 2006 - 11 1 0mH × 14 6ml		
106	Unsan dam#2, Unsan river, Buan-gun, Chollabuk-do, Republic of Korea 2006 - 12 1 5mH × 12 0ml		
107	Duggye river, Daejeon-city, Chungcheongnam-do, Republic of Korea 2006 - 12 1 0mH × 49.3mL		
108	Duggye river, Daejeon-city, Chungcheongnam-do, Republic of Korea 2006 - 12 2 0mH × 48 4mL		
109	Janggye river, Jangsu-gun, Chollabuk-do, Republic of Korea 2006 - 12 0 9mH × 22 6mL		
110	Mangbong river, Naju-city, Chollanam-do, Republic of Korea 2006 - 12 0,5mH × 33,5mL		
111	Unmun, Chungdo-city, Gyeongsangnam-do, Republic of Korea 2006 - 12 0,8mH × 28,3mL		
112	Yoosan river, Yangsan-ciyt Gyeongsangnam-do, Republic of Korea 2007 - 02 2,0mH × 19,4mL		
113	Yougu river, Gongju-city, Gyeongsangnam-do, Republic of Korea 2007 - 07 1.0mH × 43.8mL		
114	Daegok-danmok dam, Jinju-city, Gyeongsangnam-do, Republic of Korea 2007 - 07 1.0mH × 60.0mL × 2sp		
115	Rigaosi of Philippines 2007 - 07 2,0mH × 31.6mL		
116	Rigaosi of Philippines 2007 - 07 2,0mH × 50,0mL		
117	Hwang river, Hapchon-gun, Gyeongsangnam-do, Republic of Korea 2007 - 08 2,0mH×51,4mL×3span / 2,2mH×24,2mL×1span		
118	Hwaong#3, Hwaseong-city, GyeungGi-do, Republic of Korea 2007 - 12 1.9mH × 59.6mL		
119	Sihwa, Hwaseong-city, GyeungGi-do, Republic of Korea 2007 - 12 0.8mH × 32.0mL		
120	Sihwa, Hwaseong-city, GyeungGi-do, Republic of Korea 2007 - 12 0.8mH × 9.0mL		
121	Sihwa, Hwaseong-city, GyeungGi-do, Republic of Korea 2007 - 12 0.7mH × 23.3mL		
122	Sihwa, Hwaseong-city, GyeungGi-do, Republic of Korea 2007 - 12 0.8mH × 12.0mL		
123	Song lim river, Buan-gun, Chollabuk-do, Republic of Korea 2007 - 12 1.5mH × 7.6mL		
124	Pocheon river, Pocheon city, Gyeonggi-do Republic of Korea 2007 - 12 1.5mH × 37.8mL × 2SP		
125	Hyo-chon river,Yangju City Gyeonggi-do,Republic of Korea 2008 - 4 1.5mH × 19.04mL		
126	Gulpoch, Incheon city,Republic of Korea 2008 - 4 1.0mH × 22.815mL × 2SP		
127	Chulung, Suchang-gun, Chollabuk-do, Republic of Korea 2008 - 4 1.0mH × 27.2mL × 2SP		
128	Chulung, Suchang-gun, Chollabuk-do, Republic of Korea 2008 - 4 1.0mH × 29.8mL × 2SP		
129	Sangju-water pumping station ,Sangju City ,Kyongsang-bukdo,Republic of Korea 2008 - 4 2.0mH × 10,0mL		
130	So-Yang river, Jeonbuk, Republic of Korea 2008 - 12 1.5mH × 58,86mL		
131	Chang Pyeong Dam, Iksan, Republic of Korea 2008 - 12 2.0mH × 35.80mL		
132	Ha-Dang Drainage Pump Station, Mokpo, Republic of Korea 2009 - 7 1.5mH × 40.0mL		
133	Nakdong River, An Dong City, Republic of Korea Expected in 2009 2.0mH × 67.9mL × 4span		
134	10ba Montrose Hydro Plant, B.C., CANADA 2009 - 4 3.0mH × 28.0mL		
135	Stave Hiver Hydro Plant, B.C., CANADA Expected in 2009 - 8 3.0mH × 24.0mL		



MirYang #1river, MirYang city, Kyongsang-namdo, Republic of Korea / 1.5mH × 150mL(3SPAN)



Areator : Forces silt and water pollutants to rise up to the surface of river, thus overflow them with over topping water when rubber dam is inflated.





Aerator (Aeration Equipment)

Remote Control & CCTV System





Sediment Discharge System : Install water intake pipes on the river bottom at short intervals to vacuum in the sediments and water pollutants with bottom water by using its own water pressure. C-34 of 39



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Closed-Circuit Television(CCTV)

Remote Control System

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Integrated Monitoring System













Flood Control / Chonju river,Chonju-city, Jeollabuk-do,Republic of Korea / 1.5mH imes 9236 of 39





Water Supply / Hongcheong river Hongcheong-gun, Gangwon-do, Republic of Korea / 1.5mH imes 100mL

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Water Supply / Tamjin river, Jangheung-gun, Chollanam-do, Republic of Korea / $1.3 \text{mH} \times 112 \text{mL}(2 \text{SPAN})$













PER ST















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RUBBER DAM LIGHTING



 #824 Unitech-Vill, 1141-2 Baekseok-Dong, Ilsandong-Gu, Goyang-Si, Gyeonggi-Do, Republic of Korea 410-722

 TEL: +82-31-973-2394

 FAX: +82-31-973-2397

 E-mail: yooileng@yooileng.co.kr

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Site Specific Details Questionnaire

The following information should be supplied to Obermeyer Hydro, Inc. to facilitate the design of a Spillway Gate System:

1. Is the proposed gate installation on an existing dam or a proposed dam?

 What is the proposed: Length?		
 Height?		
 Fixed crest elevation?		
 Top of Gate elevation?		
 Tailwater Rating Curve?		
 Upstream streambed elevation?		
 Downstream streambed elevation?		

- 2. If this is a new dam, is it founded on bedrock or sand, gravel, clay, etc.?
- 3. What existing features such as piers, abutments, intakes, exist?
- 4. What is the desired function and purpose of the proposed gate structure?
- 5. Local Regulations, such as national electrical codes:
- 6. Anticipated debris flow:
- 7. Climate description including minimum and maximum temperature and humidity. Ice conditions if applicable.
- 8. Control System functions required? Automatic upstream level control, diversion flow control, etc.
- 9. Control system power source, 1 phase, 3 phase, solar, etc.?
- 10. Required inflation and deflation time of bladders:



APPENDIX D

S2O DESIGN REPORT ON WHITEWATER PARK DEVELOPMENT

(Pages D-1 to D-29)

VA103-198/2-2 Rev 0 March 9, 2010





Preliminary Design of the Saskatoon

Whitewater Park

Adjacent to a Green Power

Generation Station

Original Issue:

4-18-2008

Revisions:

1-20-2010

Prepared for:

Prepared by:

Knight Piésold Ltd. 1400 - 750 West Pender Vancouver | B.C. | V6C 2T8 Canada S2O Design and Engineering 318 McConnell Drive Lyons | CO | 80540 USA

S2O Design and Engineering 318 McConnell Drive Lyons | CO | 80540 303.819.3985

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Abstract

This study evaluated design concepts proposed for the Saskatoon Whitewater Park. It concluded that it is, in fact, feasible to create a Whitewater Park adjacent to a hydropower development on the South Saskatchewan River in Saskatoon, SK. The study consisted of an investigation of two types of whitewater parks: a hardened bypass channel (Concept A) and an in-stream improvement (Concept B). Preliminary investigations suggest that both types of Whitewater Park are feasible and that both concepts would be improved with additional head.

The hardened channel provides a contained and extended reach of whitewater, but would suffer from a backwater effect that would inundate the attractions at higher flows. For this scenario, it was found that a head increase, possibly created with the use of an inflatable bladder at the dam, would vastly enhance the usability of the features throughout the season. The in-stream feature developed in Concept B would be less susceptible to this tail water effect, particularly if the crest were raised, and could create the world's most powerful adjustable wave, making it an international attraction. This feature does not, however, provide extended boating opportunities, and is limited to one or two usable features.

Both concepts, as shown in the following drawings, would be highly efficient and would work well in parallel with the power station. Additionally, streamside and access improvements based on public and municipal input have been suggested to improve access, functionality, and connectivity for the project.

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Introduction

The City of Saskatoon and the Saskatoon White Water Park Proposal Committee have requested an investigation of the feasibility of the construction of a whitewater park adjacent to a hydropower development at the Saskatoon Weir in the South Saskatchewan River. This study takes a preliminary look at several possible layouts, making design recommendations and observations based on updated feasibility studies as well as input from the public following an extensive public process. This report is an update to a previous report by Knight/Piesold and S2O Design and follows a report by Recreation Engineering and Planning that describes the site, river, fish habitat, and potential impacts.

The key element of the proposed whitewater park(s) is to provide in-stream recreation for casual to elite users while improving access and providing the necessary infrastructure to accommodate these visitors. The proposed designs have been developed with the intent of creating a city park with pathways, sitting and viewing areas, access for a variety of users, restrooms/facilities, as well as the ability to hold whitewater competitions. The most current designs, featured in this report, have benefited from public and municipal input, and include bank stabilization, group meeting areas, accommodations for boat storage and various programs, as well as parking and direct channel access. These improvements have been designed to be integrated with current pathways in a manner that improves access to the University while also improving security for all users and opening the area to regular police patrols. Suggested landscaping solutions include a new bridge with improved safety features as well as possible overlooks, streamside recreational improvements, and a coffee shop/meeting area building.

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Whitewater parks have become a growing trend for cities and local municipalities throughout North America. These parks, which see usage from a number of groups that vary from inner-tubers and tourists to elite and world-class kayakers, have been shown to have a dramatic impact on the local economies of these cities. Such parks have been credited with creating a two to five million dollar *per year* economic impact due to the significant attraction of these facilities to tourists and enthusiasts alike. A park that combines such a recreational attraction with an environmentally responsible power generation station could be credited with an even greater economic impact.

If the Hydropower project and whitewater park are both developed then this project would be unique in scale and functionality. The combination of a hydropower project and a community-oriented recreational project in one has the potential to create a truly singular attraction. This project will demonstrate Saskatoon's commitment to the environment, to the health and recreation of its population, and to healthy active outdoor lifestyles in general. Energy benefits derived from this project are twofold. Not only will this project generate electricity for the City of Saskatoon, it will save a significant amount of energy in comparison with other whitewater parks. For example, a similar facility in Charlotte, NC, which is not located adjacent to an existing weir, relies on pumps costing over a million dollars a year in electricity.

Flows in the South Saskatchewan River

Many of the major design constraints associated with the proposed Saskatoon Whitewater Park are derived from the local hydrology and environment. Flow, hydraulic drop, and to a degree warm weather, are the three major design needs for a whitewater park. In a typical scenario, flow and drop are relatively independent variables. However, at the Saskatoon Whitewater Park the two variables are linked by a

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"backwater effect." This backwater effect is caused by a constriction downstream of the dam that backs higher flows upriver such that increased flows actually decrease the available drop at the weir. Depending on the selected design solution, this backwater effect would have a dramatic impact on the usability of the Whitewater Park by effectively drowning the weir and park at higher flows. A discussion of this effect is pertinent to the selection of a possible preliminary design solution.

Historical average flows in the South Saskatchewan River are shown below in Figure 1.



Figure 1. Historic average flows in the South Saskatchewan River

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Figure 1, shown above, illustrates the historical average monthly flows at the site of the current weir. However, the completion of the Gardner Dam in 1968 has affected the flow characteristics at the site. Figure 2, shown below, illustrates the current flow regime seen in the Saskatchewan River since the completion of the Gardner Dam.



Figure 2. Current average flows in the South Saskatchewan River

This figure indicates flows in the South Saskatchewan River are adequate for the construction of a Whitewater Park. However, the energy needs of a Whitewater Park are similar, and therefore in competition with, those of the proposed hydropower development. Total energy supply to the park, or to the hydropower development, is a linear function of both head (available drop) and flows. In case of insufficient flows, the two facilities might be seen as competing with each other for this resource. As an

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example, the preferred proposed flow regime for the purpose of power generation is to utilize all flows at, or below, 250 cubic meters per second (this is, of course, subject to the operating plan adopted by the City's utility). It is important to understand how this will affect the usability, and subsequently the design, of the Whitewater Park.

To understand the impact of the hydropower development it is important to understand how the whitewater portion of the project will be used by the public and this, in the province of Saskatchewan, is primarily a function of temperature. While usage at a whitewater park is not insignificant at lower temperatures, it increases substantially as temperatures rise. Enthusiasts are expected to use the park at, or even below, the freezing point, but not at extremely low temperatures. The general public will tend to utilize the park when it is warmer and usage will increase in late spring, summer, and early fall. Figure 3, shown below, illustrates the average monthly temperatures for the City of Saskatoon:

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Figure 3. Average Monthly Temperatures for the City of Saskatoon

Based on the information shown in Figure 3, it can be expected that the Whitewater Park will be utilized during the months of April through October, and will see the heaviest usage in June, July, and August. The river has sufficient flow in the months of April through October to support a Whitewater Park, but the flow needs of the park would be in competition with those of the power station, and water would need to be allocated to either one or the other. Throughout the winter, when the river experiences higher flows and there interest in whitewater recreation is diminished, increased flows would be available for power generation purposes. Based on this analysis, it can be seen that a Whitewater Park that is highly flow-efficient would be best suited for placement in parallel with the proposed power station.

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The desire for higher flows to fulfill the needs both of users of the Whitewater Park and those of the hydropower development needs to be balanced with the physical effects of these flows. As mentioned, higher flows at the proposed site have a negative effect on the available head. Both representative design solutions proposed in this report are affected by the flows of the Saskatchewan River and its associated backwater effect. Understanding the backwater effect and its influences on the proposed whitewater park is critical to choosing the solution that is optimal for this site.

Under the current regime, an increase in flow results in an overall increase in water surface elevation in the river. As the flow increases, water surface elevation rises both above and below the dam. However, an existing constriction in the channel below the dam causes water to back up, raising water surface elevation more quickly below the dam than above the dam. As flows raise the elevation of the water below the dam, these levels begin to approach the elevation above the dam until there is little or no drop at the site. This resulting minimized drop is insufficient for the operation of a Whitewater Park. The addition of a power station further accentuates this effect such that there is even less drop at the dam throughout the flow regime—particularly at the lower flow ranges. Figure 4, shown below, illustrates the relative drop at the dam under these two possible flow regimes:

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Figure 4. Available Drop at the Saskatoon Weir

The difference between the blue and red lines in Figure 4 is the amount of drop, in meters, currently available at the dam. As the flow increases, the amount of total available drop decreases until there is no drop at the dam. This "drowning" of the dam is the backwater effect, and at approximately 2500 cms the dam is entirely drowned. Both use of the Whitewater Park and power generation become impossible at the drowning point.

It is also important to not that the available drop for Whitewater Park purposes would be further decreased by the proposed hydropower development. The available head for this scenario is represented by the difference between the green and red lines in Figure 4. Figure 5, shown below, further illustrates the available drop:

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Figure 5. Available Drop at the Saskatoon Weir as a function of flow rate

Figure 5 shows the dramatic loss in head associated with increased flows in the Saskatchewan River. This Figure illustrates that the available drop decreases by 80% as the flows rise from 50 cms to 600 cms. Average flows, which are approximately 250 cms, result in an almost 50% decrease in available head from minimum flow levels. This decrease in drop corresponds to a similar decrease in usable channel length when applied to a uniformly sloped channel¹. Figure 6 shows a simple channel geometry relative to the position of the backwater at varying flow rates:

The proposed channel is not uniformly sloped but would still suffer from backwater effects.

¹



Effect of Downstream WSE on Course



Figure 6. The Effect of Downstream Water Surface Elevation on the Proposed Whitewater Park

Backwater can dramatically reduce the power of a Whitewater Park in two ways. At lower backwater elevations, damping occurs where the higher velocity currents meet the flat water at the base of the park. The interaction between these two flows can decrease the power of flows further upstream. At higher backwater elevations, the damping effect will move further upstream and key features on the downstream end of the park can be inundated and disappear altogether beneath the surface of the backwater. Figure 6 shows that the backwater effect at 45 cms would act to damp the flows at the lower elevations of the course. At a medium flow of 300 cms, the bottom third of the Whitewater Park would be drowned and approximately 4/5ths of the course would be affected by damping. At 600 cms there would be very little drop in the

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channel. This effect of this phenomenon on the Whitewater Park would exist independently of the construction of the proposed power station. However, installation of an adjustable crest weir in conjunction with the power station would raise upstream water levels, increasing generating efficiency while at the same time decreasing the dampening effect of high flows on the whitewater park.

Design Issues

Whitewater design at this site is particularly complicated by to the presence of the backwater effect. A Whitewater Park at the weir can be designed in several ways. One scenario calls for the design of a hyper-efficient bypass channel that requires less flow than the average whitewater park. However, a bypass channel would still be at least partially inundated during the higher flows which occur primarily during the time of year that is most conducive to boating and other whitewater activities. This park would be short and less powerful during the prime boating season, with high usability throughout the remainder of the year.

The second scenario features a large quantity of water and very limited drop. Such a scenario is commonly seen at the Saskatoon weir in the June. Here, a single, wide, and typically massive play wave would be created at the point of available drop. This would be ideal for the month of June, but would require the addition of a second structure downstream to control tail water elevation (downstream water surface elevation) to ensure year round safety and usability. This downstream drop would be useful at lower flows but would be inundated at higher flows, meaning that 50% or more of the park would be unusable at peak flows due to submersion.

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A third design option focuses on mitigating the backwater effect at the weir. This could be done in two ways. The first, more difficult approach would be to search downstream of the site for the cause of the backwater and increase the capacity of the river at this point, thus minimizing or eliminating the backwater effect. The second option is to increase the elevation of the dam in order to increase available head. This type of approach has been the more common in the past, and there is a chance that such an increase in head could be made permanent if raising the dam does not negatively affect flood levels. If flood levels are a concern, the desired increase in head can be accomplished through the use of inflatable bladders that deflate in the event of a flood. The inflatable bladder solution would result in no net negative effect on flood elevations upstream of the dam.

Design Solutions

Two proposed design solutions have been created for the weir, titled Concept A and Concept B. These design solutions are meant to be representative of the two types of Whitewater Park that can be designed at this site. Concept A is a low-flow, low-friction bypass channel similar to that used by Olympic Slalom Competitors. In an earlier version of this report, Concept B was simply a high-flow, river-wide solution similar to those used by freestyle boaters in places like Reno, Salida, and Steamboat Springs. The latest version of this in-stream feature utilizes adjustable bladders located on the dam to allow for an adjustable wave feature followed by a wider grade-control structure. Both design solutions A and B include bankside design solutions for the West bank.

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WEST SIDE BANK IMPROVEMENTS

This project is largely a green power and Whitewater Park project, but improvements to the banks and access points are suggested to make the site more accessible and to provide desired infrastructure. The improvements have been envisioned as part of a larger landscaping/development project including public access, bank stability, and links to the University. The design also takes into account such specific objectives as enforcement, usage by various organized programs (including those run by the University), parking, bridge access, and other improvements. These features are included in the design/master plan to illustrate other possible improvements to the project. These improvements are included as a result of input from city officials and the public, garnered in a series of meetings as a part of this project's public process. These specific improvements are shown on the map and include:

- Bank stability: Sloughing of the banks is an issue along both sides of the South Saskatchewan and specifically at the site in question. The Meewasin Valley Authority has noted that the banks should be stabilized in this region, a statement that was corroborated by the University Engineer. The design utilizes retaining walls to increase usable area as well as to stabilize the site.
- 2. Parking, Restrooms, and Meeting/Storage Space: both municipal officials as well as the site's expected users expressed a desire for adequate infrastructure that would serve to increase the site's usability. This infrastructure includes meeting spaces, boat and equipment storage, access roads and parking. Residents from the West Bank neighborhood have expressed a wish that these amenities be

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located on the East Bank and away from their neighborhood. A coffee shop in the mid level is included to encourage a vendor relationship, which would ensure a cost-free presence on the site.

- 3. Increased Access to the Site as well as Ties to the Community and University: A bridge is included as suggested by a host of stakeholders. Engineers from the KP/S2O team inspected the current pedestrian crossing and noted safety, code, and accessibility issues. It was also noted in public meetings that the railroad that shares this bridge is eager to have the community use an alternate route across the river. The bridge, as shown, would provide a direct link between the East and West bank and would direct users through an open, lighted, hardened, and patrolled throughway. This bridge would have the additional benefit of providing boaters with parking and river access from both banks.
- 4. Off-Season and Alternate Uses: The current master plan features pavilions, overlooks, and meeting/vendor spaces. These are designed to be utilized year round for conferences, events, gatherings, and day to day usage. The concept also includes a trail design that can accommodate a Nordic Ski/Jogging Loop, a climbing area, and a potential seasonal outdoor ice rink.
- 5. Widened and Looped Trails: The trails system is designed to accommodate police cruiser access for patrols and enforcement. Additionally, it is suggested that the site layout be largely free of secluded areas, with suggested commercial/vendor usage throughout the day and evening.

Concept A: Bypass Channel Whitewater Park

Concept A is a purpose built bypass channel on the East Bank of the South Saskatchewan River. This channel would be tied in with the proposed bank stabilization

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solutions and would operate in parallel with the proposed generating station. Figure 7, shown below, illustrates a plan view of a possible layout for this design:



Figure 7. Concept A is a bypass channel on the East Bank of the South Saskatchewan River

The bypass channel is separated from the main body of the river at its upstream end by a head-gate. The design of this head gate allows for a controlled hydraulic jump that can be moderated by the deflection of the head gates. Paddlers who choose to navigate this initial drop will put in just upstream of the head gates. Paddlers who choose not to navigate the initial head gate use an access point just downstream of the control structure. This controlled access to the river will help differentiate the improved

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Whitewater Channel from the main river and will help prevent users from accessing more dangerous areas of the South Saskatchewan.

The second drop will be a wave-maker drop which will provide for green wave surfing similar to the M-wave. A series of adjustable obstacle features set at a steady grade will be positioned on the downstream side of the wave-maker drop. This section of the channel will be modeled in a style conducive to instruction and river running, similar to the standard sections of Whitewater Slalom competition courses.



Typical bypass channel whitewater park

A Zoomflume feature at the downstream end of this section will create another fast-jet and play-wave area and will be followed by a long pool. Water that flows into the pool will be discharged either over a primary surf-hole of the Salida type or down a bypass channel. The bypass channel allows inflatable traffic to proceed directly down the easiest route and to exit the river at the take-out beach. A trail leading from the takeout to the top of the course allows for an easy return.

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Design Advantages of Concept A:

- Adjustable head-gates allow for an ideal amount of flow into the Whitewater channel despite varying flow rates in the main channel. This allows for the regulation of conditions, as well as for adjustment of flow levels to accommodate beginner, intermediate, and expert users.
- A central pilot channel accommodates inner-tubing when the course is set at low flows.
- An adjustable obstacle system allows for fine-tuning of the course to ensure desired functionality.
- Adjustable head-gates enable draining of the course (subject to the backwater effect) in order to make changes or effect maintenance.
- A course of this caliber would have the potential to host slalom events on the national level. (There is likely insufficient drop to host major international slalom events.)
- Course design would produce a world class freestyle boating experience.
- Course design is highly efficient in water usage, with a maximum flow of approximately 25 cms.

Design Disadvantages of Concept A:

- The course could likely not be designed to improve with higher flows. This would limit the ability for providing "big water" days.
- Periodic drowning of the course due to the backwater effect would significantly shorten its potential length at high flows.
- Length and drop of the Concept A are insufficient for World Class Slalom.
- Optimal functioning of freestyle features is unlikely at higher flows.

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• Course design does not remove the safety navigation hazard currently presented by the main dam.



Concept B: Main River Whitewater Park

Concept B has evolved with changes in the project configuration and input from public meetings. The revised configuration includes an adjustable wave feature that is fed from a head-gate. When closed, this head-gate would impound the flows of the South Saskatchewan, allowing for more efficient power generation, but would create an adjustable wave feature when opened. The potential for adjustments to both flows and widths would enable the creation of an ideal wave feature at varying river flow levels. The grade control structure downstream of this first feature would ensure reliable tail water elevations and would form a smaller, less controlled, wave feature at specific flows. Figure 8, shown below, illustrates this concept shown in parallel with the power station and a bypass channel on the East bank.

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Figure 8. Concept B includes river-wide drop structures that can be placed in parallel with the power station and the bypass channels.

The river-wide concept would require at least one U-drop in addition to the adjustable wave, but has some advantages in comparison to the other improvements suggested. This drop can accommodate a tremendous amount of flow and, given the amount of drop available, create a reliable feature in spite of the site's backwater effect. The primary drop, shown at the crest of the existing dam, would create an attraction at all flows, except when drowned out by the backwater effect. Given this feature's capacity for adjustment, it could be very efficient despite its potential power. The difficulty and power of this attraction would vary with flow rates released through the head-gate and it, too, could be turned off entirely. This would allow for a large and powerful play feature while still providing sufficient flow for efficient energy generation at most times.

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A large wave of the type envisioned in Concept B

It is significant that this adjustable wave could be the largest, highest drop, and highest flow wave feature of its kind in the world. This would be a significant attraction throughout the continent and beyond if carefully designed to provide the optimum wave.

The main purpose of the lower U-drop feature is to control the tail water below the first feature in order to prevent the formation of a dangerous hydraulic (or pour-over) at the base of the primary drop. Depending on the design, there is a potential to make this drop an attraction independent of the primary drop. However, this drop will lose all attraction periodically as it is drowned out by the backwater effect at higher flows.

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Typical U-drop

Design Advantages of Concept B:

- The primary feature has the potential to be larger, wider, and more powerful than that designed for the bypass channel.
- Drop design would remove the danger of the existing weir to experienced instream users.
- Work would be possible in parallel with existing and regular maintenance to the dam.
- Work could be done as part of an effort to increase head at the existing dam.
- This feature would have high usability at all but the highest backwater levels.

Design Disadvantages of Concept B:

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- Requires the construction of a second drop structure with little or no recreational benefit.
- The design is a park-and-play feature, which does not accommodate extended usage such as river running, tubing, and slalom.

Both Concepts A and B have advantages and disadvantages and can be designed separately, together, and with or without an increase in upstream head. A summary of these permutations and benefits/liabilities is shown below in Table 1.

Design Decision Support Matrix	Concept A	Concept B	Concept AB	Concept A w/Bladder-type head increase			
Performance at Flows less than 250 cms	+	+	+ +	++			
Reason	Flows provided by Power station	Flows provided by Power station	Flows provided by Power station	Flows Provided by Power Station			
Performance at Flows greater than 600 cms	-	+	0	+			
Reason	Low Head	Good flows	Low Head but In- stream Good	Good Head, good flows, but shortened course			
Provides an extended experience	+	-	+	+ +			
Reason	A full course for all uses	Primarily a freestyle feature, adaptable to various abilities		Longer course with more head.			
Works well with Power Station Requirements	+	+	0	+			
Reason	Very efficient, closeable	Very efficient, closeable	Can choose an option if low water	Good for both			
Provides a large freestyle feature.	0	+	+	0			
Reason	Good feature but low head, lower flow	Great feature possible world best	Great feature possible world best	Good feature but med head, lower flow			
+ indicates good performance, - indicates poor perfo	rmance, and 0 indic	ates a neutral perfo	ormance				

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Table 1. Design Decision Support Matrix detailing the possible permutations suggested in this report as well as advantages and disadvantages of each.

Conclusion

This study evaluated design concepts proposed for the Saskatoon Whitewater Park and concluded that it is, in fact, feasible to create a Whitewater Park adjacent to a hydropower development on the South Saskatchewan River in Saskatoon, SK. The investigation examined two types of whitewater parks: a hardened bypass channel (Concept A) and an in-stream improvement (Concept B). Preliminary investigations suggest that both types of Whitewater Park are feasible and that both concepts would be improved with additional head.

The hardened channel described in Concept A provides a contained and extended reach of whitewater but has the disadvantage of suffering from a backwater effect that would inundate the features at higher flows. For this scenario, it was found that an increase in head, possibly created with the use of an inflatable bladder at the dam, would vastly increase the usability of the features throughout the season. The in-stream feature shown in Concept B would be less susceptible to the tail water effect, particularly if the crest were raised, and could create the world's most powerful adjustable wave, making it an international attraction. This feature, however, does not provide extended boating opportunities and is limited to one or two usable features.

Both concepts, pictured in the drawings above, would be highly efficient and would work well in parallel with the power station. Based on public and municipal input, additional streamside and access improvements have been suggested to improve access, functionality, and connectivity for the project.

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Appendix 1. Cost Estimates

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		1					$S_{2}O$	De	sign and Engineering
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Cost and Qua	antity Estimate				S2	20	Design an	dE	Ingineering
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				Estimated	 	1			
Item Number	Structure	Material		Quantity	Unit		Unit Price		Item Total Price
Option A: B	ypass Channel	1	1			1	1		[
1	Mobilization to include costs for bonding, insurance, traffic control, staging, etc.; no measurement for payment shall be made of any of the work, materials equipment used for mobilization.			1	Lump Sum		\$50,000		\$50,000
2	Water Control: All water control including diversion and care of flows in the river and return of flows to the specified channel including clean up. Estimate made assuming that the project is done in concert with the proposed Green Power Generation Station.	Bladder/cobble		1	Lump Sum		\$150,000		\$150,000
3	Structural Fill including all excavation, import, placemement and grading including fine grading in and around channel structures.	Structural Fill		2475	m^3		\$60		\$148,500
4	Retaining wall at a possible average height of 6-8 meters to extend from the upstream end of the bypass channel to the powerstation and from the downstream end of the Green Power Generation Station to the Downstream end of the concrete channel. Includes all import, excavation, forming, placing, finishing and clean up	Structural Concrete		95	L.m.		\$1,440		\$136,800
5	Cutting and removal of notch through the existing dam structure. Includes all material removal and preparation of the existing monolith to bond with the proposed concrete channel and gate structure	Concrete Removal		16.8	m^3		\$200		\$3,360
6	Vertical channel retaining walls, 2 m in height within the hardened channel reach. Approximate thickness of walls = .2 m. Includes all import, excavation, forming, placing, finishing and clean up.	Structural Concrete		250	L. m.		\$500		\$125,000
7	Placement and anchoring of welded HDPE (or similar) waterproof liner underneath formed concrete portions of the channel.	HDPE Liner		3800	m^2		\$24		\$91,998
8	Fiber reinforced formed concrete channel. Includes all preparation, placement, finishing to a s mooth finish and to the dimensions shown on the drawings, and clean-up. Includes placement, within channel, prior to placement of concrete, of an obstacle connector system to allow the use of a moveable obstacle system.	Formed Fiber Reinforced Cocrete		450	m^3		\$400		\$180,000
9	Obermeyer Head Gate Structure: Includes all structural and dimensional site preparation. Installation of the system, actuators, and controls as well as on-site testing and verifications.	Obermeyer Gate		1	Lump Sum		\$210,000		\$210,000

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10	Armored cobble bed: Includes excavation of existing river and banks to elevations specified, rough grading. Rock placement in a rough, medium and fine course and final grading.	Armoring Rock	435	m^3	\$60	\$26,100
11	Rock Drop Structures: Includes all excavation, preparation, placement to the specified elevations and to shaping specifications, inter-structural fill, and clean- up	Large Rock	2100	m^3	\$150	\$315,000
12	Terracing: Large rock terracing along the specified banks of the river to provide access, bank stabilization, and erosion protection. Includes all excavation to the elevations specified, rough grading, fill, placement and final shaping and clean up.	Large Rock	2100	Linear Meter	\$130	\$273,000
13	Manufactured Obstacle system:		1	Lump Sum	\$550,000	\$550,000
14	Rock Drop Structures in the channel including placement by strap or excavator with thumb. Shaping to elevations and shapes specified in the drawings, and finish grouting in place	Rock	450	m^3	\$150	\$67,500
15	Landscaping allowance: This item includes only landscaping in the immediate area of the channels. All retaining walls, plantings, grading, etc. removed from the channel to be included as a separate item.		1	Lump Sum	\$85,000.00	\$85,000
	Subtotal					\$2,412,258
	Contingencies (20%)					\$482,452
	Total					\$2,894,710

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Option B: Ir	n-Stream Work									
Item Number	Structure	Material		Estimated Quantity		Unit		Unit Price		Item Total Price
16	Water Control: All water control including diversion and care of flows in the river and return of flows to the specified channel including clean up. Estimate made assuming that the project is done in concert with the proposed Green Power Generation Station.	Bladder or Cobble		1	1	Lump Sum		\$650,000		\$650,000
17	Retaining wall at a possible average height of 6-8 meters to extend from upstream of the dam to the second in-stream drop structure.	Structural Concrete		225	l	Linear meter		\$660		\$148,500
18	1 large U-Drop Structures including all excavation, placement to the shapes and elevations shown on the plans, final shaping and clean up.	Rock		1800		m^3		\$250.00		\$450,000
19	1 controllable headgate/wave structure: Assumes all concrete work done as part of the raising of the dam crest.			1	1	Lump Sum		\$750,000.00		\$750,000
20	Fill in drop structures: Medium rock mixed with fines and cobble material including all import, placement, and clean up.	Rock, Cobble and fines		1500		m^3		\$60.00		\$90,000
21	Rock pool armoring: Medium rock placed in the pools downstream of the drop structures to prevent scouring of the riverbed. Includes all import, excavation,placement, final grading and clean-up.	Rock		4333		m^3		\$60		\$260,004
22	Concrete grout pumped within voids in rock as directed.	Concrete Grout		360		m^3		\$220		\$79,200
23				19	_	Each		\$80,000,00		\$80,000
20			-	1.5	+	Lauii	-	ψ00,000.00	-	φου,υυυ
24	Additional Heavy Equipment if required or authorized by Engineer (not part of any bid item): Backhoe w/thumb (CAT 225 or equiv.)			150	I	Hours		\$120		\$18,000
	Oubteact				-					¢0 505 704
	Subtotal		_		+		_		_	\$2,525,704
	Contingencies (20%)		-		+		-		-	\$505.141
			-	+ +	+		-		-	4000,
	Total									\$3,030,845

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